

# KINETIC, EQUILIBRIUM AND MECHANISTIC STUDIES OF Fe (II) ion ADSORPTION ON ACTIVATED NANO CARBON

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## Abstract:

In this study, a series of batch laboratory experiments were conducted in order to investigate the feasibility of CissusQuadrangularis Stem activated carbon for the removal of iron from aqueous solution by adsorption process. Batch experiment was adopted to study the Removal efficiency of Fe<sup>2+</sup> on varying contact time, temperature, adsorbent dosage, pH and concentrations. The adsorption was studied for Langmuir, Freundlich, Tempkin, Dubinin-Raduskevich, Hurkins-Jura, Halsey, Radlich-Peterson, Jovanovich and BET isotherms. The kinetic studies showed that the data were well described by the pseudo-second-order kinetic model. Thermodynamic parameters e.g.  $\Delta G^\circ$ ,  $\Delta S^\circ$  and  $\Delta H^\circ$  of the adsorption process was found to be endothermic. Finally it can be seen that activated carbon was found to be effective for removal of Fe<sup>2+</sup>.

**Keywords:** Adsorption, Fe (II) ion, Kinetics and Thermodynamics, Isotherms.

## Introduction:

Water is one of the most essential requirements for all life on earth and it is considered as very important resource for human civilization. Safe source for pure and affordable water is certainly one of the basic humanitarian goals, and is identified as a major global challenge for the 21<sup>st</sup> century. Water contamination is a most important critical issue facing the world due to an increase in population growth and has become a serious threat to environmental and human health. Therefore, decontamination of polluted water is become one of the most important environmental matter in the recent decade. Iron is a natural constituent of the Earth's crust and is present in varying concentrations in all ecosystems. They are stable and persistent environmental contaminants since they cannot be degraded or destroyed. Human activity has drastically changed the biogeochemical cycles and balance of some metals. The main anthropogenic sources of Iron are various industrial sources, including present and former mining activities, steel producing industries, foundries and smelters, and diffuse sources such as piping, constituents of products, combustion by-products, etc. These metals are also known to have adverse effects on the environment and human health and are toxic even at low concentration to human beings and other living beings. Many processes have been developed that include chemical precipitation, electrode deposition, solvent extraction, ion exchange, activated carbon adsorption and biological methods. The main limitations of these techniques are their low efficiency in metal ion removal at trace levels or the high cost. Hence adsorption is reported to be the most effective method for this purpose, which works at low concentration. In the present investigation the adsorption of Iron ion on activated nano carbon prepared from CissusQuadrangularis Stem by carbonization with Sulphuric acid has been achieved. The kinetic and equilibrium adsorption data obtained were utilized to characterize the sample prepared. The amounts and rates of adsorption of Iron using above activated nano carbon from water were then measured. Three simplified kinetic models including pseudo first order, Pseudo second order equations and Elovich equations were used to describe the adsorption process.

## Materials and Methods:

### Preparation of the adsorbent:

CissusQuadrangularis Stem was collected from local area of Thanjavur district, Tamilnadu, India. It was dried, charred with excess quantity of concentrated sulphuric acid keeping at 120°C for 10 hours. Then the resultant carbon was washed with excess quantity of distilled water and dried at 110°C for 1 hour and the material obtained was soaked in 5% sodium bicarbonate solution and allowed to stand overnight to remove any residual acid. The material was thoroughly washed with hot distilled water until washings were nearly of neutral effect. To eliminate surface groups by thermal activation, the carbonized material was treated at 1100 °C for 6 hrs in a furnace. The resulting carbons were ground in a mill, washed with pure water and finally dried at 120 °C. The dried powders were sieved by a mesh.

### Batch adsorption Experiments:

The effect of various parameters on the removal of Fe(II) ion on to Activated CissusQuadrangularis Stem Nano Carbon was studied. All Chemicals used were in high level purity of the commercially available AR grade. A stock solution of the adsorbate containing 7.0210 mg/L of Fe(II) ion was prepared by dissolving the calculated quantity of Ammonium Ferrous SulphateDeca hydrate in de-ionized water. The stock solution was diluted to the required initial concentration (range 10 to 50 mg/L). In each adsorption experiment, 50 ml of Fe(II) ion solution with a known concentration was added 25 mg of Activated CissusQuadrangularis Stem Nano Carbon in a 250 ml stopper glass flask at 30, 40, 50 and 60°C and the mixture was stirred on a mechanical shaker of 60 minutes.

