ISSN: 2349-5162 | ESTD Year : 2014 | Monthly Issue JETIR.ORG JOURNAL OF EMERGING TECHNOLOGIES AND IFTIR INNOVATIVE RESEARCH (JETIR)

An International Scholarly Open Access, Peer-reviewed, Refereed Journal

CHROMATOGRAPHIC EXTRACTION OF PALLADIUM(II) IONS IN MULTI-COMPONENT MIXTURE USING POLY[DIBENZO-18-CROWN-**6] AS SORBENT**

Rupesh Kadam¹* Shivaji Jadhav² Pravin Kamble³ Namdev Madane⁴

1. Assistant Professor, Department of chemistry, Shrimant Babasaheb Deshmukh Mahavidyalaya Atpadi,415301 (M.S) India 2. Assistant Professor, Department of chemistry, Dr. Patangrao Kadam Mahavidyalaya Burli, India 3. Assistant Professor, Department of chemistry, School of Nanoscience and Technology, Shivaji University, Kolhapur 416004, India 4. Assistant Professor, Department of chemistry, Sathaye College, Vile Parle east, Mumbai 400057, India

> *Corresponding author e-mail: rupesh87kadam@gmail.com

Abstract

The extractive and separation properties of poly[dibenzo-18-crown-6] are studied for palladium (II). In present study, poly [dibenzo-18-crown-6] was used as a sorbent for chromatographic extraction and separation of palladium (II) in glycine medium. At optimized conditions the sorbent shows greater than 98% recovery for palladium(II) ion. The separations are carried out using glycine medium. palladium(II) uptake was quantitative from 1x10⁻⁷ to 5x10⁻¹M glycine. Palladium(II) was quantitatively eluted with 3.0-8.0 M HCl, 2.0-5.0 M HClO₄, 4.0-8.0 M HBr and 4.0-8.0 M H₂SO₄, while CH₃COOH was not an effective eluent for palladium(II). The sorption capacity of poly [dibenzo-18-crown-6] was found to be 0.845±.0.1 mmol/g. The sorption study of Palladium(II) as function of glycine, capacity of poly[dibenzo-18-crown-6], effect of interfering ion and elution profile has been studied. palladium(II) was separated from multi-component mixtures. The developed techniques of palladium(II) ion is simple, effective with good stability and reproducibility (approximately $\pm 2\%$).

Keywords: Palladium(II), Poly[dibenzo-18-crown-6], Extraction Chromatography, Glycine.

I. Introduction

In separation Science today much attention is paid to the analytical chemistry of platinum group metals. Interest in the developing analytical techniques for determination of the noble metals is growing as a result of their applications in medicine micromechanics and chemical engineering. The increasing demand of the industry for precious metals with the ever-increasing demand for catalysts in the chemical industries and automotive manufacture, in the production of ultrapure hydrogen, in electric and electronic devices etc., the global demand for palladium metal has increased manifold. Elements of the platinum group are present in the earth's crust in low concentrations and the requirement for precious metals is increasing¹⁻³. Palladium has no biological role, but all palladium compounds should be regarded as highly toxic and carcinogenic, causing asthma, allergy, rhino conjunctivitis ⁴. The platinum group elements for multicomponent mixtures the chromatographic techniques have been applied in the search for better and faster separation methods 5. Photoconductive, Electrical and optical properties of Poly[dibenzo-18-crown-6] have been investigated 6. In field of chemistry, various crown ethers are used. Polymerization of crown ethers resulted in a new type of stationary phases in extraction chromatography. polymeric of crown ether shows high resistance to chemicals, radiolysis and temperature as well as to polar solvents shown by poly[dibenzo-18-crown-6] could be exploited for the sorption studies of various cations using column chromatography⁷⁻¹².

Several sorbents have been reported for palladium (II)¹³⁻²⁸. A comparative study of present technique with other reported technique for palladium(II) as shown Table 1.

