# Efficacy of calcination on the optical, structural and photocatalytic properties of Zirconium Oxide via facile precipitation method

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Abstract: In this present work, ZrO<sub>2</sub> NPs were fabricated by a chemical precipitation process under different calcined at 400, 500, 600, 700 and 800°C respectively. The prepared ZrO<sub>2</sub> samples were characterized for their thermal, structural, photocatalytic, morphological, chemical compositions photoluminescence and optical properties. The thermogravimetric and differential thermal analysis (TG-DTA) results showed evidence of ZrO<sub>2</sub> crystalline formation below 400°C. X-ray diffraction profiles revealed ZrO<sub>2</sub> tetragonal structural planes without significant changes up to 800°C. UV-DRS studies suggested that ZrO2 nanoparticles demonstrated blue shift with a reduction in both absorption edges and energy band gap (Eg). From the spectrum strong peak 337 nm due to near band edge emissions. The optimum level of ZrO<sub>2</sub> NPs (600°C) was subjected to further characterization by Field emission scanning electron microscopy (FESEM), and Fourier transform infrared spectroscopy (FT-IR). The Photocatalytic behavior of t-ZrO<sub>2</sub> nanoparticles (600°C) was analyzed against hazardous Methyl violet and Methyl blue dyes.

Keywords: Zirconium Oxide, Methyl violet, Methyl blue, Photocatalytic application.

### 1. INTRODUCTION

In recent year, a rapid expansion of the textile, painting, cosmetic and leather industry has led to the ingathering of diverse organic pollutants. The expulsion of organic effluents into an arouses most important problem in our ecosystem. Various dye effluents are complicated to remove Notable conventional physiochemical techniques often employed to mitigate the detrimental impact of these pollutants includes activated carbon adsorption, chemical agents' coagulation, resins adsorbent, ultrafiltration, reverse osmosis, the oxidation process and catalytic activity [1-4].

Amongst these methods, catalytic activity is one potential approach to keep aquatic environment under clean control because of its ability to oxidize some organic pollutants. In the past, many oxide and sulfide materials have been applied for photocatalytic degradation [1][5-8]. Some of these oxides and sulfide include TiO2, WO3, ZnO, HfO2, SrTiO3, Al2O3, TiO2, CeO2, SnO<sub>2</sub>, ZrO<sub>2</sub>, Y<sub>2</sub>O<sub>3</sub>, ZnS, and CdS. ZrO<sub>2</sub> is important material worn for the deformation, isomerization, and dehydrogenation of various organic pollutants. Zirconium is an N-type semiconductor material with the large band gap of 5.0 eV. It is regarded to be an excellent oxide material for widespread applications in numerous fields, attributable to its high thermal expansion, well mechanical strength, less thermal conductivity, good thermal stability, high thermal shock resistance, good transparency and good fracture toughness [9-12]. Thus, zirconium oxide has been studied for lots of applications including: oxygen sensors [13, 14], biological material [15,16], automobile parts [10, 17], fuel cells [18, 19], thermal barrier [20, 21] and photocatalytic properties [22, 23]. Zirconium oxide mainly exhibits three crystallographic structures: namely (m-ZrO<sub>2</sub>), tetragonal (t-ZrO<sub>2</sub>) and cubic (c-ZrO<sub>2</sub>). The monoclinic phase exists from room temperature up to 1175 °C. Above 1175 °C but below 2370 °C, ZrO<sub>2</sub> occur in its tetragonal form whereas above 2370 °C the cubic phase is dominating up to 2750 °C ranges [24, 25]. Thus, the phases are strongly depended on synthesis method and thermal condition [25]. There are a lot of methods adopted to prepare ZrO<sub>2</sub> nanoparticles. Some of these methods include: sol-gel processing [26], microwave irradiation [27], hydrothermal synthesis [28], spray pyrolysis [29], auto combustion [30], precipitation [31], solid-state reaction [32] and combustion [33]. In these works, we have adopted precipitation method because this method is capable of producing ultrafine (NPs) powders with eminent purity and high homogeneous powder at lesser temperatures. It is a low cost and speedy method of synthesizing ZrO2. Zirconium oxide (ZrO<sub>2</sub>) can only be stimulated for UV light irradiation, limits of application in visible-light [35]. Hui Wang et.al [35] detailed by pure t-ZrO<sub>2</sub> phase, particle sizes were controlled between 3.6–6.0 nm ranges, its mainly adopted preparation conditions. Botta SG et.al [36] reported energy gap of ZrO<sub>2</sub> range from 3.25 to 5.1 eV, it is mainly depending on thermal conditions and preparation techniques. Zheng et al. [37] Photocatalytic activity was done by RhB dye under ultraviolet radiation. ZrO<sub>2</sub> nanostructure with particle size 8nm was induced by oxygen vacancies. The aim of the current work, we have attempted ZrO<sub>2</sub> NPs at different calcination condition, it's induced various thermal, structural, morphological, vibrational, electrical, and optical, photocatalytic properties investigated systematically. Thus, calcination temperatures could affect ZrO<sub>2</sub> nanostructures crystalline phases, size,