The samples were withdrawn at the appropriate time intervals and the adsorbent was separated by centrifugation at 1000 rpm for 10 minutes. The supernatant was analyzed for the residual Fe(II) ion concentration and was measured before and after treatment with an atomic absorption spectrophotometer (Perkin Elmer 2380). The effect of pH on the rate of adsorption was investigated using Fe(II) ion concentration of 50 mg/L for constant Activated CissusQuadrangularis Stem Nano Carbon. The pH values were adjusted with 1N HCl and in 1N NaOH solution. The adsorption of process was carried out at different temperature (30°, 40°, 50° and 60°C). This was helped to estimate the impact of changes of thermodynamic parameters caused by the temperature effect. The amount of adsorption at time t,  $q_t$  (mg/g), can be determined using the following formula;

$$q_t = (C_0 - C_t)V / W \dots \dots \dots (1)$$

Where,  $C_t$  is the Fe (II) ion liquid phase concentration(mg/L), at any time,  $C_0$  is the initial concentration of Fe (II) ion in solution (mg/L), V is the volume of solution (L) W is the mass of adsorbent(g) The amount of adsorption at equilibrium  $q_e$ (mg/g) was computed by using the following equation

$$q_e = (C_0 - C_e) V / (W) \dots \dots \dots (2)$$

Where,  $C_0$  and  $C_e$  are the liquid phase concentration of Fe (II) ion (mg/L) initially and at equilibrium. The removal percentage of Fe(II) ion can be calculated as:

$$\text{Removal \% of Fe(II) ion} = (C_0 - C_e) / C_0 \times 100 \dots (3)$$

Where,  $C_0$  is the initial concentration of the Fe(II) ions in solution (mg/L), and  $C_e$  is the equilibrium concentration of Fe(II) ions in solution(mg/L).

## Result and Discussion

### Effect of Contact time

In order to establish the equilibration time for maximum uptake and to know the kinetics of the adsorption process, Fe (II) ions adsorption on ACQNC adsorbent was investigated as a function of contact time and the results were shown in fig 1. The figure shows that the uptake rate was initially rapid with 50% of the adsorption was complete with in 30min, Equilibrium was achieved with in 50min therefore, an equilibration period of 1 h was selected for all further experiments. The time profile of Fe (II) ions uptake is a single Smooth and continuous curve leading to saturation suggesting the possible monolayer coverage of Fe (II) ions on the surface of the adsorbent. The equilibrium data were collected in Table 1 reveals that, percent adsorption decreased with increase in initial Fe(II) ion concentration, but the actual amount of Fe (II) ion adsorbed per unit mass of adsorbate increased with increase in Fe (II) ion concentration. It means that the adsorption is highly dependent on initial concentration of Fe (II) ion.

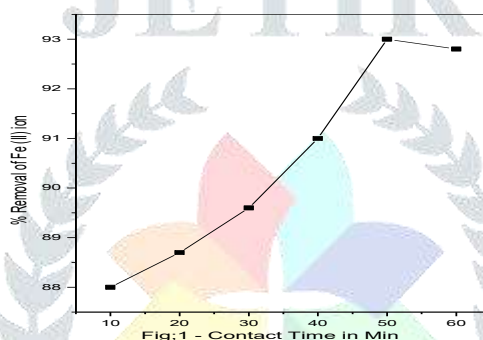


TABLE: 1. EQUILIBRIUM PARAMETERS FOR THE ADSORPTION OF Fe (II) IONS

M <sub>0</sub>	C <sub>e</sub> (Mg / L)				Q <sub>e</sub> (Mg / L)				Removal %			
	30°C	40°C	50°C	60°C	30°C	40°C	50°C	60°C	30°C	40°C	50°C	60°C
10	0.3210	0.1926	0.1286	0.1220	19.358	19.615	19.743	19.756	96.790	98.074	98.714	98.780
20	0.7062	0.6423	0.5805	0.4496	38.588	38.715	38.839	39.101	96.469	96.789	97.098	97.752
30	1.5461	1.3998	1.2198	1.1302	56.908	57.200	57.560	57.740	94.846	95.334	95.934	96.233
40	2.2524	2.0598	1.9539	1.8328	75.495	75.880	76.092	76.334	94.369	94.850	95.115	95.418
50	3.3384	3.223	3.151	2.964	93.323	93.555	93.697	94.071	93.323	93.555	93.697	94.071

### Effect of dosage

Effect of adsorbent dosages on the percentage removal of Fe (II) ions is shown in Fig. 2. As can be seen in the figure, the percentage removal of Fe (II) ions increases with an increase in the adsorbent dosage from 25–125 mg/50ml, which can be attributed to the increase in the surface area and the number of active sites.

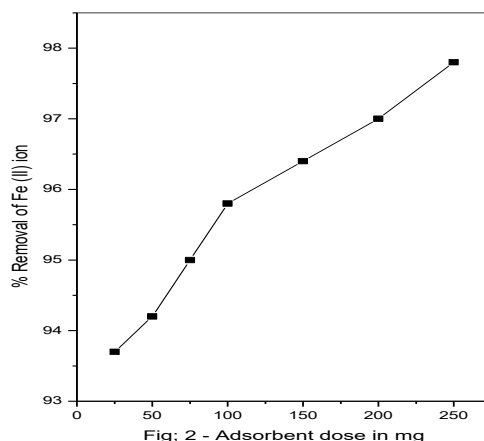


Fig: 2 - Adsorbent dose in mg

### Effect of pH:

The study of effect of pH on the adsorption of the Fe (II) ions was performed by contacting 0.025 g of the adsorbents with 25 mg/50ml concentration of Fe (II) ions solution within buffer solution ranging from pH 2 to 9. The pH of each solution was adjusted to the desired values by drop wise addition of 0.1M HCl or 0.1 M NaOH, both before and after adsorbents of 0.025 g was added to 50 mL of adsorbate solution. The flasks containing the mixture were left in a thermostatic water bath shaker at 200 rpm and 30 °C for 60 min. The biomass was removed from the solution by filtration. The residual metal ion concentration left in the solutions was analyzed. Then the optimum pH was determined as the pH with the highest adsorption efficiency of Fe (II) ions.

