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Enhancing HVAC System Efficiency and Design Through Advanced Engineering Tools and Thermodynamic Principles

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Abstract: The integration of combined cooling and heating functions in HVAC systems enhances efficiency in terms of time, space, and energy utilization, ultimately leading to cost savings. These systems ensure optimal indoor air quality by providing proper ventilation, filtration, and thermal comfort. Energy efficiency is further improved through the use of non-chlorine-based coolants, driven by advancements in engineering technology. The evolution of HVAC systems from basic ventilation and cooling units to sophisticated solutions has been instrumental in combating airborne illnesses. Tools like Carrier's Hourly Analysis Program (HAP) facilitate risk mitigation through precise calculations, enabling engineers to tailor HVAC systems for commercial buildings. By leveraging machine learning algorithms, HVAC systems can simulate building energy usage and calculate costs effectively. The proposed work aims to utilize machine learning and HAP software to design HVAC systems, employing Excel for precise thermal load calculations and manual assessments to validate results. A solid understanding of heat, ventilation, thermodynamics fundamentals, and AutoCAD interpretation is essential for designing comprehensive and efficient HVAC systems.

Index Terms - HVAC System, Ventilation, Air Cooling, Air Ventilation.

I. INTRODUCTION

Heating, Ventilation, and Air Conditioning (HVAC) systems are essential for maintaining optimal indoor air quality and comfortable thermal conditions in school environments. Due to their significant energy consumption, selecting the right HVAC system design is crucial. The main goals of these systems are to ensure excellent air quality and provide thermal comfort. Ventilation standards, such as ASHRAE Standard 62.1-2010, establish the required amount of outdoor air for different spaces in schools, including classrooms and lounges [1]. These standards are often incorporated into national building codes, which offer guidance on ventilation and air quality [1].

Additionally, state codes may impose specific energy efficiency requirements for ventilation systems and insulation, with variations depending on local regulations. HVAC systems are carefully designed to regulate temperature, humidity, and air quality, comprising heating units, ventilation systems, and air conditioning units. Their implementation prioritizes creating an optimal learning environment while safeguarding the health and well-being of students and staff. Planning and executing HVAC systems involve considerations such as energy efficiency, compliance with industry standards, and adherence to local construction codes. Standards like ASHRAE's Standard 62.1-2010 outline ventilation requirements, stressing the importance of adequate fresh air exchange to maintain indoor air quality [2].

1.1 Objectives:

- Designing HVAC Systems for Various Building Types: This objective involves comprehending the unique requirements and limitations of different building structures and creating HVAC systems that efficiently address those needs.
- Implementing HVAC Designs Using HAP Software: Utilizing HAP (Hourly Analysis Program) software, commonly employed by HVAC engineers, to simulate and assess the performance of HVAC systems. HAP enables detailed modeling and optimization of diverse system configurations.
- Conducting HVAC Thermal Load Calculations Using Excel Software: Employing Excel for performing thermal load calculations, which entail estimating a building's heating and cooling demands based on factors like construction materials, occupancy, weather conditions, and internal heat sources.
- Performing HVAC Thermal Load Calculations Through Manual Methods: Utilizing manual calculations, rooted in fundamental principles of heat transfer and thermodynamics, to estimate thermal loads. Although less prevalent due to software availability, manual calculations enhance understanding of underlying concepts.

- Interpretation and Analysis of AutoCAD Architectural Layouts: Mastering the interpretation of AutoCAD drawings, essential for comprehending building layouts and integrating HVAC systems effectively within architectural designs.
- Designing Chiller Systems and Conducting Necessary Calculations: Developing chiller systems, integral to many HVAC setups, by determining equipment sizing, calculating cooling loads, and optimizing system efficiency.
- Designing Duct Systems and Performing Relevant Calculations: Crafting duct systems for efficient distribution of conditioned air throughout buildings, ensuring appropriate sizing to maintain airflow while minimizing energy consumption.
- Designing Air-Terminal Systems and Associated Calculations: Selecting and sizing air terminal units like diffusers and grilles to regulate airflow into individual spaces within buildings, based on airflow requirements and spatial characteristics.
- Mastery of Heat, Ventilation, and Air Conditioning Fundamentals: Acquiring comprehensive knowledge of fundamental concepts including thermodynamics, heat transfer, fluid mechanics, psychrometrics, and HVAC system components and operations.
- Understanding Essential Thermodynamics Principles for HVAC Design: Grasping foundational thermodynamics principles such as the laws of thermodynamics, heat transfer mechanisms, and psychrometrics to effectively design and optimize HVAC systems.