According to literature review, it is concluded that there are no reports on the use of poly[dibenzo-18-rown-6] for the chromatographic separation of palladium(II) in glycine medium. The advantages of present method over reported method is that, the

www.jetir.org (ISSN-2349-5162)

glycine is not hazardous, the concentration of glycine required for quantitative sorption of palladium(II) is very low. Sorption capacity is relatively high as compared to other sorbent activated carbon modified with ethyl-3-(2-aminoethylamino)-2-chlorobut-2-enoate. The aim of the present study is to optimize the laboratory scale conditions for the chromatographic separation and recovery of palladium (II) from other associated metal ions employing poly[dibenzo-18-rown-6] as the sorbent in glycine medium. In our study we have reported the optimum sorption conditions were determined by investigating effective parameters such effect of concentration of glycine, various eluting agents, sorption capacity, effect of diverse ion and stability and reusability of the poly[dibenzo-18-crown-6]. In addition selective extraction and separation of palladium(II) from platinum(IV),zinc(II),cobalt(II),copper(II), strontium(II), cadmium(II), nickel(II),manganese(II), vanadium(III), thallium(III).

II. Material and methods

2.1 Apparatus and reagents

A Visible spectrophotometer (Chemito 215D), a digital pH meter (Model LI-120, Elico, India) with glass and calomel electrodes and a digital flame photometer (PI, Model no. 041, and India) were used.

All chemicals used were of analytical reagent grade and distilled deionized water was used in the preparation of all solutions in the experiment. A palladium(II) stock solution was prepared by dissolving 1.0023 g of palladium chloride (S. d fine chemical) in100 mL distilled deionized water and calibrated gravimetrically²⁹. A solution containing 50μ g/mL of palladium(II) was prepared by appropriate dilution of the standard stock solution. Glycine solution (1x10⁻¹M) was prepared by dissolving 0.705 g of glycine (Merck Limited Mumbai) in distilled deionized water and diluted to 100 mL.

A crown ether polymer, poly[dibenzo-18-crown-6] from Merck (Darmstadt, Germany) was used after screening to 100-200 mesh. A total of 0.5 g of polymer was slurred with distilled deionized water and poured in to a Pyrex glass chromatographic column (20x0.8 cm I.D.). The column was used after preconditioning with a glycine solution.

2.2 General procedure

To an aliquot of total volume 10 ml solution containing 50 μ g of palladium(II) was added glycine solution in the concentration range of 1 x10⁻¹ to 1 x10⁻⁸ M. The resulting solution was then passed through a poly[dibenzo-18-crown-6] column at flow-rate 0.5 mL/min. The column was preconditioned with the same concentration of glycine as that of sample solution. The column was then washed with the same concentration of glycine. The sorbed palladium(II) ion was eluted with different eluting agents at a flow rate of 0.5 mL/min. A total of 5.0 ml fractions were collected and the palladium(II) content was determined by spectrophotometrically with PAR at 520 nm ³⁰⁻³¹. The concentration of palladium(II) was evaluated from a calibration graph.

III.Results and discussion

3.1 Sorption of palladium(II) as function of glycine

palladium(II) sorption studies were performed from glycine medium. The concentration of glycine was varied from 1×10^{-8} to 1×10^{-1} M. After sorption, palladium(II) was eluted with 4.0 M HCl. It was found that there was quantitative sorption of palladium(II) from 5×10^{-2} to 1×10^{-4} M as shown in Table 3.1.1. The percent sorption of palladium(II) increased with decreasing glycine concentrations up to 1×10^{-4} M. Glycine acts as a counter anion and forms an ion pair formation that sorbed on poly[dibenzo-18-crown-6] for palladium(II).for further study sorption of palladium(II) were carried out with 1×10^{-3} M glycine.

3.2 Elution Profile of palladium(II)

 $50 \ \mu g$ of palladium(II) was sorbed on the poly[dibenzo-18-crown-6] column at 1x10⁻³M glycine concentration. After sorption, the elution of palladium(II) was eluted from column with different strength of acids such as HBr,HClO₄, HCl, CH₃COOH and H₂SO₄. The concentration of eluting agent varied from 0.1 to 8.0 M. palladium(II) was quantitatively eluted with 3.0–8.0 M HCl,4.0-8.0 M HBr, 2.0-5.0 M HClO₄ and 4.0-8.0 M H₂SO₄, with CH₃COOH was being an ineffective eluent for palladium(II). For elution study, the total volume of eluent was 25 mL and maximum volume of the collected eluent fraction was 5.0 mL. The obtained results showed that 15 mL of 4.0 M HCl solution was sufficient for the complete elution of palladium(II) and therefore in this work 15 mL of 4.0 M HCl solution was chosen. Fraction study of palladium(II) with various eluting agent is shown in Figure.3.2.1-3.2.5.