shape as well as morphologies. These changes may be responsible for various structural, morphological, vibrational and optical properties modification. In this paper, ZrO<sub>2</sub> products have been successfully synthesized by a precipitation process. The harvested nanoparticles were heat treated at different calcination temperatures ranging from 400,500,600,700 to 800 °C. The ultimate products were then investigated for their structural, optical, vibrational, and morphological properties. In addition, ZrO<sub>2</sub> nanoparticles photocatalytic degradation of MV (Methyl violet) and MB (Methyl blue) dye was tested under ultraviolet (UV) radiation.

#### 2. Materials and Methods

#### 2.1. Materials

Zirconyl chloride octahydrate (ZrOCl<sub>2</sub>.8H<sub>2</sub>O), Sodium hydroxide (NaOH), Ethanol (C<sub>2</sub>H<sub>6</sub>O), Methyl violet (C<sub>25</sub> H<sub>30</sub> CIN<sub>3</sub>), Methyl blue (C<sub>37</sub> H<sub>27</sub> N<sub>3</sub>O<sub>9</sub> S<sub>3</sub> Na<sub>2</sub>) and Acetone (C<sub>3</sub>H<sub>6</sub>O), were purchased from Merck and SRL Pvt. Ltd (AR grade with 99% purity) and applied without any additional purification. De-ionized water is used for sample preparation and all dilutions.

#### 2.2. Synthesis of ZrO<sub>2</sub> nanoparticles:

In the study, ZrO<sub>2</sub> have been synthesized by the precipitation method, taking Zirconium Oxychloride octahydrate (ZrOCl<sub>2</sub>.8H<sub>2</sub>O), sodium hydroxide (NaOH) as starting materials. An appropriate quantity of Zirconium Oxychloride octahydrate (ZrOCl<sub>2</sub>.8H<sub>2</sub>O) was dissolved in de-ionized water to form a lucid solution and the aqueous solution was magnetically stirred for 30m. Afterward, NaOH solution was added into the over solution was transferred drop wise mixed well with followed by constant stirring using magnetic stirrer, while adding NaOH (sodium hydroxide), initially white color solution was formed eventually resulting in a white precipitate until the pH value is reached to 10-12. The whole mixed solution is kept on 80°C under continuously stirring to allow for 5h the final solution is formed like gel nature. The obtained white dispersion was purified by dialysis against deionized water and ethanol washed thoroughly to eliminate unwanted traces of ions. Thereafter, the solution gel was dried in hot air oven at 100°C for 6h to evaporate organic materials and water maximum extent. Finally, they obtained product Zr(OH)<sub>4</sub> was annealed at 400, 500, 600, 700 and 800 °C in a muffle furnace for 5 h. After the annealed white powders ZrO<sub>2</sub> were milled to finer powders utilizing agate mortar and pestle for further different characterization techniques.

$$ZrOCl2.8H2O + 4NaOH \rightarrow Zr(OH)4 + 4NaCl + 7H2O$$

$$Zr(OH)4 \rightarrow ZrO2 + 2H2O$$
(1)

The ZrOCl<sub>2</sub>.8H<sub>2</sub>O to transformed ZrO<sub>2</sub> involves intermediate stages and directly, does not form in single step (the equation is given 1& 2). In the beginning, coordinated terminal hydroxyl groups and water were lost. In the next step, were detected by oxolation of -OH functional group and then finally to form nuclei grow gives observable crystallite [31].

