FACTORY AUTOMATION AND SAFETY CONTROL SYSTEM USING IoT

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Abstract: **The present paper investigates the possibility to control working and stopping of machines (composing a factory, an irrigation process and so on) controlled by a website via the internet from any place in the world. The idea is to send commands from a website to a factory (irrigation process) computer program control via a shared database in IoT environment. The attempt has shown very successful results both in factory tar productivity for converting a panel board control to a computer program control and in a model irrigation system control from a website via a shared database. In this paper propose the safety control system in factories using Internet of things (IoT). The use of IoT is that to monitor the status of machines in factory via internet from any place in the world. Today, Automation plays an important role in human life. Industrial Automation allows us to monitor and control Industrial appliances like machines, motors, fans, lights and AC etc. It also provides security to the industries. Industrial Automation is not only meant for human efforts but also for energy efficiency and time saving. The main objective of industrial automation is to monitor and control all the industrial appliances and to alert the employees in critical situations. This paper put forwards the design of industrial Automation using Arduino mega processor with the help of Internet of Things (IOT).The industrial appliances are connected to the Arduino processor and the communication is done through internet. The status of the appliances can be viewed in a webpage. The cost of the system is very low.**

Index Terms **– Industrial Automation; Internet of Things; Arduino.**

1. INTRODUCTION

Recently, human's work and life are increasingly tight with the rapid growth in the development of communications and information technology. The society has changed human being's way of life as well as challenged the traditional residence and also living standard keeps raising up day by day that people have a higher requirement for abode functions. Industrial automation is the use of control systems that handles different processes and machineries in an industry to replace a human efforts. The purpose of automation was to increase productivity and to reduce the cost associated with human operators. Nowadays, the focus of automation has shifted to increasing quality and flexibility in a manufacturing process. Industrial automation eliminates healthcare costs and paid leave and holidays associated with a human operator. Although it is associated with a high initial cost it saves the monthly wages of the workers which leads to substantial cost savings for the industry. The maintenance cost associated with machinery used for industrial automation is less because it does not often fail. If it fails, only computer and maintenance engineers are required to repair it. Industrial automation fulfills the aim of the industry to run a manufacturing plant for 24 hours in a day 7 days in a week and 365 days a year. This leads to a significant improvement in the productivity of the industry. Automation alleviates the error associated with a human being. It produces better outcomes because of less errors. Industrial automation can make the production line safe for the employees by deploying robots to handle hazardous conditions.

2. INTERNET OF THINGS TECHNOLOGY

Internet of Things Technology The Internet of Things (IoT) is the network of physical objects that enables these objects to collect and exchange data through internet. The Internet of Things allows objects to be sensed and controlled remotely across existing network infrastructure, creating opportunities for more direct integration of the physical world into computer based systems, and resulting in improved efficiency, accuracy and economic benefit; when IoT is augmented with sensors and actuators, the technology becomes an instance of the more general class of cyber-physical systems, which also encompasses technologies such as smart grids, smart homes, intelligent transportation and smart cities. Each thing is uniquely identifiable through its embedded computing system but is able to interoperate within the existing Internet infrastructure.

3. METHODOLOGY

A. *Existing System*

Currently there are no systems at cheaper prices. Various systems are very hard to install and difficult to maintain. The various existing systems are described below have some of the demerits.

1. Java-based automation system through World Wide Web integrated into a PC-based server at home:-In this system the drawback is PC should always on & connect to the server. The Implementation cost is very high.
2. Home automation system by using Bluetooth:- This system drawback is limited range and limited no of devices to be connected. The power consumption Bluetooth enabled devices was high.
3. Home automation system by using Zig bee:-This system is implemented based on Bluetooth. It overcomes some of the drawbacks of Bluetooth system but it is also lack of range.
4. Home automation system using GSM:-After rapid growth of GSM networks this system is implemented.

Compared from above system this system consumes less power & standalone but the drawbacks are when GSM networks fails to deliver the commands in time major problems occurs.

Only less numbers of standards for an industrial. So we are developing the industrial automation which monitors and controls the different appliances from the remote place through the IoT.

B. Proposed System

In our proposed scheme we are using Arduino as a main controller. Arduino gets the data from industrial environment and process the data to run the industrial appliances smoothly. Normally temperature in industrial environments is high when compared to normal situation because industrial machines produce more heat, which affects the machineries. Temperature sensor monitors the temperature and gives the values to Arduino.

Based on the value either the fan is switched ON or OFF through relay. Further we can monitor and control the industrial appliances through internet. To send the information to internet Ethernet shield is used. To monitor and control, we are creating a web page that will display the information about an industrial situation.