3.3 Capacity of poly [Dibenzo-18-crown-6]

4.0 M HCl as eluent to find out the sorption studies of palladium(II) were performed on 1.0 g poly[dibenzo-18-crown-6] column with $1x10^{-3}$ M glycine. The palladium(II) concentration was varied from 50 to 600μ g/10mL solution. The results indicate that the quantitative sorption was up to 450μ g/10mL solution for palladium(II). As the palladium(II) concentration increased, the percent sorption was decreased as shown in Figure.3.3.1. The polymer capacity of poly[dibenzo-18-crown-6], determined at1x10⁻³M glycine was found to be 0.845 ± 0.01 mmol/g for palladium(II).

3.4 Effect of interfering ion

Palladium(II) was extracted in the presence of other cations and anions as shown in Table 3.4.1. The different concentration of some cations and anions as their nitrate, chloride and sulphate salt were added individually to total volume 10 ml of solution containing 50 μ g of palladium(II) and 1x10⁻³M glycine .Under the optimized condition, multiple foreign ions were not sorbed and therefore passed through the column. The tolerance limit was set as the amount of foreign ions required to cause to \pm 2% error in the recovery of palladium(II).The alkali and alkaline earth metal ion indicate high tolerance limit except Ba(II),Mg(II) and Ca(II) .Some of the p-block and d- block cation indicate low tolerance limit except Sn(II),Hg(II). Among other things, the inner transition elements indicate low tolerance limit. The anions of inorganic and organic acids indicate high tolerance limit. Co –extraction of different cations was demonstrated by performing separate experiments spectrophotometrically using various chromogenic reagents. **3.5** A palication for Separation of palladium(II) from multi component mixture

3.5 Application for Separation of palladium(II) from multi-component mixture

In present study, it was shown that the proposed poly[dibenzo-18-crown-6] can be successfully used for the separation of Palladium(II) and Platinum(IV) ion with other ions. A mixture containing platinum(IV),zinc(II) /cobalt(II)/copper(II)/ strontium(II)/ cadmium(II)/ nickel(II)/manganese(II)/ vandium(III)/ beryllium(II)/ thallium(III) and palladium(II) was passed through poly[dibenzo-18-crown-6] column at 1×10^{-3} M glycine concentration. Platinum(IV) was not sorbed on column and therefore passed through column, whereas zinc(II) /cobalt(II)/copper(II)/ strontium(II)/ cadmium(II)/ nickel(II)/manganese(II)/ vandium(II)/ thallium(II) and palladium(II) were sorbed on column. The sorbed zinc(II)/cobalt(II)/copper(II)/ strontium(II)/ nickel(II)/manganese(II)/ vandium(II)/ cadmium(II)/ nickel(II)/copper(II)/ strontium(II)/ cadmium(II) and palladium(II) was first eluted with 15 mL of 0.5 M CH₃COOH under this condition palladium(II) was not eluted and finally palladium(II) was eluted with 4.0 M HCl. The zinc(II)/cobalt(II)/copper(II)/

www.jetir.org (ISSN-2349-5162)

strontium(II)/ cadmium(II)/ nickel(II)/manganese(II)/ vandium(III)/ beryllium(II)/ thallium(III) / platinum(IV) and palladium(II) in the respective effluents are determined Spectrophotometrically. The data show that excellent separation and recovery is above 98 % as shown in Table 3.5.1 and all chromatograms indicate in figure 3 5.1- 3 5.10.