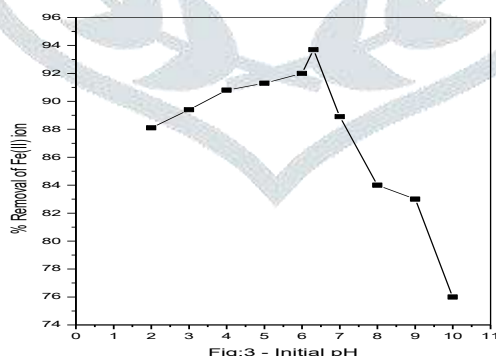


Fig:3 - Initial pH

### Effect of Initial Concentration:

Batch adsorption study was made to determine the effect of initial Fe (II) ions concentration on the adsorption efficiency. Various iron concentrations (25, 50, 75, 100 and 125 mg/L.) of 50 mL were studied at the optimum conditions: pH of 6.5, adsorbent dose (0.025 g), shaking speed (200 rpm), contact time (60 min) and temperature (30 °C). After adsorption time was completed, the adsorbents were removed from the solution and the concentration of residual metal ion in each solution was determined using AAS.

**Adsorption isotherm:**

**Freundlich adsorption isotherm**

The Freundlich adsorption isotherm is based on the equilibrium sorption on heterogeneous surfaces. This isotherm is derived from the assumption that the adsorption sites are distributed exponentially with respect to heat of adsorption. The adsorption isotherm is expressed by the following equation

$$q_e = K_F C_e^{1/n_F} \dots\dots\dots (4)$$

Which, can be linearized as

$$\ln q_e = \ln K_F + \frac{1}{n_F} \ln C_e \dots\dots\dots (5)$$

Where,  $q_e$  is the amount of Fe(II) ion adsorbed at equilibrium (mg/g) and  $C_e$  is the concentration of Fe(II) ion in the aqueous phase at equilibrium (ppm).  $K_F$  (L/g) and  $1/n_F$  are the Freundlich constants related to adsorption capacity and sorption intensity, respectively.

The Freundlich constants  $K_F$  and  $1/n_F$  were calculated from the slope and intercept of the  $\ln q_e$  Vs  $\ln C_e$  plot, as shown in Fig. 4, and the model parameters are shown in Table 2. The magnitude of  $K_F$  showed that ACQNC had a high capacity for Fe (II) ion adsorption from the aqueous solutions studied. The Freundlich exponent,  $n_F$ , should have values in the range of 1 and 10 (i.e.,  $1/n_F < 1$ ) to be considered as favourable adsorption. A  $1/n_F$  value of less than 1 indicated that Fe (II) ion is favorably adsorbed by ACQNC. The Freundlich isotherm did not show a good fit to the experimental data as indicated by SSE and Chi-square statistics.

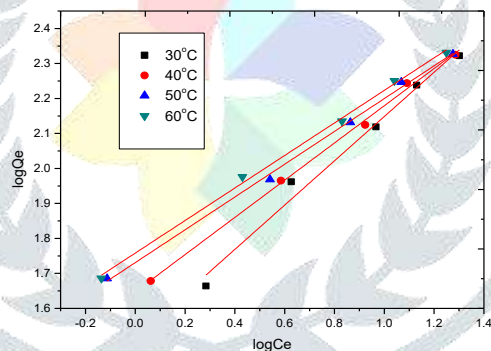


Fig. 4 - Freundlich adsorption isotherm

**TABLE: 2. ISOTHERMS PARAMETER FOR THE ADSORPTION OF Fe (II) IONS**

Model	Constant	Temperature (° C)			
		30	40	50	60
Freundlich	$K_f(\text{mg/g}) (\text{L/mg})^{1/n}$	43.643	49.099	53.008	55.873
	n	1.5203	1.7954	2.0305	2.0509
Langmuir	$Q_m(\text{mg/g})$	153.00	128.52	118.42	115.72
	b (L/mg)	0.4398	0.7207	0.9920	1.1804
Temkin	$b_T (\text{J/mol})$	30.679	25.696	22.656	22.717
	$K_T (\text{L/mg})$	1.8562	1.7432	1.6563	1.6679
Hurkins-Jura	$A_H (\text{g}^2/\text{L})$	-423.82	-493.35	-556.12	-575.58
	$B_H (\text{mg}^2/\text{L})$	-0.4181	-0.3930	-0.3743	-0.3430
Halsay	$K_{Ha}(\text{mg/L})$	311.23	1086.6	3170.9	3831.4
	$n_{Ha}$	1.5203	1.7954	2.0305	2.0509
Radlich-Peterson	g	0.3422	0.4430	0.5075	0.5124
	$K_R (\text{L/g})$	0.0229	0.0204	0.0189	0.0179
Dubinin-Radushkevich	$q_s (\text{mg/g})$	80.257	74.485	72.283	74.872
	$K_D \times 10^{-4} \text{ mol}^2 \text{ kJ}^{-2}$	1.5036	1.4802	1.4689	1.4738
Jovanovic	$K_J (\text{L/g})$	0.4751	0.4781	0.4733	0.4921
	$q_{max} (\text{mg/g})$	22.824	24.303	25.726	26.504