1.2 Problem Statement

The problem statement of this dissertation revolves around the complexities and challenges inherent in designing HVAC systems for various types of buildings, particularly in educational institutions. While HVAC systems play a pivotal role in ensuring optimal indoor air quality and thermal comfort, their design and implementation pose significant challenges due to factors such as energy consumption, regulatory compliance, and the need for efficient utilization of resources. The primary objective is to address these challenges by developing a comprehensive understanding of HVAC system design principles and employing advanced engineering tools and methodologies. Specifically, the dissertation aims to explore the intricacies of designing HVAC systems tailored to different building types, utilizing software tools like HAP for simulation and analysis, performing thermal load calculations both manually and through Excel, interpreting AutoCAD architectural layouts, and optimizing the design of critical components such as chiller systems, duct systems, and air-terminal systems. By delving into these aspects and gaining proficiency in fundamental thermodynamics principles, the dissertation seeks to provide insights and solutions that enhance the efficiency, sustainability, and performance of HVAC systems in educational environments.

II. LITERATURE SURVEY

H. T. Dinh and D. Kim (2022) suggest a novel approach to optimize HVAC systems, aiming to minimize energy costs and maintain thermal comfort levels without relying on error-prone forecast data. Their method utilizes a mixed integer linear programming (MILP)-based imitation learning technique, training a deep neural network (DNN) with historical data labeled by a MILP solver. Results indicate superior performance in terms of energy consumption, cost, and comfort compared to other methods, with negligible differences from ideal outcomes achievable with perfect information [3].

H. Gong et al. (2022) propose a method to enhance energy efficiency in residential HVAC systems by integrating demand response (DR) control with a unified thermal model. Their sequential DR scheme reduces peak power while ensuring human comfort, aligning HVAC systems with battery energy storage systems [4].

E. Casella et al. (2022) address blackout and high energy bill challenges in California and Texas due to HVAC peak loads during extreme temperatures. Their solution, POwer Conservation Optimization (POCO), employs smart meters and thermostats to incentivize users for adjusting settings, leveraging an AI-based Power Saving Prediction (PSP) method to accurately forecast power savings and reduce energy consumption while maintaining comfort [5].

Y. Yang et al. (2022) focus on improving HVAC energy efficiency while enhancing human comfort using an optimization framework incorporating the Predicted Mean Vote (PMV) thermal comfort model. Their approach, formulated as a Markov Decision Process (MDP), demonstrates potential in reducing energy costs and maintaining comfort through simulations [6].

Z. Liu (2022) presents a monitoring and control network for large-scale HVAC systems in arenas, utilizing sensor network technology for real-time optimization based on the IEEE802.15.4/ZigBee protocol. This system facilitates remote monitoring of temperature, humidity, and other parameters to optimize HVAC operation and achieve energy savings [7].

G. Tian and Q. Z. Sun (2022) introduce a robust optimization algorithm, CCDRO, for day-to-day HVAC scheduling to improve system robustness against temperature prediction uncertainties. Their approach significantly reduces temperature violations and costs compared to traditional methods [8].

D. Bayer and M. Pruckner (2022) propose a multi-agent reinforcement learning system for HVAC control to reduce energy consumption while addressing user comfort concerns, showing promising results in improving satisfaction compared to standard methods [9].

J. Schlichter et al. (2022) present a variable Industrial Wireless Sensor Network (IWSN) for monitoring and controlling HVAC systems in industrial settings to improve energy efficiency and environmental conditions, demonstrating potential for significant energy savings and CO2 emissions reduction [10].

N. Ahmed et al. (2022) focus on Flexible AC Transmission Systems (FACTS) technology, specifically Thyristor-Controlled Series Capacitors (TCSC), to enhance power flow control and reduce losses in HVAC systems, with simulation results demonstrating improved performance and minimized losses [11].

III. PROPOSED WORK

The proposed work methodology encompasses two main approaches: the ASHRAE Heat Balance Method and the CLTD/SCL/CLF Method of Load Calculation.

- 1. **ASHRAE Heat Balance Method**: This widely utilized technique in building engineering estimates heating and cooling loads by considering various factors influencing heat exchange within a structure. It includes:
 - Heat transfer mechanisms such as conduction, convection, radiation, and infiltration.
 - Internal heat gains from occupants, lighting, equipment, and appliances.
 - External factors like solar radiation, outdoor temperature, wind speed, and humidity.
 - Thermal properties of building materials, including insulation levels and thermal conductivity.
 - Dynamic simulations accounting for seasonal variations in weather and internal loads.
 - Standardization by ASHRAE to ensure uniformity and precision in load calculations.
- 2. **CLTD/SCL/CLF Method of Load Calculation**: Detailed in the ASHRAE Fundamentals Handbook, this method focuses on determining a building's cooling load. It involves three main components:
 - Cooling Load Temperature Difference (CLTD): Considers temperature variances between indoor and outdoor conditions throughout the day, factoring in material properties, insulation levels, and internal heat gains.
 - Solar Cooling Load (SCL): Quantifies additional cooling load from solar radiation penetrating building openings, considering factors like solar intensity, window orientation, and shading devices.
 - Cooling Load Factor (CLF): Adjusts CLTD and SCL values based on factors such as indoor design temperature, outdoor conditions, and internal loads, enhancing total cooling load estimations' accuracy.

