

A Review Study on Ferrocement

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Abstract—Ferro cement could be a combination of cement ,sand and reinforcement within the completely different layer of mesh. In bolstered cement concrete and Ferro cement, there's some comparison. Ferro cement is that the part employed in building structures like thin wall and it's used as repairing material. Ferro cement isn't any used properly within the whole country thanks to improper availableness style tips or code books. Ferro cement is below development material in the field of engineering. Ferro cement has been tried as a reliable, affordable strengthening half for concrete structure in trade. Ferro cement element area unit typically used as a plate or walling units or as a fire resisting unit. The review of this past result and present experimental studies and analysis studied so as to bring the feature, properties and new techniques of construction. This study conveyance the vital of Ferro cement employed in construction like a thin wall, summing pools, and water tanks by utilizing the prevailing properties technique and to beat difficulties in construction technique.

Keywords— *ferrocement, Reinforced cement concrete (RCC), plain cement concrete (PCC)*

I. INTRODUCTION

Ferro cement was developed within the year 1848 by European, Joseph Joseph Louis Barrow. Ferro cement is said to the bolstered cement concrete (RCC) a lot of numbers of little wire mesh distributed uniformly on the cross section with cement mortar. In plain cement concrete (PCC) the strength, malleability is low. little cracks occurred within the specimen even within the stable condition thanks to the volumetrical modification at the time of building. As comparison RCC block the ferro cement is incredibly skinny around 10 – 25 mm. thanks to skinny material burden of the structure additionally decreases. By utilizing the ferrocement it not solely improve the engineering properties like tensile, flexural, malleability and impact resistance conjointly offer advanced technique in fabrication .[1]



Fig 1: Cross section

In (19th century) ferrocement are limited and not widely accepted. Due to improper available of material & not efficiently manufacture of small wire mesh. In ferro cement utilising of steel is more as compare with reinforced cement concrete. But, the result obtained from ferrocement is more then RCC structures literally forgotten.

The type of material used in ferrocement

- Cement mortar mix.
- Skelton steel
- Steel mesh reinforcement or fiber reinforced polymeric meshes.

Cement mortar matrix represent 95th of the composite and govern its behavior, sand occupies sixty to seventy fifth of the degree of the mortar and plasticizer and different admixtures are used. Skelton steel used kind the skeleton of the structure with the use of three to 8mm steel may be employed in tied kind or welded wire fabric. It ought to be noted that the reinforcement should be free from dirt, rust and different impurities. Steel mesh reinforcement encompass galvanized steel wire of diameter 0.5 to 1.5 millimeter spaced at 6 to 20mm center to center.

II. LITERATURE REVIEW

Till nowadays there are no codal provisions being created for the scheming the shear strength of the ferrocement part through empirical observation. so the code empirical formula for R.C.C has been extended for the ferrocement part. In varied studies, the experimental values have been compared with the through empirical observation solved results obtained from ACI and bachelor's degree code procedures for ferroconcrete.[1]

This paper temporary concerning the character of ferro-cement structural whereas in earthquake. once the earthquake occurred there's a lot of quantity of loss in life and buildings get broken. because of this example the author primarily centered on the look of a building, price economical, seismic resistance buildings. By utilizing the ferro-cement thanks to the lightweight weight of materials. So, the harm is decreases and analysis of the building is done victimization earthquake load and estimation of the building are done by ETABS.

This paper is predicated on the experimental study to grasp the final word strength of the Ferro cement block of size 700x200x15mm by examination the strength victimisation PVC [poly vinyl chloride] coted and GI [galvanised iron] steel mesh ad victimisation a lot of range of layers of wire mesh concerning a pair of or quite 2 layers. OPC ,sand water is employed to form the mortar quantitative relation of cement and sand is 1:2 and water cement quantitative relation is zero.4 as per the code provision IS10432: 2009. The strength of the block was obtained by applying in four totally different purposes. Load, deflection, a pattern of cracking of the cracks happens in ferro cement block. By this experimental study, upshot is obtained that if we tend to ar increase the layer of mesh the lastingness is will increase.

It is supported the behaviour deep beam. currently they're victimisation the ferro cement in bridge decks, slabs ,prefabricated structure and different works. within the state of affairs there's more applications ar occurred within the world primarily within the japanese half doing analysis round the world , currently the study deals with the deep beams victimisation ferro cement and cargo applied in centre purpose.

This paper primarily describes concerning current state of affairs of utilising ferro cement in construction or for repairing works. Ferro cement is skinny and used for repairing works and buildings structures.

This paper primarily tells concerning the development techniques, properties, put of mortar within the mesh and tell concerning ferro cement use in water tanks, towers, roofs and shall structures additionally utilized in the repair of bolstered Cement Concrete structure. In ferro cement they adding fibres to cut back the cracks. The thickness of the ferro cement is around 10- twenty five millimetre and coarse combination isn't any used and for casting the ferro cement practiced labour aren't needed.

III. MECHANISMS OF FERRO-CEMENT

It is primarily consisting of cement, sand, admixture & wire mesh. In RCC structure there's great amount of reinforcement ar used as compare to ferro cement. At specific state of affairs demand of the bolstered bar with wire mesh ar redoubled and providing of wire mesh is depend upon size, form & load impact within the structure.