<b>BET</b>	C <sub>BET</sub> (L/mg)	26.707	48.021	73.740	86.339
	q <sub>s</sub> (mg/g)	0.0374	0.0208	0.0136	0.0116

**Langmuir adsorption isotherm**

The Langmuir adsorption isotherm is based on the assumption that all sorption sites possess equal affinity to the adsorbate. The Langmuir isotherm in a linear form can be represented as:

$$\frac{C_e}{q_e} = \frac{1}{q_m K_L} + \frac{C_e}{q_m} \dots\dots\dots (6)$$

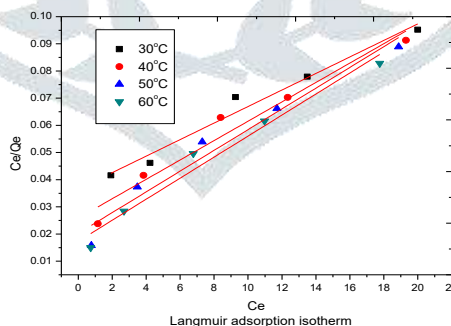
Where q<sub>e</sub> is the amount of Fe (II) ion adsorbed at equilibrium (mg/g), C<sub>e</sub> is the concentration of Fe (II) ion in the aqueous phase at equilibrium (ppm), q<sub>m</sub> is the maximum Fe (II) ion uptake (mg/g), and K<sub>L</sub> is the Langmuir constant related to adsorption capacity and the energy of adsorption (g/mg).

A linear plot of C<sub>e</sub>/q<sub>e</sub> Vs C<sub>e</sub> was employed to determine the value of q<sub>m</sub> and K<sub>L</sub>, as shown in Fig. 5, and the data so obtained were also presented in Table 2. The model predicted a maximum value that could not be reached in the experiments. The value of K<sub>L</sub> decreased with an increase in the temperature. A high K<sub>L</sub> value indicates a high adsorption affinity. Weber and Chakraborti expressed the Langmuir isotherm in term of dimensionless constant separation factor or equilibrium parameter (R<sub>L</sub>) defined in the following equation:

$$R_L = \frac{1}{1 + K_L C_0} \dots\dots\dots (7)$$

Where, C<sub>0</sub> is the initial Fe (II) ion concentration (ppm). Four scenarios can be distinguished:

The sorption isotherm is unfavorable when R<sub>L</sub> > 1, the isotherm is linear when R<sub>L</sub> = 1, The isotherm is favorable when 0 < R<sub>L</sub> < 1 and the isotherm is irreversible when R<sub>L</sub> = 0. The values of dimensionless separation factor (R<sub>L</sub>) for Fe (II) ion removal were calculated at different concentrations and temperatures. As shown in Table 3, at all concentrations and temperatures tested the values of R<sub>L</sub> for Fe (II) ion adsorptions on the ACQNC were less than 1 and greater than zero, indicating favorable adsorption.



**TABLE: 3. DIMENSIONLESS SEPERATION FACTOR (R<sub>L</sub>) FOR THE ADSORPTION OF Fe (II) IONS**

(C <sub>i</sub> )	Temperature °C			
	30°C	40°C	50°C	60°C
10	0.0834	0.0526	0.0388	0.0328
20	0.0435	0.0270	0.0198	0.0167
30	0.0294	0.0182	0.0133	0.0112
40	0.0222	0.0137	0.0100	0.0084
50	0.0179	0.0110	0.0080	0.0067

The Langmuir isotherm showed a better fit to the adsorption data than the Freundlich isotherm as shown in Fig. 4 and Fig. 5. The fact that the Langmuir isotherm fits the experimental data well may be due to homogeneous distribution of active sites on the ACQNC surface, since the Langmuir equation assumes that the adsorbent surface is energetically homogeneous.