3.6 Stability and reusability of Crown polymer

The reusability of the poly[dibenzo-18-crown-6] was tested by passing 50 μ g of palladium(II) solution in 1×10⁻³ M glycine medium. The sorbed metal ions were eluted with 4.0 M HCl and analyzed spectrophotometrically with PAR at 520 nm ³⁰⁻³¹. Similar operations were performed on the same column and it was found that the sorption capacity of poly[dibenzo-18-crown-6] remains constant with standard deviation 0.06 even up to 29 cycles repeatedly. It was also noted that the poly[dibenzo-18-crown-6] shows good chemical stability which is of great significant. The sorbent Poly[dibenzo-18-crown-6] is highly efficient, reusable and chemically stable for number of extractions.

3.7 Comparative study of sorption capacities of some sorbent used for separation of Palladium(II) The sorption capacity is an important factor. for palladium(II) sorption capacity of poly[dibenzo-18-crown-6] was also compared with other reported sorbents as shown in Table 1. As seen from data; sorption capacity of poly[dibenzo-18-crown-6] has relatively high compared to reported sorbents except activated carbon modified with ethyl-3-(2-aminoethylamino)-2-chlorobut-2-enoate. Use of this sorbent palladium(II) can be separated from associated metal ions. The Poly[dibenzo-18-crown-6] is reusable and chemically stable for number of extractions as compared with reported sorbents.

IV.CONCLUSIONS

In present research, the recovery and separation behavior of palladium (II) were investigated by using poly[dibenzo-18-crown-6] loaded column and It is concluded that the poly[dibenzo-18-crown-6] is an efficient sorbent for chromatographic extraction and separation of palladium(II) from multicomponent mixture. Quantitative sorption of palladium(II) was required for very low glycine concentrations. The capacity of the Poly[dibenzo-18-crown-6] sorbent in the glycine medium is quite more than other reported sorbents. In this study ,we report an strategy for the selective and sequential separation of palladium(II) from platinum(IV)/ copper(II)/ zinc(II)/cobalt(II)/ strontium(II)/ cadmium(II)/ manganese(II)/ nickel(II)/ vandium(III)/ beryllium(II)/ thallium(III). The sorption capacity of crown polymer determined at 1×10^{-3} M glycine was found to be 0.8450 ± 0.01 mmolg⁻¹. Poly[dibenzo-18-crown-6] is used as a good solid support because it has higher stability as a stationary phase. The developed techniques of palladium(II) is simple, effective and good reproducibility that's accounts for an recovery greater than 98% (approx. $\pm 2\%$).

V. ACKNOWLEDGMENT

The authors are thankful to UGC-SAP and DST-FIST, Department of Chemistry, Shivaji University, Kolhapur.

REFERENCES

1. Ahmet, S., Durali, M., Mustafa, T., Soylak, M., (2009). Biosorption of palladium(II) from aqueous solution by moss (Racomitrium lanuginosum) biomass: Equilibrium, kinetic and thermodynamic studies, Journal. Hazard. Material., 162, P. 874-879.

2. Chmilenko, F.A., Khudyakova, S.N., (2013). Sorption preconcentration and separation of Palladium(II) and Platinum(IV) for visual test and densitometric determination, Journal of analytical chemistry, 68, P. 409-416.

3. A. Iqbal, M. R. Jan, J. Shah, B. Rashid., (2020) Dispersive solid phase extraction of precious metal ions from electronic wastes using magnetic multiwalled carbon nanotubes composite., Min. Eng., 154, Article 106414.

4. Bruzzoniti, M.C., Mucchino, C., Tarasco, E., Sarzanini, C., On-line preconcentration, ion chromatographic separation and spectrophotometric determination of palladium at trace level, J Chromatography A 1007, P. 93-100, (2003).

5. Fournier, R., (1955). Separations and assays of platinum-group metals by the method of paper-sharing chromatography, Rev. Met. (Paris), Vol. 52, P. 596-602.

6. Qasrawi, A.F., Cihaner, A., Önal, A.M., (2004). Electrical, optical and photoconductive properties of Poly(dibenzo-18-crown-6), Cryst. Res. Technol, 39, P. 56-62.

7.Kadam, R.B., Mali, G.G., Mohite, B.S., (2013), Analytical application of poly [dibenzo-18-crown-6] for chromatographic separation of thorium(IV) from uranium(VI) and other elements in glycine medium, Journal. Radioanalytical and . Nuclear. Chemistry., 295, P. 501.