#### 2.3. Instrumentations

Synthesized ZrO<sub>2</sub> powders were recorded by X-ray diffraction pattern using X'PERT PRO diffractometer, operating condition at 40 KV and 30 mA with radiation (Cu K $\alpha$  = 1.54060 Å) over the scan range 10° to 70° (20) with a continuous scan speed of 10° m<sup>-1</sup>. FT-IR was employed to characterize the functional groups and chemical composition of the synthesized sample using FT- IR spectrometer instruments (PerkinElmer) and using KBr pellet measurement range from 400 to 4000 cm<sup>-1</sup>. The assynthesized samples have been studied by TG/DTA using Perkin Elmer Diamond (NETZSCH STA 449F3) instrument at a heating rate of 20°C/ min in air. The morphology and chemical composition of ZrO2 powders were obtained by FESEM- field emission scanning electron microscope (ZEISS Supra 40VP) with an operating voltage of 20 kV accelerating potential. EDS-Energy-dispersive spectrum (ZEISS Supra 40VP) was attached with FESEM spectrum. The optical band gap energy was measured in the wavelength range of 200-800 nm using SHIMADZU UV 2600 (UV-Vis NIR spectrometer) with an integrating sphere and the baseline correction was performed using a calibrated reference sample of barium sulfate (BaSO<sub>4</sub>).

#### 2.4. Photocatalytic activity

The photocatalytic efficiency of the ZrO<sub>2</sub> (600° C) nanoparticles was evaluated by the photodegradation of Methyl violet (MV) and Methyl blue (MB) aqueous solution under UV light irradiation. Before irradiation, 0.03 g of prepared catalyst was mixed in 50 mL of (MV and MB) aqueous solution. The suspension was equilibrated by using a magnetic stirrer in a dark room for 30 min to stabilize the adsorption of the aqueous solution over the surface of the ZrO<sub>2</sub>. After the dark room adsorption, the initial sample was collected. Irradiation process was constantly supplied with open air condition. At regular time intervals (for every 10 min), 5 mL quantity of the solution was taken and then centrifuged to separate the suspended catalyst. The concentration of the MV and MB aqueous solution in each and every sample was examined by using a UV- Vis spectrometer (SHIMADZU-UV 1800 spectrometer). The weak and strong absorption was assessed at 291 and 663 nm, 312 and 624 nm for MV and MB aqueous dyes respectively.

The dyes degradation percentage was expressed using the formula.

The degradation rate of MV and MB: 
$$= \frac{C_0 - C_t}{C_0} \times 100\%$$
 (3)

Where  $C_0$  is the initial dyes (MV and MB) concentration,  $C_t$  is the dyes (MV and MB) concentration at a certain irradiation time (t).

### 3. Results and Discussion

#### 3.1. Thermo gravimetric-differential thermal analysis (TG-DTA) study

Figure.1 shows TG -DTA curves indicated thermal behaviors of as synthesized products. As-synthesized zirconium powder were attempted in the (30 to 800 °C) range of temperature with the rate of heating at 20 °C/min. The consequential assynthesized samples showed a single weight loss given by curves (TG -27.8 wt %) at temperature ranges 32°C to below 382°C, which is corresponding to DTA curve exhibited an endothermic at 132°C and exothermic at 252°C, respectively [24][35][38]. However, further increased temperature TG-DTA curves does not raise any additional characteristics. In such cases, exothermic peak represents desorption of H<sub>2</sub>O, CO<sub>2</sub>, and some other organic solvents are physically absorbed. It is related to the endothermic peaks to rely on the decomposition of some remainder organic moieties coming from acetylacetonate and alkoxide groups and loss of oxygen at a higher temperature, which indicates all compounds in the precursors. Zr(OH)<sub>4</sub> are decomposed completely below 400 °C with simultaneous above 400 °C in DTA curve there was no exothermic peak, the resulted crystallization conversion as—prepared sample, indicating an improvement of Zirconium Oxide as the ultimate product [24][38][39].