**Temkin adsorption isotherm:**

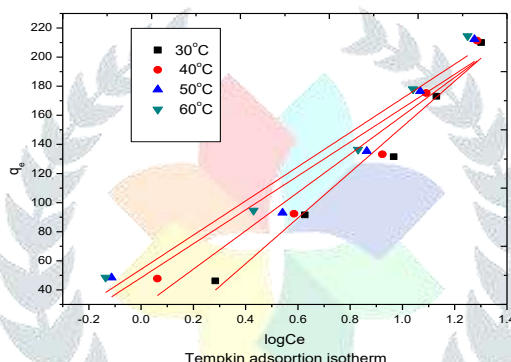
The Temkin adsorption isotherm assumes that the heat of adsorption decreases linearly with the sorption coverage due to adsorbent-adsorbate interactions. The Temkin isotherm equation is given as:

$$q_e = \frac{RT}{bT} \ln(K_T C_e) \dots\dots\dots(8)$$

Which, can be represented in the following linear form

$$q_e = \frac{RT}{b} \ln K_T + \frac{RT}{b} \ln C_e \dots\dots\dots(9)$$

Where,  $K_T$  (L/g) is the Temkin isotherm constant,  $b_T$  (J/mol) is a constant related to heat of sorption,  $R$  is the ideal gas constant (8.314 J/mol K), and  $T$  is absolute temperature (K). A plot of  $q_e$  versus  $\ln C_e$  enables the determination of isotherm constants  $K_T$  and  $b_T$  from the slope and intercept, as shown in Fig. 6 The model parameters are listed in Table 3. The Temkin isotherm appears to provide a good fit to the Fe (II) ion adsorption data.



The adsorption energy in the Temkin model,  $b_T$ , is positive for Fe (II) ion adsorption from the aqueous solution, which indicates that the adsorption is endothermic. The experimental equilibrium curve is close to that predicted by Temkin model. Consequently, the adsorption isotherm of Fe (II) ion on ACQNC can be described reasonably well by the Temkin isotherm.

**Hurkins-Jura adsorption isotherm**

The Hurkins-Jura adsorption isotherm can be expressed as:

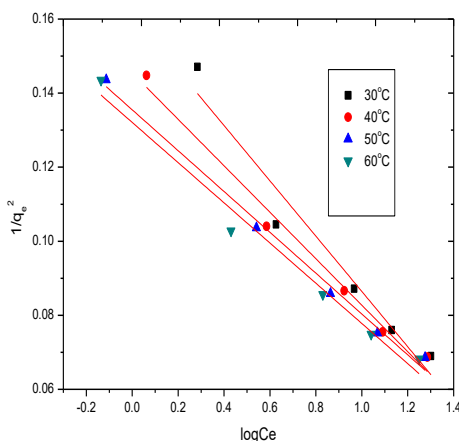
$$q_e = \sqrt{\frac{A_H}{B_H + \log C_e}} \dots\dots\dots(10)$$

This can rearranged as follows:

$$\frac{1}{q_e^2} = \frac{B_H}{A_H} - \frac{1}{A_H} \log C_e \dots\dots\dots(11)$$

Where,  $A_H$  (g<sup>2</sup>/L) and  $B_H$  (mg<sup>2</sup>/L) are two parameters characterizing the sorption equilibrium.

The isotherm equation accounts for multilayer adsorption and can be explained by the existence of a heterogeneous pore distribution. The Harkins–Jura isotherm parameters are obtained from the plots of  $1/q_e^2$  versus  $\log C_e$  enables the determination of model parameters  $A_H$  and  $B_H$  from the slope and intercept in Fig. 7.



Hurkins-Jura adsorption isotherm for the adsorption of Fe (II) ions using ACQNC

**Halsay adsorption isotherm**

The Halsay adsorption isotherm can be given as

$$q_e = \exp\left(\frac{\ln K_{Ha} - \ln C_e}{n_{Ha}}\right) \dots\dots\dots(12)$$

And, a linear form of the isotherm can be expressed as follows:

$$\ln q_e = \frac{\ln K_{Ha}}{n_{Ha}} - \frac{\ln C_e}{n_{Ha}} \dots\dots\dots(13)$$

Where,  $K_{Ha}$  (mg/L) and  $n_{Ha}$  are the Halsay isotherm constants.

A plot of  $\ln q_e$  Vs  $\ln C_e$ , (is also shown), enables the determination of  $n_{Ha}$  and  $K_{Ha}$  from the slope and intercept. This equation is suitable for multilayer adsorption and the fitting of the experimental data to this equation attest to the heteroporous nature of adsorbent. The model parameters are listed in Table 2. This result also shows that the adsorption of Fe (II) ion on ACQNC was not based on significant multilayer adsorption. The Halsay model is also not suitable to describe the adsorption of Fe (II) ion on ACQNC, because this model also assumes a multilayer behavior for the adsorption of adsorbate onto adsorbent.

**Radlich-Peterson adsorption isotherm**

The Radlich-Peterson adsorption isotherm contains three parameters and incorporates the features of Langmuir and Freundlich isotherms into a single equation. The general isotherm equation can be described as follows:

$$q_e = \frac{K_R C_e}{1 + a_R C_e^g} \dots\dots\dots(14)$$

The linear form of the isotherm can be expressed as follows:

$$\ln \frac{C_e}{q_e} = g \ln C_e - \ln K_R \dots\dots\dots(15)$$

Where,  $K_R$  (L/g) and  $a_R$  (L/mg) are the Radlich-Peterson isotherm constants and  $g$  is the exponent between 0 and 1. There are two limiting cases: Langmuir form for  $g = 1$  and Henry’s law for  $g = 0$ .