8. Kadam, R.B., Mali, G.G., Mohite, B.S., (2012). of analytical method for chromatographic separation of Copper(II) using poly [dibenzo-18-crown-6]., international Journal of Analytical and Bioanalytical Chemistry, 2012, P. 139.

9. Sabale S. R., Jadhav D. V. and Mohite B. S., (2009) Lanthanum(III) Sorption Studies on Poly[di-benzo-18-crown-6] in L-valine Medium., Journal of Rare earths, 27(5), 825.

10. Kadam, R.B., Mali, G.G., Mohite, B.S., (2014). Analytical application of poly[dibenzo-18-crown-6] for chromatographic separation of Cobalt(II) in glycine medium, Research Journal. Chemistry and. Environment., 18 (3) 7-18

11. Mahanwar K. R., Sabale S. R., Madane N.S., Nikam G.H. and Mohite B. S., (2011). Reversed phase partition chromatographic separation of La(III) from picric acid on poly[dibenzo-18-crown6]., Research Journal. Chemistry and. Environment., 15(1), 38.

12. Jadhav D. V., Sabale S. R. and Mohite B. S., (2010). Sorption and Separation Study of lead(II) using Poly[di-benzo-18-crown-6] in L-valine, Research Journal. Chemistry and. Environment., 14(2), 63.

13. Sezen, S. Huseyin, A., Mustafa, Z., Mustafa, I., (2011). Separation, Preconcentration, and Recovery of Pd(II) Ions using Newly Modified Silica Gel with Bis(3-Aminopropyl)Amine, Separation Science and Technology, 461,2032-2040.

14.Birinci, E., Gülfen, M., Aydın, A.S., (2009). Separation and recovery of palladium(II) from base metal ions by melamineformaldehyde-thiourea (MFT) chelating resin, Hydrometallurgy, 95, P. 15.

15.Parajuli, H., Kawakita, H., Inoue, K., Funaoka, M., (2006). Recovery of Gold(III), Palladium(II), and Platinum(IV) by Aminated Lignin Derivatives ,Ind. Eng. Chem. Res., 45, P. 6405.

16. Uheida, A., Iglesias, M., Fontàs, C., Hidalgo, M., Salvadó, V., Zhang, Y., Muhammed, M., (2006). Sorption of palladium (II), rhodium(III) and platinum(IV) on Fe3O4 nanoparticles., Journal. Colloid Interface Science., 301, P. 402.

17.Fatemeh, S., Mohammad, Ali.T., (2010).Flame atomic absorption determination of palladium after separation and preconcentration using polyethyleneimine water-soluble polymer/alumina as a new sorbent., Journal. Analytical. Atomic. Spectrometry., 25, P. 1102.

18.Yu, M., Sun, D., Tian, W., Wang, G., Shen, W., Xu, X., (2002). Systematic studies on adsorption of trace elements Pt, Pd, Au, Se, Te, As, Hg, Sb on thiol cotton fiber. , *Analytical. Chemical. Acta*, 456, P. 147.

19. Ma, M., Liao, X., Liu, X., Shi, B., (2006). Recovery of platinum(IV) and palladium(II) by bayberry tannin immobilized collagen fiber membrane from water solution *Journal of Membrane. Science*.278, P. 373.

20. Tunceli, A., Turker, A.R., (2000). Determination of Palladium in Alloy by Flame Atomic Absorption Spectrometry after Preconcentration of Its Iodide Complex on Amberlite XAD-16, *Analytical. Science.*, 16, P. 81.

21. Peng, Liu, Qiaosheng, Pu., Zhixing Su., (2000). Synthesis of silica gel immobilized thiourea and its application to the on-line preconcentration and separation of silver, gold and palladium , *Analyst*, 125, P. 147-150.

22. Mohamed, M.H., Khaled, S Abou-El-S., (2010). Selective separation of palladium (II) from precious metal ions using thiosemicarbazone derivatives from acidic media by solid phase and solvent extractions, *Desalination and Water Treatment*, 1, P. 329. 23. Chang, X., Luo, X., Zhan, G., Su, Z., (1992).Synthesis and characterization of a macroporous poly(vinyl-aminoacetone) chelating resin for the preconcentration and separation of traces of gold, palladium, rhodium and ruthenium, *Talanta*, 39, p. 937.

