

DESIGN AND OPTIMIZATION OF AXIAL FLOW COMPRESSOR

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ABSTRACT

A hub stream blower is one in which the stream enters the blower in a hub course (corresponding with the pivot of turn), and exits from the gas turbine, likewise in a hub bearing. The hub stream blower users combines the liquid by first adding the afterward diffusing it to get a weight increment. In a hub stream blower, air goes first with 1 stage then onto the following, second stage increasing the weight somewhat. The vitality amount of gas or air moving through it is expanded by the activity of the rotor cutting edges which apply a force on the liquid which is provided by an electric engine or a steam or a gas turbine. In this theory, a hub stream blower is planned and displayed in 3d demonstrating programming professional/engineer. The current plan has 30 cutting edges, in this proposal it is supplanted with 20 edges and 12 sharp edges. Material which is used present is steel of chromium; it is supplanted with titanium compound and nickel composite. Auxiliary investigation is done on the blower models to check the quality of the blower. Cfd investigation is done to confirm the progression of air.

1. INTRODUCTION

A pivotal blower is a machine that can persistently pressurize gases. In this boiler gas or liquid flows according to the turning streams corresponding to the hub of turn. This varies from other turning blowers, for example, outward blowers, axi-divergent blowers and blended stream blowers where the liquid stream will incorporate a "spiral part" through the blower.

Transonic Axial Compressor : Transonic pivotal stream blowers are in present air lines this technique is useful mainly for increasing balance of weight in at single. High stage pressure proportions are significant in fact is that they make it conceivable to decrease the motor weight and size and, accordingly, speculation and operational expenses.

Edges 3D problem: The previous section showed that a common development of the blowers was reached via sound regarding the overall air design of the wing. Yet, the stream field in a blower isn't just impacted mainly by 2-D airfoil calculation. The three-dimensional art of sharp edge is likewise critical, particularly in transonic blower motors where as advancement of stun design structure is and its obstruction with optional streams is

required. Numerous trial and mathematical works are mainly found in the writing on the plan and examination of three-dimensional formed transonic blading's.

2. LITERATURE REVIEW

Current gas-turbine motors are misused to have better mileage, pushed to weight proportion, operational solidness and generally proficiency. Accomplishing every one of these boundaries is generally reliant on blower/fan being utilized inside. Subsequently, the vast majority of the motor plan endeavors are brought into the blower/fan plan. Present examination is planned to manufacture understanding about the plan technique and stream field conduct of multi stage hub stream blower. A three phase pivotal stream blower, reasonable for Small Gas Turbine (SGT) application, has been planned. The planned blower stage is expected to convey mass stream pace of 3.85 kg/s, pressure proportion of 2.36, with stage productivity of 82% at configuration speed of 3500 rpm. Consistent RANS 3D CFD reproductions are taken out at plan and away plan paces to contemplate the cooperation among stages and conduct of different stream boundaries at chock point (CP), plan point (DP) and mathematical slow down (NS) conditions. Blower execution is introduced regarding blower maps comprising of weight proportion (PR) and productivity variety concerning mass stream. Directed streamlined execution is accomplished with 1% lower effectiveness.

In spite of the fact that blower edges have for some time been covered for streamlined and basic reasons, the significance of the pressurization over the course in the hub blower stage is being

examined. Nonetheless, the impacts of the spillage digressive speed minor departure from the sharp edge entry stream are obscure. An exploratory examination of the misfortune and stream turning in the sharp edge entry in covered pivotal blower falls subject to the variety of the spillage unrelated speed. To begin with, expanding the spillage digressive speed diminishes by and large misfortune. Second, expanding the spillage digressive speed spreads misfortune center in the pitch-wise bearing so misfortune center turns out to be more two-dimensional. Third, expanding the spillage distracting speed makes the close to center entry stream all the more radially uniform. Our examination predicts the smooth out form happened at the Rotor Root-Stator Tip to anticipate the variety of stream. Exploration over chose arrangement of airfoil at edge of 22° at the Root, 4° at the Tip and the other way around is being anticipated utilizing Computational Tools. The Aim is to recognize the combination measures at most minimal potential estimations of emphases. In view of the plan information the methodology is being finished utilizing ANSYS CFX to perform computational outcomes.