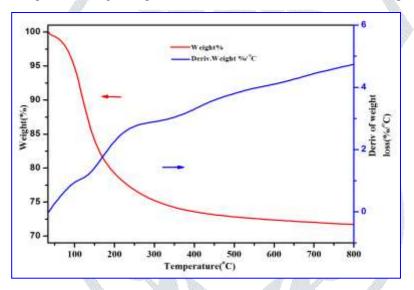


Figure 1. TG-DTA curves of the precursor of nanosized Zr(OH)<sub>4</sub>

#### 3.2. XRD analysis

The structures, purity, and crystallinity of the  $ZrO_2$  powders were analyzed by powder X-ray diffraction measurements. Fig.2 shows the XRD patterns of synthesized samples calcined at a different temperature. From the Fig.2 it can be seen clearly, broad and large, intense peaks indicate particle size is very small crystalline nature. All the diffraction features of the synthesized samples calcined at 400, 500, 600, 700 and 800 °C are assigned to t- $ZrO_2$  phase gives without any other impurities (or) signals from the phases. In addition, XRD results point out the peaks intensity gradually increased with increasing calcined temperature, signifying the increase in crystallite size (2.6,2.0,2.9,3.8,10.2 nm) owing to calcined process. These observations noted in table.1. The diffractive peaks with 20 values of around 30, 35, 50, and 60° corresponding with, orientations to the (101), (110), (112), and (211) crystalline planes, respectively (JCPDS 88-1007) [40-42].

The average crystallite size of the synthesized ZrO<sub>2</sub> was computed by using Debye- Scherer formula [40].

$$D_{hkl} = 0.89\lambda / (\beta Cos\theta) \tag{4}$$

Where K=0.9 is the shape factor,  $D_{hkl}$  - is the crystallite size along with (h k l) direction,  $\lambda$  is the wavelength for the  $k\alpha$  component employed in XRD (Cu radiation: 1.5406),  $\beta$  (FWHM) of the diffraction peak,  $\theta$  -is a Bragg's angle. The average crystallite size of the ZrO<sub>2</sub> (600°C) nanoparticles was observed to be 4.2 nm respectively.

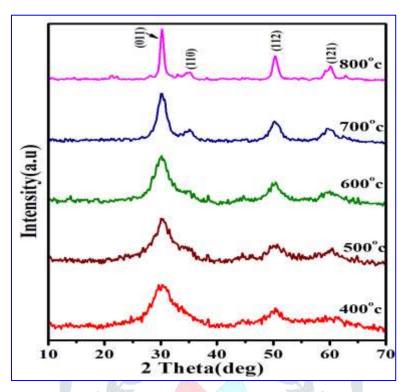


Figure 2. XRD patterns of nanosized precursor ZrO<sub>2</sub> calcined at different temperatures

Table 1. Materials and temperature, crystallite size, phase and band gap of pure ZrO<sub>2</sub> (400, 500, 600, 700 and 800 °C) NPs

Samples No	Materials Temperatures (°C)	Crystallite size (nm)	Phases	Band gap (Eg)
1	ZrO <sub>2</sub> (400°C)	2.6	Tetragonal (t)	5.16 eV
2	ZrO <sub>2</sub> (500°C)	2.0	Tetragonal (t)	5.34 eV
3	ZrO <sub>2</sub> (600°C)	2.9	Tetragonal (t)	5.12 eV
4	ZrO <sub>2</sub> (700°C)	3.8	Tetragonal (t)	5.27 eV
5	ZrO <sub>2</sub> (800°C)	10.2	Tetragonal (t)	5.20 eV