A plot of  $\ln C_e/q_e$  versus  $\ln C_e$ (is also shown), enables the determination of isotherm constants  $g$  and  $K_R$  from the slope and intercept. The values of  $K_R$ , presented in Table 2, indicate that the adsorption capacity of the ACQNC decreased with an increase temperature. Furthermore, the value of  $g$  lies between 0 and 1, indicating favorable adsorption.



### Dubinin-Radushkevich adsorption isotherm

The Dubinin-Radushkevich adsorption isotherm is another isotherm equation. It is assumed that the characteristic of the sorption curve is related to the porosity of the adsorbent. The linear form of the isotherm can be expressed as follows:

$$\ln q_e = \ln Q_D - B_D \left[ RT \ln \left( 1 + \frac{1}{C_e} \right) \right]^2 \dots\dots\dots(16)$$

Where,  $Q_D$  is the maximum sorption capacity (mol/g), and  $B_D$  is the Dubinin-Radushkevich constant ( $\text{mol}^2/\text{kJ}^2$ ). A plot of  $\ln q_e$  Vs  $RT \ln(1+1/C_e)$  enables the determination of isotherm constants  $B_D$  and  $Q_D$  from the slope and intercept.

### 3.6.8 Jovanovic adsorption isotherm

The model of an adsorption surface considered by Jovanovic is essentially the same as that considered by Langmuir. The Jovanovic model leads to the following relationship:

$$q_e = q_{\max} \left( 1 - e^{-K_J C_e} \right) \dots\dots\dots(17)$$

The linear form of the isotherm can be expressed as follows:

$$\ln q_e = \ln q_{\max} - K_J C_e \dots\dots\dots(18)$$

Where,  $K_J$  (L/g) is a parameter.  $q_{\max}$  (mg/g) is the maximum Fe (II) ion uptake.

The  $q_{\max}$  is obtained from a plot of  $\ln q_e$  and  $C_e$ . Comparison of the experimental data and Jovanovic model is also shown. Their related parameters are listed in Table 2.

By comparing the values of the error functions, it was found the Langmuir and Temkin models are best to fit the Fe (II) ion adsorption on the ACQNC. Both models show a high degree of correlation. This one is clearly confirm the good fit of Langmuir and Temkin models with the experimental data for removal of Fe (II) ion from the solution.

### The Brunauer–Emmett–Teller (BET) isotherm model

Brunauer–Emmett–Teller (BET) isotherm is a theoretical equation, most widely applied in the gas–solid equilibrium systems. It was developed to derive multilayer adsorption systems with relative pressure ranges from 0.05 to 0.30 corresponding to a monolayer coverage lying between 0.50 and 1.50. Its extinction model related to liquid–solid interface is exhibited as:

$$q_e = \frac{q_s C_{\text{BET}} C_e}{(C_s - C_e) [1 + (C_{\text{BET}} - 1) (C_e / C_s)]} \dots\dots\dots(19)$$

Where,  $C_{\text{BET}}$ ,  $C_s$ ,  $q_s$  and  $q_e$  are the BET adsorption isotherm (L/mg), adsorbate monolayer saturation concentration (mg/L), theoretical isotherm saturation capacity (mg/g) and equilibrium adsorption capacity (mg/g), respectively. As  $C_{\text{BET}}$  and  $C_{\text{BET}} (C_e / C_s)$  is much greater than 1,

In the linear form as used is represented as

$$\frac{C_e}{q(C_s - C_e)} = \frac{1}{q_s C_{\text{BET}}} + \left( \frac{C_{\text{BET}} - 1}{q_s C_{\text{BET}}} \right) \left( \frac{C_e}{C_s} \right) \dots\dots\dots(20)$$

Where,  $C_e$  is equilibrium Concentration (mg/l),  $C_s$  is adsorbate monolayer saturation concentration (mg/l) and  $C_{\text{BET}}$  is BET adsorption relating to the energy of surface interaction (l/mg) the BET model is also shown.

### Kinetic parameters

The rate and mechanism of the adsorption process can be elucidated based on kinetic studies. Fe (II) ion adsorption on solid surface may be explained by two distinct mechanisms: (1) An initial rapid binding of Fe (II) ion molecules on the adsorbent surface; (2) relatively slow intra-particle diffusion. To analyze the

adsorption kinetics of the Fe (II) ion, the pseudo-first-order, the pseudo-second-order, and intra-particle diffusion models were applied. Each of these models and their linear modes of them equations presented in below.