3. METHODOLOGY

A normal stage in a business blower will deliver a weight increment of somewhere in the range of 15% and 60% (pressure proportions of 1.15–1.6) at configuration conditions with a polytropic proficiency in the district of 90–95%. To accomplish distinctive weight proportions, hub blowers are planned with various quantities of stages and rotational rates. As a dependable guideline we can expect that each phase in a given blower has a similar temperature rise (ΔT). Along these lines, at the passage, temperature

(Tstage) to each stage must increment logically through the blower and the proportion (Delta T)/(Tstage) section must diminish, hence inferring a reformist decrease in stage pressure proportion through the unit. Consequently the back stage builds up an altogether lower pressure proportion than the principal stage. Higher stage pressure proportions are additionally conceivable if the relative speed among liquid and rotors is supersonic, however this is completed to the detriment of proficiency and operability. Such blowers, with stage pressure proportions of more than 2, are just utilized where limiting the blower size, weight or multifaceted nature is basic, for example, in military planes.



20 blades



12 blades

4. THEORETICAL CALCULATIONS

Pressure = 0.904N/mm² ;

Temperature = 288K

Absolute Velocity

$$C_1 = \frac{C_{a1}}{\cos \alpha_1} = \frac{150}{\cos(12)} = 177.75\text{m/s}$$

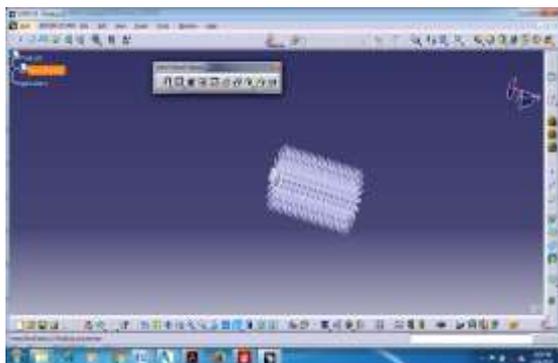
C_{a1} = Constant axial velocity

α₁ = Radius between blade to blade

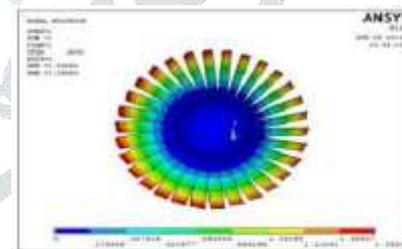
5. RESULTS AND DISCUSSION

5.1 Examination of Compressor 30 Blades

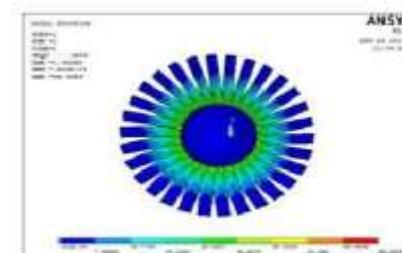
3.3 MODELING OF BLADES



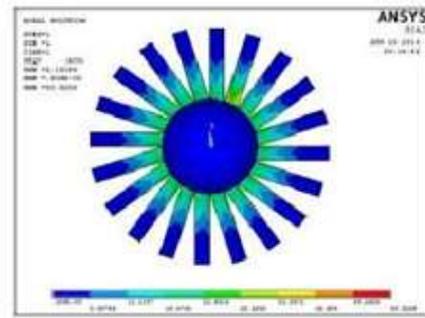
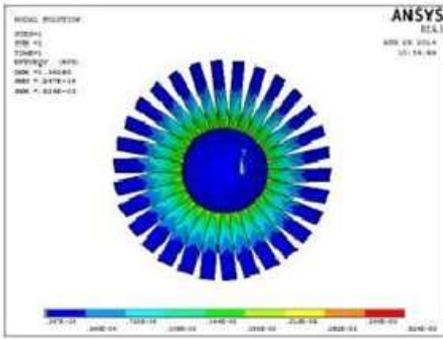
30 BLADES