# 3.3. FT- IR analysis

The FT-IR spectra of  $ZrO_2$  samples were analyzed in the range of 4000–400 cm<sup>-1</sup>. In order to identify the chemical bonding pertaining to the synthesized  $ZrO_2$  samples. Derived samples calcined at 400, 500, 600, 700 and 800 °C are enlarged in Fig.3. The spectrum exhibit peaks are located at 451, 509, 648, 808, 961, 1300, 1425, 1571, 2937, 2978 and 3411 cm<sup>-1</sup>. The peaks at 1,571 and 3,411 cm<sup>-1</sup> are ascribed to the bending  $\nu$ (O–H) and stretching  $\delta$ (OH) vibrations of O–H (hydroxyl bond) due to absorbed of H<sub>2</sub>O and alcohol molecules occluded into the samples [25][39][43][44]. In addition, information two hydroxyl groups were found in the XPS of species (O1S and O2S) in  $ZrO_2$  was reliable with FTIR spectrum. Very weak vibrations at 2937 and 2978 cm<sup>-1</sup>, by reason of the C–H bonds arising from the carbon chain were adsorbed of the surface molecules associated with in metal ( $ZrO_2$ ) [45].

The pointed peak at 1571 cm<sup>-1</sup> and 1425 is attributed to the stretching modes of vibrations in asymmetric and symmetric C=O bonds are observed. Furthermore, the weak absorption peak at 1300 cm<sup>-1</sup> is due to the O–H stretching of the absorbed H<sub>2</sub>O re-absorption through the storage of the sample in ambient air [37][46]. The absorption peak at 808 cm<sup>-1</sup> originated from bending modes of vibration in Zr-O compound [8]. The strong and representative, broad band observed at 451–648 cm<sup>-1</sup> is attributed to the Zr-O –Zr and Zr-OH vibrations bond stretching and bending modes of the metal, respectively [39][46][47]. From additional no reduction of H<sub>2</sub>O, acetate anions and hydroxyl groups on the product showed no noticeable changes in peak position.

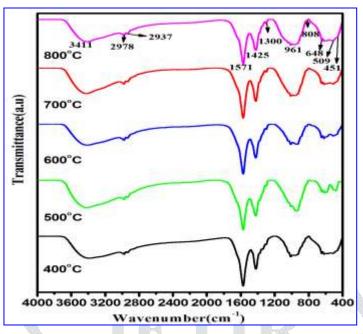
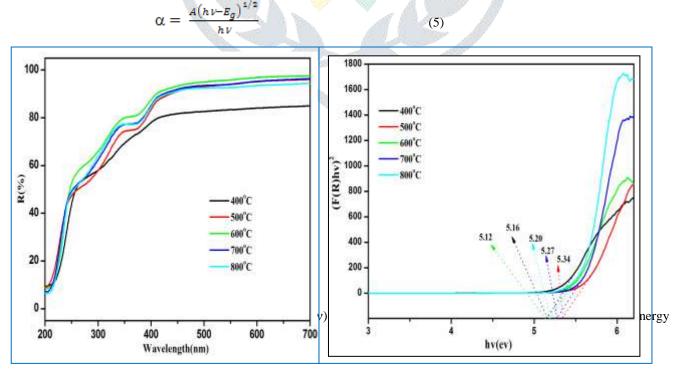


Figure 3. FT-IR spectra of ZrO<sub>2</sub> Nanoparticles calcined at different temperatures

## 3.4. Ultraviolet-visible-diffuse reflectance spectroscopy (UV-DRS)

The band gap of the synthesized  $ZrO_2$  samples was received from the UV- DRS spectra. The UV-Vis diffuse reflectance spectrum of  $ZrO_2$  calcined at varying temperature are shown in Fig.4, respectively. All these products exhibit good optical quality in the UV region, since DRS spectrum, show complete reflectance in the 204- 400 nm (5.1-5.34 eV) range, metals due to the  $O^{2-}$  to  $Zr^{4+}$  charge-transfer transition. An additional peak strongly is observed at 379 nm the positions indicated a blue shifted. It gives formation of a mid-band state by N2p orbital within Eg may be dependable for the extra peak. In addition, oxygen defect band states could also be created [48-50].