24. Serife, T.glu., Tülay, O., Senol, K., (2004). Determination of palladium in various samples by atomic absorption spectrometry after preconcentration with dimethylglyoxime on silica gel, Analytica *Chemical Acta.*, 511, P. 255.

25. Park, C., Chung, J.S., Cha, K.W., (2000). Separation and Preconcentration Method for Palladium, Platinum and Gold from Some Heavy Metals Using Amberlite IRC 718 Chelating Resin, *Bulletin of. Korean Chemical. Society.*, 21, P. 121.

26. Grote, M., Kettrup, A., (1985).Ion-exchange resins containing S-bonded dithizone and dehydrodithizone as functional groups : Part 1. Preparation of the Resins and Investigation of the Sorption of Noble Metals and Base Metals, *Analytica. Chemical. Acta.*,172, p. 223. 27.Zhifeng, Tu., She,nci Lu., Xijun, C., Zhenhu, a Li., Zheng, Hu., Lijun, Z., Hua, T., (2011).Selective solid-phase extraction and separation of trace gold, palladium and platinum using activated carbon modified with ethyl-3-(2-aminoethylamino)-2-chlorobut-2-enoate *Microchim Acta*,173, P. 231.

28.Todorova, O., Ivanova, E., Terebenina, A., Jordanov, N., Dimitrova, K., Borisov, G., (1989). New chelating sorbents based on pyrazolone containing amines immobilized on styrene-divinylbenzene copolymer—I: Synthesis and analytical characterization, *Talanta*, 36, p. 817.

29. Vogel, A.I., "A Textbook of Quantitative Inorganic Analysis," 3rd Ed, Longmans, London, (1975).

30. Saxena, K.K., Agarwala, B.V., Dey, A.K., (1969) .Spectrophotometric determination of palladium with 4-(2-pyridylazo)-resorcinol (PAR), *Mikrocimica Acta*, P. 694.

31. Marczenko, Z., "Spectrophotometer Determination of Elements, "Ellis Horword Limited, Chichester, (1976).



Sr. No	Sorbent	Capacity mmol / g	Condition	Ref. No
1	Bis(3aminopropyl)amine bonded silica gel (BAPA-SG)	0.299	pH=1	13
2	Melamine-formaldehyde-thiourea (MFT) resin	0.143	pH =4	14
3	PA-lignin EN-lignin	0.094 0.213	0.5M HCl 0.5M HCl	15
4	Fe3O4 nanoparticle	0.103	pH =2.5	16
5	Alumina modified polyethylene imines (PEI)	0.122	pH = 6-8	17
6	Thiol cotton fiber	0.300-0.394	0.5 mol/L HCl (10% NH4Cl)	18
7	Bayberry tannin immobilized collagen fiber membrane	0.313	1mol/L HCl	19
8	Amerlite XAD-16	0.33 pH =4	20 21	
9	Silica gel immobilized thiourea			
10	9,10-phenanthraquinone ethylthiosemicarbazone (PET)	0.31	pH = 8, 2 mol/dm ³ H ₂ SO ₄	22
11	macroporous poly(vinyl-aminoacetone)	0.630	Cl ⁻ , pH=5-9	23
12	Dimethyl glyoxime on Silica gel	0.038	pH = 4	24
13	Amerlite IRC 718	erlite IRC 718 $0.489-0.549$ pH = 1-6		25
14	Ion-exchange resins containing s-bonded i]Dithizone ii]Dehydrodithizone	0.680 0.490	1 M HCl 1 M HCl	26
15	Activated carbon modified with ethyl-3-(2- aminoethylamino)-2-chlorobut-2-enoate	0.864 pH=1-6		27
16	pyrazolone amines immobilized on styrene- divinylbenzene copolymer	0.560	HCl, pH=1-6 28	
17	Poly(dibenzo-18-crown-6)	0.845	0.001 M glycine	P.M*

Table 1 Comparative study of the present technique with other techniques for palladium(II)