Displacement vector

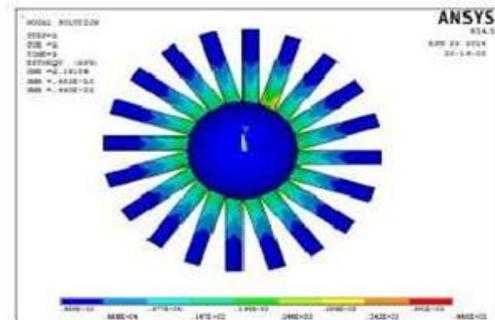
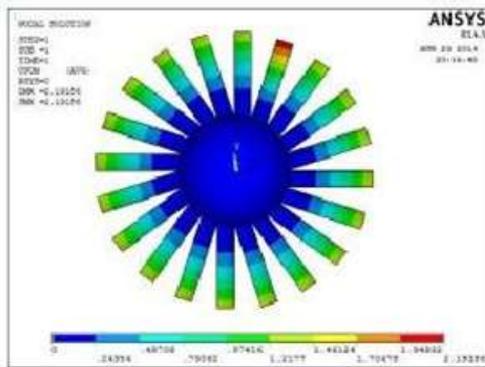


Stress vonmises vector



Titanium

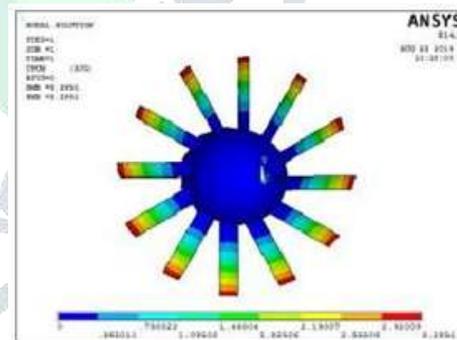
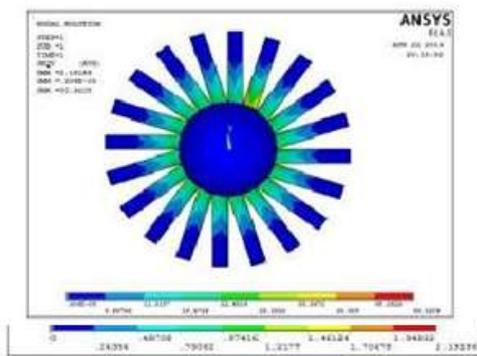
Stress vonmises vector



Strain vonmises

Displacement vector

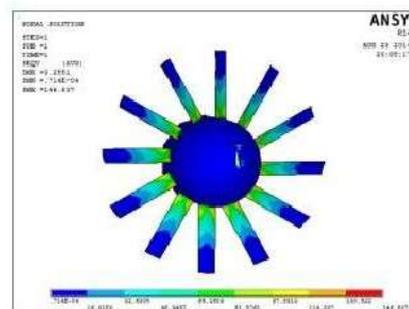
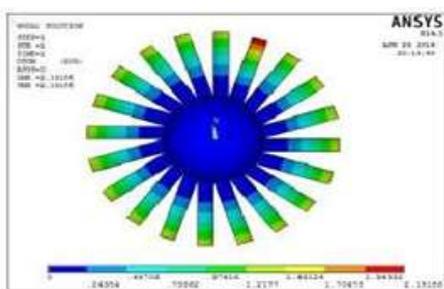
Analysis of Compressor 12 blades