As the increasing temperature, the peak intensity decreased with increase in the reflectance spectrum is taking place due to quantum confinement effect [51]. The reason of obtaining optical band gap values for ZrO<sub>2</sub> NPs was used well-known equation given by (5)



**Figure 4.** a) UV–DRS spectra of ZrO<sub>2</sub> nanoparticles calcined at different temperatures b) Plot of band gap energy for ZrO<sub>2</sub> nanoparticles annealed at different temperatures

(hv) respectively. By plotting shows of  $(\alpha h V)^2$  versus h V to photon energy measured band gap (Eg) (5.1-5.34 eV) respectively, Table.1.can be noticed clearly, when calcined from 400 to 800 °C as corresponding to increase with decreased optical band gaps (5.16, 5.34, 5.12, 5.27, and 5.20 eV) respectively. In the present study, the intensity of the peaks increasing slightly decreasing compared to 600°C (5.12 eV). The highest 5.34 eV band gap (Eg) occurred in 500 °C when comparing to that 400, 600, 700, 800 °C of the samples. ZrO<sub>2</sub> samples exhibited by different Eg mainly depended on synthesis condition, thermal effect [31].

# 3.5. Morphological study

The FESEM micrographs of ZrO<sub>2</sub> sample calcined at 600 °C with different magnification images are shown in fig 5a and 5b. From the photographs, it can be clearly observed that the ZrO<sub>2</sub> nanoparticles exhibit irregular and less uniform spherical morphology with high agglomeration was obtained as well as size could not be finely resolute from micrograph [40, 52].

Further, ZrO<sub>2</sub> nanoparticles were analyzed to the EDX spectrum presented in Fig. 5c. The signal confirmed the characteristic of zirconium (Zr) and oxygen (O) species from the ZrO<sub>2</sub> sample. From the EDX spectrum, all the peaks of Zr and O are allotted without any signals unidentified, it's proving the formation of ZrO2 (Zirconium oxide) and purity clearly indicated that the synthesized products.

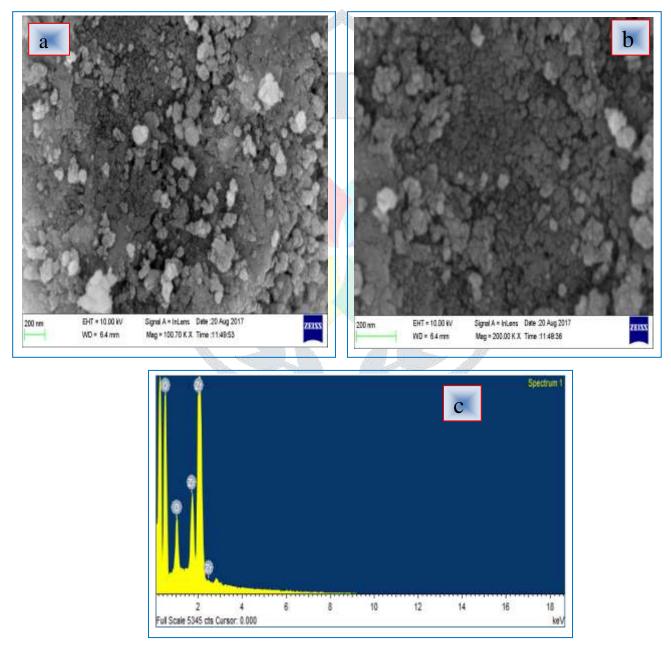


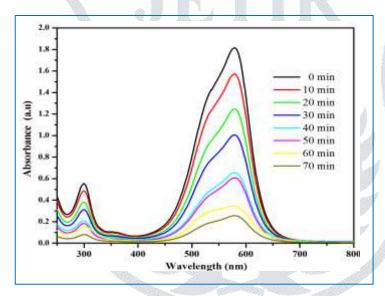
Figure 5. FESEM images of ZrO<sub>2</sub> nanoparticles calcined at 600°C optimum level ions (a, b) different magnification images and corresponding EDX patterns (c)