Kinetic Models and Their Linear Forms			
Model	Nonlinear Form	Linear Form	Number of Equation
Pseudo-first-order	$dq_t/dt = k_1(q_e - q_t)$	$\ln (q_e - q_t) = \ln q_e - k_1 t$	(21)
Pseudo-second-order	$dq_t/dt = k_2(q_e - q_t)^2$	$t/q_t = 1/k^2 q_e^2 + (1/q_e)t$	(22)

Where,  $q_e$  and  $q_t$  refer to the amount of Fe (II) ion adsorbed (mg/g) at equilibrium and at any time,  $t$  (min), respectively and  $k_1$ (1/min),  $k_2$ (g/mg.min) are the equilibrium rate constants of pseudo-first order and pseudo-second order models, respectively.

Pseudo-first order model is a simple kinetic model, which was proposed by Lagergren during 1898 and is used for estimation of the surface adsorption reaction rate. The values of  $\ln (q_e - q_t)$  were linearly correlated with  $t$ . The plot of  $\ln (q_e - q_t)$  Vs  $t$  should give a linear relationship from which the values of  $k_1$  were determined from the slope of the plot. In many cases, the first-order equation of Lagergren does not fit well with the entire range of contact time and is generally applicable over the initial stage of the adsorption processes.

In the pseudo-second order model, the slope and intercept of the  $t/q_t$  Vs  $t$  plot were used to calculate the second-order rate constant,  $k_2$ . The values of equilibrium rate constant ( $k_2$ ) are presented in Table 5. According to Table 5, the value of  $R^2$ (0.999) related to the pseudo-second order model revealed that Fe (II) ion adsorption followed this model, which is in agreement with the results obtained by Karagoz et al. Hameed et al.. Nevertheless, pseudo-first order and pseudo-second order kinetic models cannot identify the mechanism of diffusion of Fe (II) ion into the adsorbent pores.

TABLE: 5. THE KINETIC PARAMETERS FOR THE ADSORPTION OF Fe (II) IONS

C <sub>0</sub>	Temp °C	Pseudo second order				Elovich model			Intraparticle diffusion		
		q <sub>e</sub>	k <sub>2</sub>	γ	h	α	β	γ	K <sub>id</sub>	γ	C
10	30	19.3869	0.0780	0.9901	29.3289	4.411	1.3901	0.9939	0.0037	0.9889	1.9843
	40	19.8813	0.0490	0.9902	19.3742	5.913	1.8600	0.9866	0.0279	0.9881	1.9404
	50	19.9174	0.0750	0.9959	29.7559	4.621	2.7900	0.9868	0.0184	0.9909	1.9607
	60	19.9213	0.0792	0.9929	31.4355	8.822	2.9400	0.9879	0.0174	0.9920	1.9627
20	30	39.2248	0.0188	0.9963	28.9915	2.011	7.8001	0.9922	0.0341	0.9942	1.9207
	40	39.3221	0.0204	0.9909	31.4787	9.211	8.1701	0.9877	0.0324	0.9909	1.9257
	50	39.4414	0.0226	0.9943	35.1036	4.912	8.5701	0.9872	0.0307	0.9935	1.9312
	60	39.6108	0.0244	0.9904	38.2186	1.714	9.4501	0.9889	0.0276	0.9952	1.9390
30	30	57.5350	0.0183	0.9912	60.4991	2.717	7.7701	0.9926	0.0230	0.9892	1.9335
	40	57.9671	0.0200	0.9970	67.1408	1.316	7.1501	0.9867	0.0249	0.9883	1.9348
	50	58.4353	0.0174	0.9955	59.5354	5.913	6.1401	0.9890	0.0289	0.9875	1.9305
	60	58.4207	0.0238	0.9971	81.2161	3.316	7.2301	0.9868	0.0244	0.9877	1.9408
40	30	76.4459	0.0181	0.9945	105.815	8.515	5.3001	0.9906	0.0254	0.9896	1.9309
	40	76.8216	0.0170	0.9904	100.234	4.715	5.2001	0.9883	0.0258	0.9905	1.9319
	50	77.0059	0.0179	0.9934	106.415	1.416	5.3301	0.9930	0.0251	0.9926	1.9346
	60	77.2562	0.0179	0.9965	106.685	1.616	5.3301	0.9886	0.0250	0.9937	1.9362
50	30	94.3201	0.0109	0.9912	96.785	6.216	4.5301	0.9888	0.0241	0.9924	1.9242

<b>40</b>	94.5815	0.0107	0.9972	95.697	3.716	4.4601	0.9881	0.0245	0.9945	1.9247
<b>50</b>	94.6623	0.0113	0.9906	101.137	4.317	4.7201	0.9888	0.0230	0.9892	1.9280
<b>60</b>	95.0829	0.0105	0.9930	94.698	3.016	4.4101	0.9917	0.0246	0.9892	1.9267

**The intra-particle diffusion model**

The Weber and Morris suggest the following kinetic model to identifying the mechanism involved in the adsorption process is of an intra- particle diffusion model or not. It is generally expressed as

$$q_t = K_{id} t^{1/2} + C.....(24)$$

Where,  $K_{id}$  is the intra-particle rate constant (mg/g/min<sup>1/2</sup>),  $c$  is the intercept,  $q_t$  is the amount of Fe (II) ion ions adsorbed (mg/g), at time  $t$ . From the plot of  $q_t$  Vs  $t^{1/2}$ , the intra-particle rate constant can be determined from the slope of the plot. The value of  $C$  gives an idea about the boundary layer thickness. The calculated intra- particle diffusion parameters present in Table .5. The  $\gamma$  values indicate that, intra- particle diffusion process is the controls the sorption rate.