Both methodologies rely on empirical data, standardization, and detailed calculations to accurately estimate heating and cooling loads for building HVAC systems. They serve as essential tools for designing energy-efficient systems and ensuring occupant comfort.

IV. EXPERIMENT ANALYSIS

The Hourly Analysis Program (HAP) is a comprehensive tool designed for professionals involved in the design and analysis of commercial building HVAC systems. It serves as both a system design tool and an energy analysis platform, offering versatile features for system design and powerful capabilities for annual energy performance modeling and cost estimation.

HAP combines system design and energy analysis functionalities into a single package, resulting in significant time savings for users. Input data and results from system design calculations seamlessly transition into energy modeling studies, enhancing workflow efficiency.

Primarily targeted at consulting engineers, design/build contractors, HVAC contractors, and facility engineers, HAP's features cater to diverse professionals involved in HVAC system design and analysis. Moreover, its 8760-hour energy modeling capabilities are particularly beneficial for green building design initiatives.

Notably, HAP's energy analysis results hold credibility in green building design standards, such as the US Green Building Council's LEED (Leadership in Energy and Environmental Design) Rating System. This recognition underscores HAP's utility and reliability in supporting sustainable building practices. For more information on LEED, users can visit the USGBC's website.

Simulation <u>W</u> eather	Brasilia (IWC)	Select From HAP Library.							
									Import a Weather File
January 1st is	Monday							•	
				Ja	anua	ary			
	Holidays List	S	м	т	w	т	F	S	
	5 January 2 February		1	2	3	4	5	6	
	2 March	7	8	9	10	11	12	13	
	6 April	14	15	16	17	18	19	20	
		21	22	23	24	25	26	27	6
			-	30	31	-	-	-	P0

Fig 4.1 Weather Selection

 Design Parameters and MSHGs Design Temperature Profiles 				
 Design Temperature Profile Graph 	For	July	•	
 Design Solar Profiles 	For:	July	•	
Simulation Weather Data Summ			_	
Simulation Weather Profiles	From	Jan, 1	•	To: Jan, 1 💌
Simulation Temperature Profile Graph	From	Jan, 1	-	To: Jan, 1 💌
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Fig 4.2 Simulation Parameter Selection

Design Day Maximum Solar Heat Gains

(The MSHG values are expressed in W/m²)

Month	N	NNE	NE	ENE	E	ESE	SE	SSE	S
January	149.7	162.8	406.4	628.7	752.0	764.2	662.8	461.1	189.3
February	169.5	280.6	514.6	688.4	759.8	716.7	567.1	321.9	140.9
March	299.6	437.6	614.9	733.1	739.8	633.7	428.9	170.9	117.7
April	465.1	564.2	673.7	725.5	665.3	503.2	266.5	99.1	99.1
May	559.3	626.6	696.6	695.1	595.5	402.1	158.8	86.0	86.0
June	589.3	643.0	702.3	672.1	562.8	362.9	113.4	79.9	79.9
July	558.8	621.1	695.7	681.0	586.3	398.8	141.2	83.0	83.0
August	463.3	560.2	668.3	718.6	657.4	494.6	255.9	92.5	92.5
September	281.8	422.7	612.0	720.7	719.5	608.6	430.0	170.0	107.1
October	157.1	269.6	516.6	676.1	733.6	698.7	556.7	322.4	128.1
November	142.0	158.3	402.5	616.9	731.7	745.3	649.2	455.0	181.5
December	145.9	147.5	355.6	593.9	734.0	766.4	685.5	502.1	237.8
Month	SSW	SW	WSW	W	WNW	NW	NNW	HOR	Mult
January	464.7	664.3	764.3	749.7	623.4	399.8	161.7	992.0	1.00
February	326.7	569.0	716.5	757.0	683.1	513.9	279.4	972.9	1.00
March	167.6	440.8	634.3	730.3	717.6	624.0	431.8	915.4	1.00
April	99.1	278.9	499.7	650.3	723.0	684.8	565.4	797.7	1.00
May	86.0	164.9	393.8	587.7	698.1	700.3	630.0	695.9	1.00
June	79.9	121.8	357.4	552.7	680.3	702.1	648.8	651.1	1.00
July	83.0	154.0	397.0	568.6	686.8	698.8	626.8	682.7	1.00
August	92.5	267.7	497.5	640.2	712.1	680.5	561.0	777.4	1.00