### 3.6. Photocatalytic activity

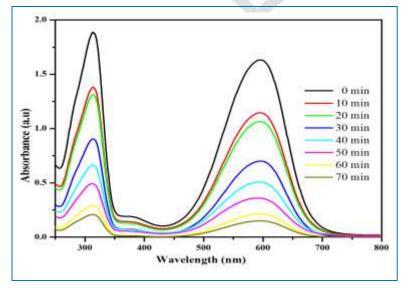
The photocatalytic activity of synthesized  $ZrO_2$  (600°C) nanoparticles was evaluated by using degradation of MV and MB solution, under UV light irradiation. Prior to irradiation, the UV- visible absorption of Methyl violet and Methyl blue dyes have a weak and a strong peak at 291 and 596 nm, 312 and 599 nm respectively. It can be seen in Fig. 6a. 6b. After adding  $ZrO_2$  (600°C) catalyst into MV and MB solution, the photodegradation of MV and MB dyes increases for various time intervals. Figure 6a & 6b displays the absorption spectra of MV and MB dye solution at various irradiation times in the presence of  $ZrO_2$  (600°C) catalyst. Once the irradiation was started, the weak and strong absorption intensity peaks of MV and MB dyes solution gradually decreased with increases time intervals. The decrease in the absorbance peak intensity indicates the photodegradation of the MV and MB dye solution with passes of time and slightly gradually vanished after 70 min. This  $ZrO_2$  (600°C) product shows good photocatalytic activity in both dyes (MV and MB). The possible reason is a lesser crystalline size and larger surface area. Fig.7 shows the degradation percentage (%) of MV and MB dyes at various time intervals, it can be computed by the following expression:

The Degradation % = 
$$\frac{C_0 - C_t}{C_0} \times 100\%$$
  
=  $\frac{A_0 - A_t}{A_0} \times 100\%$  (6)

Where  $C_0$  is the initial concentration of MV and MB dyes,  $C_t$  is the residual concentration of MV and MB dye after irradiation time intervals (0-60 min),  $A_t$  is the intensity of the absorbance peak after any irradiated time t and  $A_0$  is the intensity of the absorbance peak at time t=0.



**Fig. 6a** Time dependent UV–Vis absorption spectra of the photocatalytic degradation of MV in the presence of ZrO<sub>2</sub> (600°C) nanoparticles.



**Fig. 6b.** Time dependent UV–Vis absorption spectra of the photocatalytic degradation of MB in the presence of ZrO<sub>2</sub> (600°C) nanoparticles.

The value of C/Co is computed for all the aqueous solution (neat MV, MB dyes, the solution of MV dye with ZrO2 (600°C) and solution of MB dye with ZrO2 (600°C). When the aqueous solution of MV and MB dyes are UV irradiated for 70 min, the degradation of MV and MB dyes is found to be <7% and <9%. When ZrO<sub>2</sub> (600°C) catalyst is inserted to the Methyl violet and Methyl blue dyes solution, the photodegradation of Methyl violet and Methyl blue dyes solution dramatically increases up to 82 % and 88% for 70 min of irradiation intervals. Both dyes (MV and MB) solution shows the outstanding photocatalytic activity of ZrO<sub>2</sub> (600°C).

