### **OPTIMIZATION OF CYLINDER HEAD FINS**

1. Mr. Amol S Bhagat, 2. Asst.Prof. Rahul Sakarkar Asst.Professor (Dept. of Mechanical Engg) Jagdamba College of Engineering and Technology,Yavatmal 445001

### **INTRODUCTION**

This project is shows that what is CAD-CAE and its application. Mechanical engineers mainly concern with core industrial processes like design manufacturing of steel, forging, casting and many such others. How CAD-CAE provides assistance and how it can be beneficial to the industry is always been a question mark. For this project the cylinder head is reverse engineer for modelling and then generate fin dimensions and create CAD model of it. Perform steady state thermal analysis on it, for knowing temperature and thermal stress distribution also for validation of result. And suggest optimize fin.

### **REVERSE ENGINEERING:-**

Engineering is the process of designing, manufacturing, assembling, the product and system. We can define two types of engineering, forward engineering and reverse engineering. Forward engineering is the general traditional process of conversion of logical idea in to physical product or system. Sometimes it is found that physical part (existing product)/ product without engineering data. The process of duplicating such a existing product without drawings, documentation, or a computer model is known as reverse engineering. Reverse engineering is also defined as the process of obtaining a geometric CAD model from 3-D points acquired by scanning/ digitizing existing parts/products. RE often defined by researchers with respect to their specific task (Motavalli & Shamsaasef 1996). Abella et al. (1994) described RE as, "the basic concept of producing a part based on an original or physical model without the use of an engineering drawing". Yau et al.(1993) define RE, as the "process of retrieving new geometry from a manufactured part by digitizing and modifying an existing CAD model"[1]

#### FIN:-

Extended surfaces (fins) are frequently used in heat exchange device for the purpose of increasing heat transfer rate between primary and secondary fluids.

Fins are used to enhance convective heat transfer in wide range of engineering application.[2]

#### Types of fin [2]

There are various types of fin

Rectangular finCircular finTriangular finannular finTapered fin

# **PROBLEM FORMULATION**

In present cylinder head, it observes that there is problem of heat dissipation. To overcome such difficulties we need to change the shape and material of cylinder head. In this project I suggest the different types of shape of fins which increase the heat transfer rate. Firstly I will analyze the various fins and then by comparing their result, best fins structure will be suggest.

The various geometry which I am going to study are as follows:

- Rectangular Shapes fin
- Taper shape fin
- Triangular shape fin

# Fin formulae [2]

l- Length of fin

- b- Width of fin
- y- Thickness of fin

P-Perimeter of fin

Ac/s-Area of cross-section

- to- Temp. At base of fin
- ta- Ambient temperature
- K- Thermal conductivity
- h- Heat transfer coefficient
- Heat flow/dissipation fron fin

Qfin = K Ac/s m (to-ta) [3]

# Where

$$m = \sqrt{\frac{hP}{kAcs}} \qquad [3]$$

Efficiency of fin [2]

 $\eta_{\text{fin}} = \frac{\tanh(ml)}{(ml)}$ 

Q cond = K Ac/s DT/DS

Q conv = h As (Ts-Tf),

Qrad = F  $\sigma$ As (T1<sup>4</sup> - T2<sup>4</sup>)

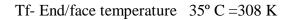
# Specification

K- Thermal conductivity  $180 \text{ W/m}^2 \text{ K}$ 

h- Heat transfer coefficient

Ts- Base Temperature 470° C =743 K





A- Area in M

Density- 2.7 g/cc

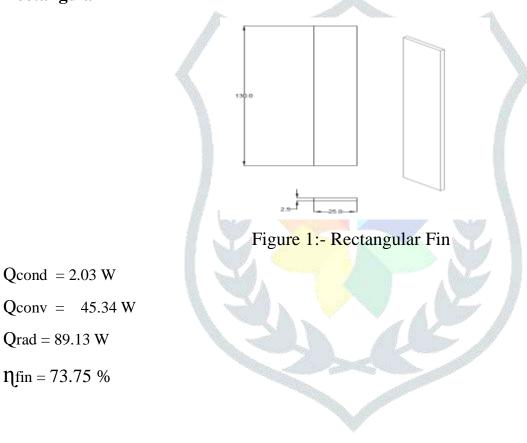
Q cond = K Ac/s DT/DS

Q conv = h As (Ts-Tf)