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Fig 4.3 Simulation Results Solar Heat Gains

City	Brasilia	
Location	Brazil	
Type of Data	(INALC)	
Latitude	45.0	Deg.
Longitude	47.9	Deg.
Elevation	1061 0	m
Local Time Zone (GMT +/- N hours)	3.0	hours
Average Ground Reflectance	0.20	

Table 2. Dry-Bulb Temperature Statistics (°C):

Month	Absolute Maximum	Average Maximum	Average	Average Minimum	Absolute Minimum
January	31.0	27.8	22.5	19.0	17.0
February	32.0	28.6	22.8	17.8	15.5
March	31.0	28.4	22.3	17.9	15.0
April	30.0	27.8	21.8	16.8	15.0
May	29.4	27.5	20.9	14.4	9.4
June	29.0	26.0	19.2	12.9	11.0
July	28.6	25.7	19.0	12.2	10.0
August	33.0	28.1	20.7	12.7	4.0
September	33.4	29.4	22.6	16.5	13.4
October	31.2	28.7	22.5	17.5	14.0
November	32.0	28.0	22.1	18.1	15.9
December	31.0	27.9	22.0	17.7	15.8

Table 3. Daily Solar Radiation Statistics:

Fig 4.4 Simulation Results Solar Radiation

Outside Surface Color:	Medium	•			Absorptivity:	0.675
 Layers: Inside to	Outside	Thickness	Density kg/m9	Specific Ht. kJ/kg/K	R-Value m2-K/W	Weight
Inside surface re	sistance	0.000	0.0	0.00	0.12064	
Gypsum board	*	30.000	800.9	1.09	0.18638	24.0
Air space		3.000	0.0	0.00	0.16026	0.0
New Layer		0.000	0.0	0.00	0.00000	0.0
Special Layer	-	30.000	0.0	0.00	0.01733	0.0
Face brick		101.590	2002.3	0.92	0.07626	203.5
Outside surface r	esistance	0.000	0.0	0.00	0.05864	0.0
Totals		164.590			0.62	227.5
11			Ov	erall U-Value:	1.614	₩/m\$/K
					Cancel	

Fig 4.5 Project Wall Specification

Window Details									
<u>N</u> ame:		Window1							
Detailed Input		₹							
Height		1.50	m		Width:	1.00			
Erame Type:		Wood							
Internal Shade Type: Roller Sh		Roller Shad	les - '	White - Opaque		-			
Overall U-Value:		2.709							
Overall Shade		0.360							
<u>G</u> lass Details									
Glazing	GI	ass Type		Transmissivity	Reflectivity	Absorptivit			
Outer Glazing	3mm clear		-	0.841	0.078	0.081			
Glazing #2	3mm clear		-	0.841	0.078	0.081			
Glazing #3	not used		-	63					
Gap Type:	6mm Air Sp	ace	-						

Fig 4.6 Project Window Specification

V. CONCLUSION

The integration of heating and cooling functions within HVAC systems enhances efficiency in time, space, and energy consumption. By operating simultaneously for both heating and cooling, these systems reduce overall space requirements and offer cost savings. Additionally, they prioritize maintaining optimal indoor air quality through effective ventilation and filtration mechanisms, ensuring occupants' comfort and well-being. The use of non-chlorine-based coolants further contributes to energy conservation due to advanced engineering. Unlike traditional units focused solely on ventilation and cooling, modern HVAC systems utilize environmentally friendly coolants. Such systems have historically played a crucial role in mitigating airborne diseases, with tools like Carrier's Hourly Analysis Program (HAP) aiding engineers in designing tailored HVAC systems for commercial buildings. HAP, a computer-based tool, segments buildings into zones, enabling precise load size estimations and system designs. Furthermore, HVAC systems employ machine learning to simulate building energy usage and accurately calculate associated costs. Future advancements in HVAC engineering aim to effectively utilize machine learning for designing systems of varying complexities.

Proficiency in engineering software like HAP and Excel for thermal load calculations, along with a deep understanding of heat, ventilation, and thermodynamics concepts, is essential for designing HVAC systems. Engineers must also interpret AutoCAD layouts to integrate HVAC systems seamlessly into building designs. With a comprehensive grasp of these principles and tools, engineers can optimize HVAC system designs to efficiently meet diverse requirements.

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