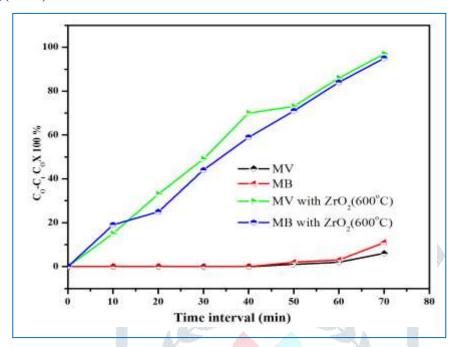


Fig. 7. Plot of (C/C0) versus time for the photodegradation of MV and MB dyes, MV with ZrO<sub>2</sub> (600°C) and MB with ZrO<sub>2</sub> (600°C) sample under UV irradiation

#### 3.7. Photocatalytic degradation mechanism

The photocatalytic degradation mechanism of MV and MB dyes of ZrO<sub>2</sub> (600°C) catalysts is shown in Fig.8. The overall photodegradation process can be described in the following ways. When a ZrO<sub>2</sub> (600°C) nanoparticles is irradiated under the Ultra Violet (UV) light, the generated electrons will quantum jump from valence band (VB) to the conduction band (CB), that creates some holes in the valence band (equation 7). The generated holes in the valence band of ZrO<sub>2</sub> react with hydroxyl anion to produce hydroxyl radicals (OH) is the denoted equation 8. The generated holes are permitted to dissociation of H2O molecules in the dye (MV and MB) solution, creating radicals (Equation 9). To more, the generated electron in the conduction band of ZrO<sub>2</sub> may interact with O<sub>2</sub> molecules to produce superoxide anions (O<sub>2</sub>) radicals (equation 10). Finally, the created radicals such as hydroxyl anion and superoxide anion interact with the dyes (MV and MB) solution to degraded, it completely is denoted equation 11 and 12. The potential reactions reporting the above-discussed matter are given following ways [6, 53].

$ZrO_2 + hv \rightarrow e^-(CB) + h^+(VB)$		(7)
$O_2 + e^- \rightarrow \cdot O_2^-$		(8)
$h^+ + OH^- \rightarrow \cdot OH$		(9)
$h^+ + H_2O \rightarrow H^+ + \ ^\cdot OH^-$		(10)
OH⁻ + Methyl violet and Methyl blue → Degradation	n products	(11)
${}^{\cdot}O_2{}^{\cdot}$ + Methyl violet and Methyl blue $\rightarrow$ Degradation	products	(12)

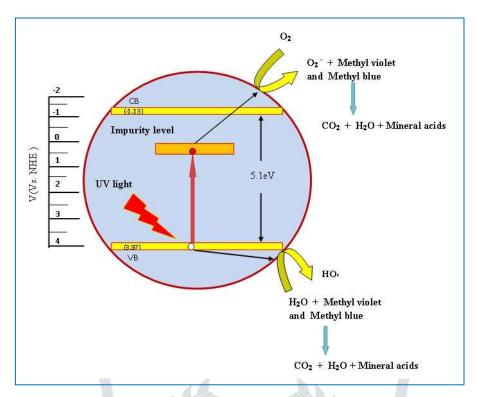


Figure 8. Proposed mechanism for the photocatalytic degradation of MV and MB dyes over ZrO2 (600°C) Photocatalysts.

#### 4. Conclusion

In this connection, ZrO<sub>2</sub> nanoparticles calcined at 400, 500, 600, 700, and 800 °C have been prepared successfully precipitation process using relevant precursor materials. The thermal analysis of the as-prepared product exhibited various transitions (endothermic and exothermic) and thermal stability. From the TG-DTA results revealed that 400°C could be the optimum level of annealing for the harvest of the pure phase of ZrO<sub>2</sub>, However, crystalline improvement arrived after a high degree of annealing. The XRD analysis proposed the formation of t-ZrO<sub>2</sub> phase, with no phase different from 400 to 800°C, which indicated increasing crystallinity. The average crystallites size of 4.5 nm. From UV- DRS results could be found that the band gap 5.1eV (600°C) comparison to other high band gaps with increasing calcination temperatures. The ZrO<sub>2</sub> (600°C) nanoparticles demonstrated the good photocatalytic activity toward the photodegradation of Methyl violet and Methyl blue dyes.

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