Displacement vector

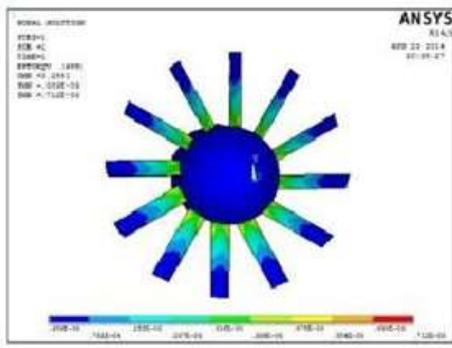
Stress vonmises vector

Analysis of Compressor 20 blades



Stress vonmises vect

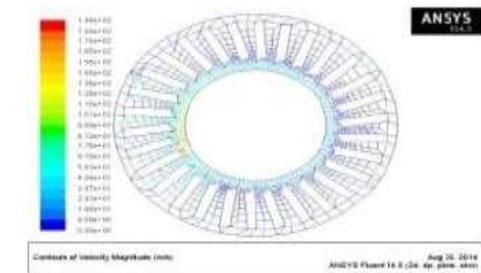
Displacement vector



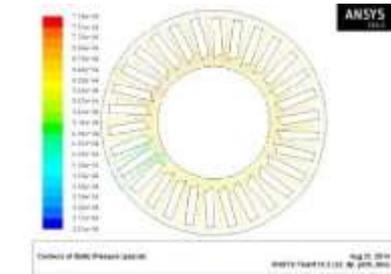
Strain vonmises vector

5.2 CFD ANALYSIS

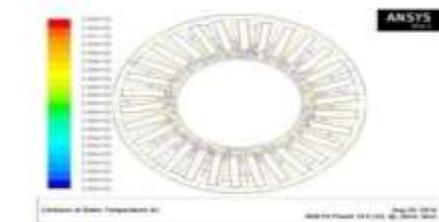
CFD Analysis with 30Blades



Velocity magnitude

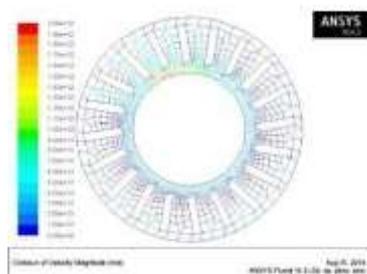


Static pressure

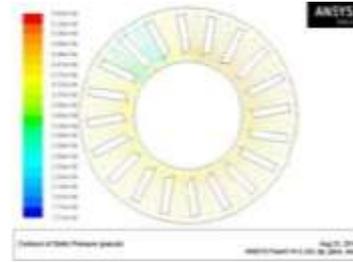


Temperature

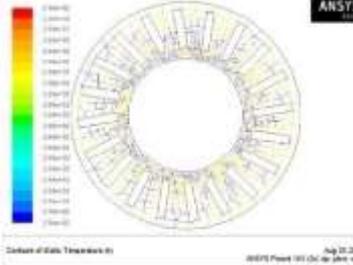
CFD Analysis with 20Blades



Velocity magnitude

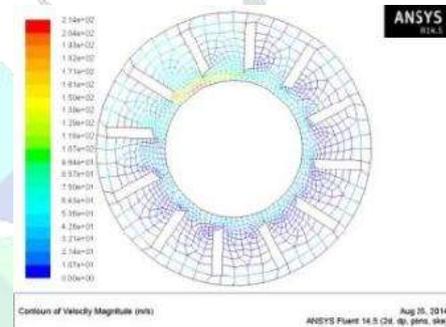


Static pressure

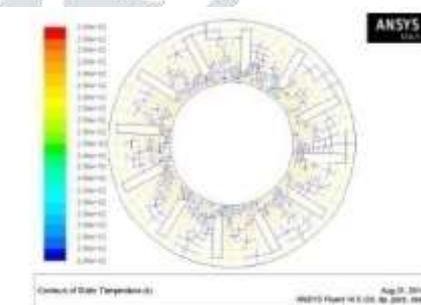


Temperature

CFD Analysis with 12Blades



Velocity magnitude



Static pressure



Temperature

6. Conclusion

In this theory, a pivotal stream blower is planned and displayed in 3D demonstrating programming Pro/Engineer. The current plan has 30 edges, in this proposal it is supplanted with 20 edges and 12 cutting edges.. Titanium combination and Nickel compound are high quality materials than Chromium Steel. The thickness of Titanium composite is not as much as that of Chromium Steel and Nickel amalgam. So utilizing Titanium compound for blower edge diminishes the heaviness of the blower Structural investigation is done on the blower models to confirm the quality of the blower. The pressure esteems for not exactly the individual yield pressure esteems for Titanium composite and Nickel amalgam. The pressure esteem is less for titanium composite than Nickel combination, so utilizing Titanium compound is better. By utilizing 12 edges the burdens are expanding, however are inside the cutoff points. CFD investigation is done to confirm the progression of air. The outlet speed is expanding for 12 edges, pressure is more for 30 sharp edges and mass stream rate is more for 12 edges.

7. References

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[6] Modeling of the double leakage and leakage spillage flows in axial flow compressors by Hui Du, Xianjun Yu, Baojie Liu

[7] Frank Sieverding, Beat Ribi, Michael Casey, Michael Meyer (2004) Design of Industrial Axial Compressor Blade Sections for Optimal Range and Performance.