4. IMPLEMENTATION

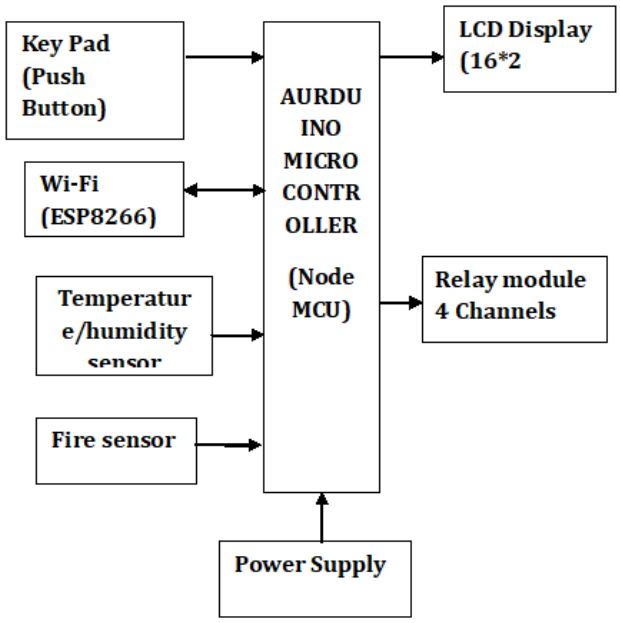

Fig.1 Proposed Block diagram

A. Arduino Nano

The Arduino Nano is a small, complete, and breadboard-friendly board based on the ATmega328 (Arduino Nano 3.0) or ATmega168 (Arduino Nano 2.x). It has more or less the same functionality of the Arduino Duemilanove, but in a different package. It lacks only a DC power jack, and works with a Mini-B USB cable instead of a standard one. The Nano was designed and is being produced by Gravitech.

Fig.2 Arduino Nano Board

B. TEMPRATURE AND HUMIDITY SENSOR

DHT11 Temperature and Humidity Sensor include a temperature and stickiness sensor complex with an adjusted computerized flag yield. By utilizing the selective advanced flag securing strategy and temperature and dampness detecting innovation, it guarantees high unwavering quality and astounding long haul soundness. This sensor incorporates a resistive-type moistness estimation part and a NTC temperature estimation segment, and interfaces with an elite 8-bit microcontroller, offering amazing quality, quick reaction, hostile to impedance capacity and cost-viability.

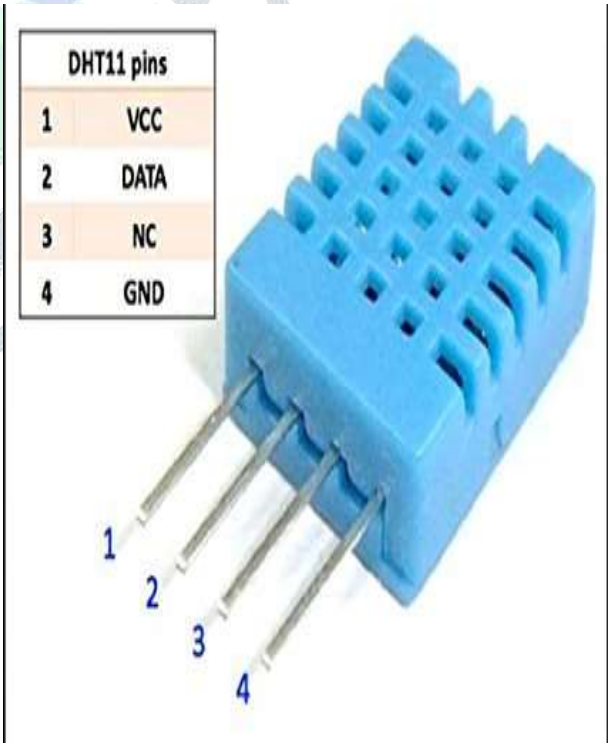

Fig.3 Temperature and Humidity Sensor

C. Wi-Fi

The WiFi module used in our system will help us to operate the web page for a customer.

 The customer can set a particular threshold value to limit the meter reading through these which will be interfaced with the help of MAX232 to ardunio board

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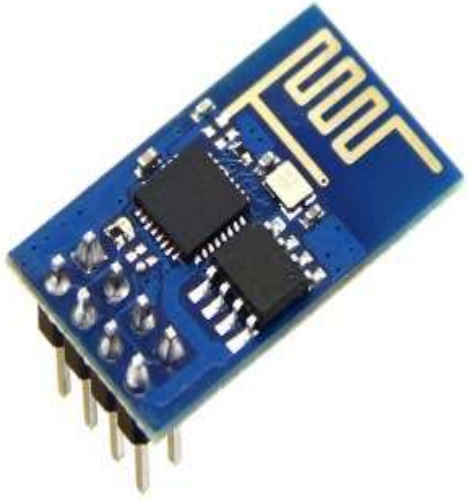