**Thermodynamic parameters**

Thermodynamic parameters such as standard free energy ( $\Delta G^0$ ) standard enthalpy change ( $\Delta H^0$ ) and standard entropy changes ( $\Delta S^0$ ) were calculated by using equilibrium constant ( $K_0$ ) change with temperature (T).The free energy change can be determined by the following equation.

$$\Delta G^0 = -RT \ln K_0..... (25)$$

Where,  $\Delta G^0$  is the free energy change of sorption process (kJ/ mol),  $K_0$  is the equilibrium constant,  $T$  is the temperature in (K),  $R$  is the universal gas constant. The free energy change may be expressed in terms of enthalpy change of sorption as a function of temperature as follows

$$\Delta G^0 = \Delta H - T\Delta S..... (26)$$

The adsorption coefficient  $K_0$  can be obtained by combined and rearranging Eqs (25) and (26)

$$\ln K_0 = \Delta H^0 / RT + \Delta S^0 / R.....(27)$$

Where,  $\Delta H^0$  is the standard heat changes of the sorption,  $\Delta S^0$  is the entropy change of sorption (KJ/mol). The standard enthalpy and entropy changes values are evaluated from the slope and intercept of linear plot  $\ln k_0$  against  $1/T$ . Thermodynamic parameter values are obtained from the equation (8) for the sorption of Fe (II) ion ions on Activated CissusQuadrangularis Stem Nano Carbon and the values are tabulated in Table.4. The negative values of free energy changes confirm the spontaneous nature of sorption of Fe (II) ion on Activated CissusQuadrangularis Stem Nano Carbon and the negative values of  $\Delta H^0$  confirm the sorption process of an exothermic nature. The positive  $\Delta S^0$  values show increased randomness at solid – solution interface during the sorption of Fe (II) ion ions on the Activated Nano Carbon.

**TABLE: 4. THERMODYNAMIC PARAMETER FOR THE ADSORPTION OF Fe (II) IONS**

(C <sub>0</sub> )	$\Delta G^0$				$\Delta H^0$	$\Delta S^0$	$E_a$	$S^*$
	30°C	40°C	50°C	60°C				
<b>10</b>	-8580.9	-10227.7	-11657.6	-12165.3	28.536	123.253	27963.2	0.000000444
<b>20</b>	-8332.4	-8862.8	-9426.2	-10444.4	12.4807	68.387	12123.38	0.0003
<b>30</b>	-7337.1	-7851.2	-8488.6	-8971.3	9.46528	55.432	9046.67	0.0014
<b>40</b>	-7101.3	-7581.5	-7973.0	-8405.8	5.94432	43.112	5641.86	0.0060
<b>50</b>	-6644.1	-6961.7	-7248.1	-7653.0	3.37540	33.025	3162.62	0.0191

In order to support that physical adsorption is the predominant mechanism, the values of activation energy ( $E_a$ ) and sticking probability ( $S^*$ ) were calculated from the experimental data. They were calculated using modified Arrhenius type equation related to surface coverage ( $\theta$ ) as follows:

$$\theta = \left(1 - \frac{C_e}{C_i}\right) \dots\dots\dots (28)$$

$$S^* = (1 - \theta)_e \frac{-E_a}{RT} \dots\dots\dots (29)$$

The sticking probability,  $S^*$ , is a function of the adsorbate/adsorbent system under consideration but must satisfy the condition  $0 < S^* < 1$  and is dependent on the temperature of the system. The values of  $E_a$  and  $S^*$  can be calculated from slope and intercept of the plot of  $\ln(1-\theta)$  versus  $1/T$  respectively (is also shown) and are listed in Table 5.

From Table 5 it is clear that the reaction is spontaneous in nature as  $\Delta G^0$  values are negative at all the temperature studied. Again positive  $\Delta H^0$  value confirms that the sorption is endothermic in nature. The positive value of  $\Delta S^0$  reflects the affinities of the adsorbents for the Fe (II) ion. The result as shown in Table 5 indicate that the probability of the Fe (II) ion to stick on surface of biomass is very high as  $S^* \ll 1$ , these values confirm that, the sorption process is physisorption.

### Conclusion

The adsorption of Fe (II) ion on to Activated CissusQuadrangularis Stem Nano Carbon was investigated in this research work. The adsorption equilibrium well correlated with both Langmuir and BET isotherm models. The adsorption kinetic process was found pseudo-second-order model. Isotherm and kinetic study indicates that the ACQNC can be effectively employed for the adsorption of Fe (II) ion ions. Thermodynamic results show that adsorption of Fe (II) ion ions on to ACQNC was spontaneous and physical adsorption.

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