1. Mortar mix

Cement ar primarily hand-picked on primarily based of application of use and there ar many varieties of cement standard Portland cement, pozzolana Portland cement, speedy hardening cement, fast subsiding cement ,etc. The cement-sand quantitative relation is variable from one to a pair of.5 supported weight and water cement quantitative relation is zero.4 .

2. Wire mesh

Wire mesh is act as reinforcement for the structure and it resist the lastingness. space and therefore the volume ar primarily redoubled in ferro cement. there ar many varieties of wire meshes plain-woven , hexagonal , gone metal mesh. this type of mesh ar primarily used because the reinforcement for ferro cement.

IV. TYPES OF WIRE MESH

Many varieties of meshes ar on the market nearly in each country within the world. 2 necessary reinforcing parameters are usually employed in characterizing ferro cement and are outlined as Volume fraction of reinforcement; it's the full volume of reinforcement per unit volume of ferro cement.

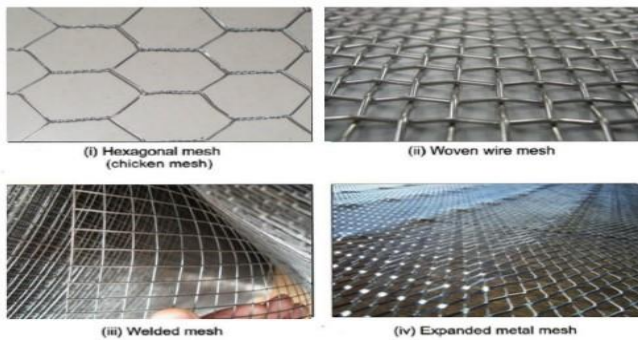


Fig 2: Type of wire mesh

1. Hexagonal or Chicken Wire Mesh

This mesh is quickly procurable in greatest states and it's famed to be the most affordable and best to handle. The mesh is made-up from cold drawn wire that is usually plain-woven into polygonal shape patterns. Special patterns might embody polygonal shape mesh with longitudinal wires.[4]

2. Welded Wire Mesh

In this mesh a grid pattern is made by fastening the perpendicular crossed wires at their intersection. This mesh might have the advantage of simple molding into the desired shape; it's the disadvantage of the chance of weak spots at the intersection of wires ensuing from inadequate fastening throughout the manufacture of the mesh

3. Woven Wire Mesh

In this mesh, the wires area unit complex to make there needed grid and also the intersections don't seem to be welded. The wires during this form of mesh don't seem to be straight. they're bent within the form of zigzag lines and

huge angle of bending would possibly cause cracks on the mesh but, the molding performance of this mesh is pretty much as good because the polygon and also the welded wire mesh.

4. Expanded Metal Mesh

This mesh is created by cutting a skinny sheet of swollen metal to supply diamond form openings. it's not as sturdy as plain-woven mesh, however on value to strength quantitative relation, swollen metal has the advantage. this sort of mesh reinforcement provides smart impact resistance and crack management, however they're troublesome to use in construction involving sharps curves.



Fig 3: construction methods

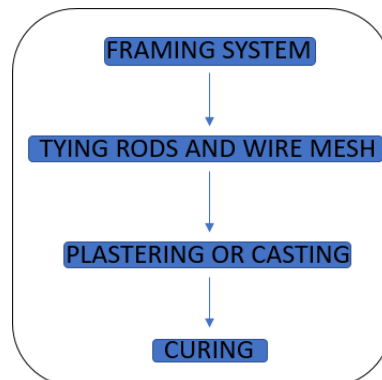
V. PROPERTIES OF FERROCEMENT

Ferrocement is a type of a concrete haring large amount of smaller diameter wire meshes are required, these wires are metal wire and typically alternative type of appropriate material is used sand, cement, mortar combine and quantity of reinforcing material decide the strength of ferrocement.

A. Fundamental of ferro cement

- 1) Cement
- 2) Fire Aggregate
- 3) Water
- 4) Admixture
- 5) Mortar Mix
- 6) Reinforcing mesh
- 7) Skeletal steel
- 8) Coating

B. Process of ferro cement construction



C. Advantages

- Cost efficient
- Ferro-cement can be fabricated in any desired shape
- Durable and resistance to the environment
- Reduction of using of framework
- Reduction of dead load
- Repairing is easy
- Flexibility in cutting ,jointing and drilling

D. Disadvantages

- Low shear strength
- Low ductility
- Large number of labour required.
- Corrosion of wire mesh due to improper providing of cover
- It Is different to fasten to ferrocement with bolt ,screw, welding and nail etc.

E. Application

- Floating marine structures.
- Secondary roofing slab.
- Water tank construction.
- Silos construction.
- Used in constructing members, hollow columns, wall, beams.etc.

VI. CONCLUSION

This brought out that ferrocement is associate innovative material and therefore the prepared availableness of fabric and straightforward construction strategies it appropriate for housing, water and food storage structures. Ferrocement is found to be appropriate material for repairing the defective RCC structural parts to extend their performance. The performance of ferrocement is rely upon properties of reinforcing mesh, there's got to specify optimum vary of properties of mesh. Considering the distinctive options, ferrocement is vital different for RCC and repair material in future.

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