Fig.4 Wi-Fi Board

D. Fire Sensor

Fig.5 Fire Sensor

A flame detector is a sensor designed to detect and respond to the presence of a flame or fire, allowing flame detection. Responses to a detected flame depend on the installation, but can include sounding an alarm, deactivating a fuel line (such as a propane or a natural gas line), and activating a fire suppression system. When used in applications such as industrial furnaces, their role is to provide confirmation that the furnace is working properly; it can be used to turn off the ignition system though in many cases they take no direct action beyond notifying the operator or control system. A flame detector can often respond faster and more accurately than a smoke or heat detector due to the mechanisms it uses to detect the flame

5. EXPERIMENTAL RESULTS

By implementing this we can increase the lifetime of devices and machineries are monitored and controlled remotely

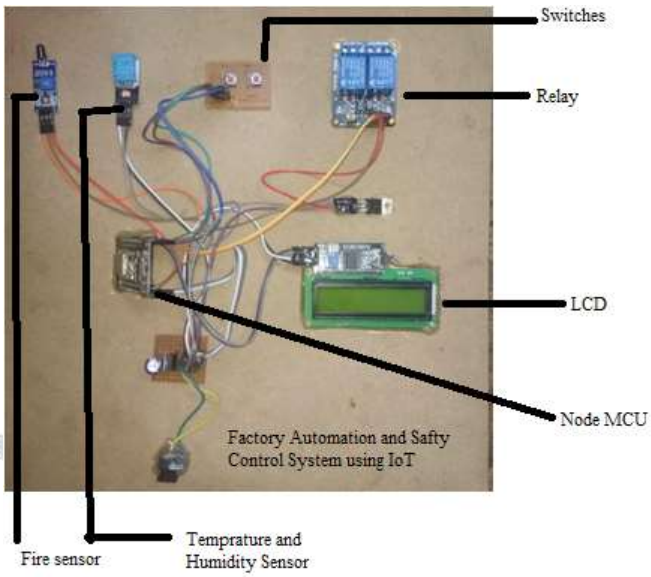

Fig.6 practical prototype model

Fig.7 LCD Showing the Name of the project

Fig.8 LCD Showing the Retriving the data from Sensors

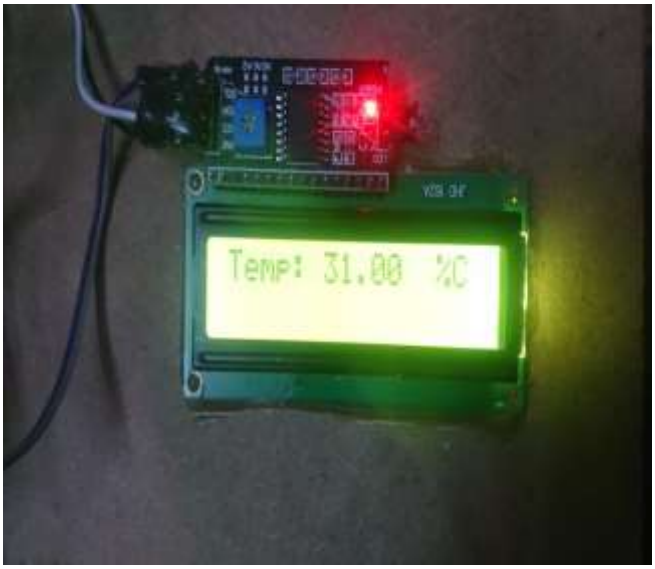

Fig.9 LCD Showing the Temperature value

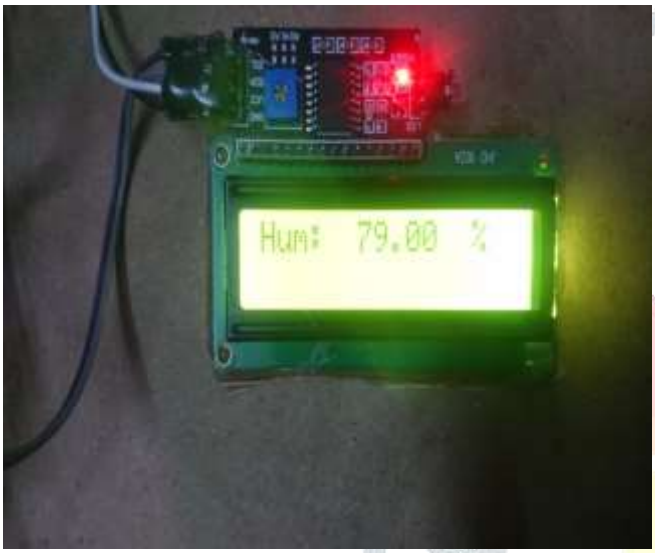

Fig.10. LCD Showing the Temperature value

Fig.11 Sensors data sending to Cloud that displayed in LCD

6. CONCLUSION

In this paper we have introduced design and implementation of a low cost, flexible and wireless solution to industrial automation. The system is secured for access from any user or intruder. This system can be used as a test bed for any industrial appliances that we can access from anywhere through internet.

The full functionality of the industrial automation system was tested and the wireless communication between an Wi-Fi and Arduino. For future work further we can try to reduce the energy consumption and implementation complexity.

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