Qrad =  $F \sigma As (T1^4 - T2^4)$ 

 $\eta \text{fin} = \frac{\tanh(ml)}{(ml)} \text{ m} = \sqrt{\frac{hP}{kAcs}}$ 

## **Rectangular Fin**



## **Tapered Fin**

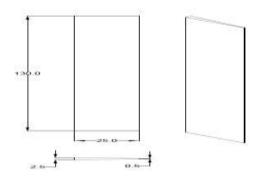


Figure 2:- Tapered Fin

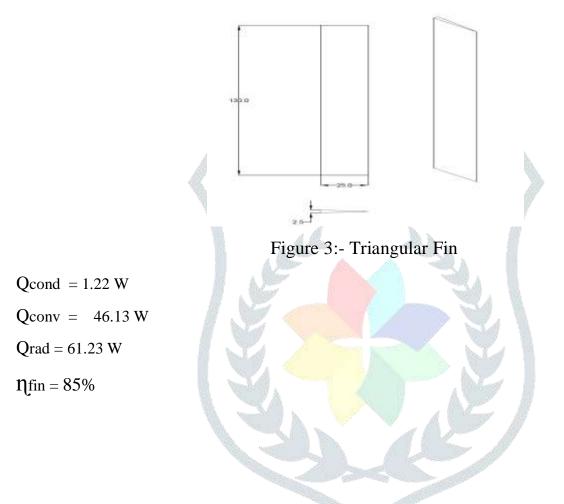
### Q cond = 1.38 W

Qconv = 44.7 W

Qrad = 59.13 W

 $\eta fin=53\%$ 

## **Triangular Fin**



## MODELING AND ANALYSIS MESING OF VARIOUS FINS:-

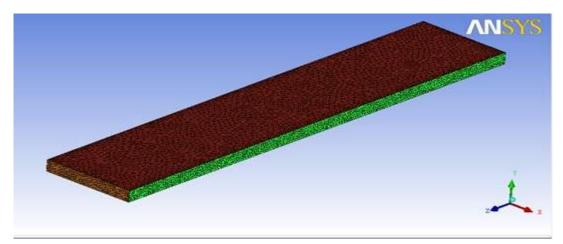


Figure 4:-Rectangular fin after meshing

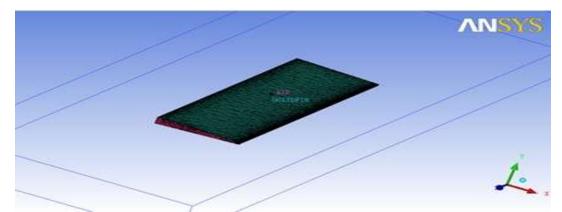


Figure 5:-Taper Fin After Meshing

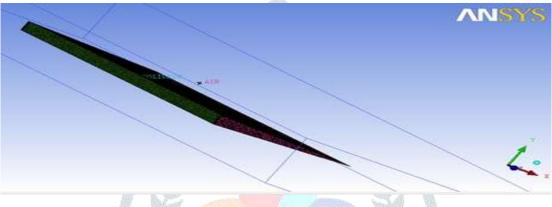
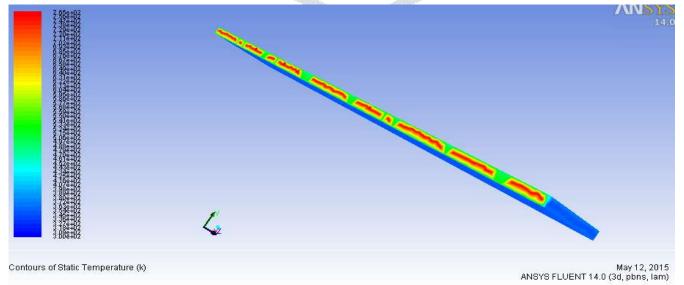
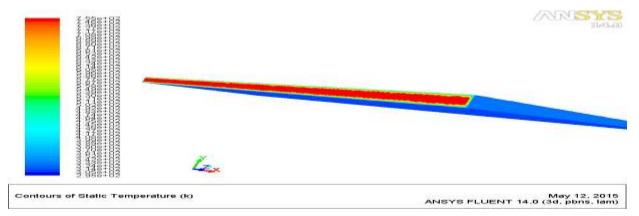


Figure 6:-Triangular Fin after Meshing

## **HEAT DISTRIBUTION**



#### Figure 7:- Heat distribution on straight fins



#### Figure 8:-Heat distribution on tapered fins



May 12, 2015 ANSYS FLUENT 14.0 (3d, pbns, lam)

Figure 9:- Heat distribution on triangular fins

## **RESULT:-**

| 316             |             | 2   |       | A Manual A | 2   |
|-----------------|-------------|-----|-------|------------|-----|
|                 | CALCULATION |     |       | ANALYSIS   |     |
|                 | T1          | T0  |       | T1         | T0  |
|                 | K           | K   | ηfin  | K          | K   |
| Rectangular fin | 743         | 308 | 73.75 | 765        | 300 |
| Taper fin       | 743         | 308 | 53    | 755        | 295 |
| Triangular fin  | 743         | 308 | 85    | 780        | 297 |

#### Table 1: Result and comparison

As calculated Initial (Measuring) temperature and ANSYS analysis gives nearly same temperature, so our Experimentation validate.

### CONCLUSION

It is being found that in calculation efficiency of triangular fin is more than rectangular and tapered shape fin also Qconv for triangular fin is more than that of rectangular and tapered fin. So it can be suggested that triangulate fin is more efficient for.

#### References

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- 2. R.K. Rajput, "Heat and Mass Transfer", third edition S.Chand publication, New Delhi, 2006.
- 3. Heat Transfer Analysis and Optimization of Engine Cylinder Fins of Varying Geometry and Material G. Babu, M. Lavakumar IOSR Journal of Mechanical and Civil Engineering (IOSR-JMCE) e-ISSN: 2278-1684,p-ISSN: 2320-334X, Volume 7, Issue 4 (Jul. Aug. 2013), PP 24-29.
- 4. Azrol Bin Arof, "Finite Element Analysis of an upper motorcycle piston", A Dissertation submitted in partial fulfillment of degree, Faculty of Mechanical Engineering, MalaysiaUniversity, November 2009.