*=Present method

Table 3.1.1. Sorption of palladium(II) as function of glycinePd(II)-50µg/mL, Eluent-4.0 MHCl

Concentration of glycine (M)	Percentage sorption of Pd(II)
1x10 ⁻¹	86
1x10 ⁻²	95
5x10 ⁻³	100
1x10 ⁻³	100
5x10 ⁻⁴	100
1x10 ⁻⁴	100
1x10 ⁻⁵	97
1x10 ⁻⁶	91
1x10 ⁻⁷	79.30
1x10 ⁻⁸	66.57

Pd(II)-50µg/ mL, Eluent-4.0 MHCl, Condition-1x10⁻³ M glycine

Ion	Added as	Tol.Limit(mg)	it(mg) Ion Added as		Tol.Limit(mg)	
Li ⁺	LiCl	8	Al^{3+}	Al ₂ (SO ₄) ₃ .16H ₂ O	0.4	
Na ⁺	NaCl	14	Cr ³⁺	Cr(NO ₃) ₃ .9H ₂ O	0.5	
K^+	KCl	4	Cu ²⁺	CuCl ₂	0.1	
Rb ⁺	RbCl	9	Ce ³⁺	CeCl ₃ .6H ₂ O	0.2	
Cs ⁺	CsCl	14	Zr ⁴⁺	Zr(NO ₃) ₄ .4H ₂ O	0.2	
$\mathrm{NH_{4}^{+}}$	NH ₄ Cl	3	Th ⁴⁺	Th (NO ₃) ₄ .6H ₂ O	Co-extract	
Be ²⁺	BeSO ₄ .4H ₂ O	Co-extract	V^{4+}	VOSO ₄ .4H ₂ O	0.3	
Mg ²⁺	MgCl ₂ .6H ₂ O	2	U ⁶⁺	UO ₂ (NO ₃) ₂ .6H ₂ O	Co-extract	
Ca^{2+}	CaCl ₂	1	W ⁶⁺	Na ₂ WO ₄ .4H ₂ O	1.5	
Sr^{2+}	$Sr(NO_3)_2$	6	Cl-	HCl	4	
Co ²⁺	COCl ₂ .6H ₂ O	Co-extract	Br⁻	HBr	2	
Ba ²⁺	Ba(NO ₃) ₂	0.9	SCN-	NaSCN	2	
Ni ²⁺	NiCl ₂ .6H ₂ O	Co-extract	CH ₃ COO ⁻	CH ₃ COOH	3	
Mn ²⁺	MnCl ₂ .4H ₂ O	0.2	ClO ₄ -	HClO ₄	4	
Zn^{2+}	ZnCl ₂	0.3	SO ₄ ²⁻	H_2SO_4	2	
Cd^{2+}	(CH ₃ COO) ₂ .H ₂ O	6	EDTA	EDTA	1	
Pb ²⁺	$Pb(NO_3)_2$	0.1	Ascorbate	Ascorbic acid	2	
Hg ²⁺	HgCl ₂	3	Tartrate	Tartaric acid	3	
Sn ²⁺	SnCl ₂ .2H ₂ O	2	Oxalate	Oxalic acid	2	
T1 ³⁺	Tl(NO ₃) ₃ .3H ₂ O	0.1	Citrate	Citric acid	7	
Fe ³⁺	FeCl ₃ .6H ₂ O	0.1				

Table 3.5.1. Application for separation of palladium(II) from multicomponent mixture

*Average of analysis **NSPC=No Passing

Column

Mixture Taken Recovery (%)* Eluent Standard Sr. No Deviation (μg) Pt(IV) 100 99.03 NSPC** 0.48 1 99.68 25 0.5 M CH₃COOH 0.15 Ni(II) 50 99.26 Pd(II) 4.0 M HCl 0.56 2 Pt(IV) 100 98.71 NSPC** 0.36 99.27 Zn(II) 25 0.5 M CH₃COOH 0.24 Pd(II) 50 99.17 4.0 M HCl 0.72 Pt(IV) 100 NSPC** 0.36 3 98.87 99.28 0.23 Cu(II) 25 0.5 M CH₃COOH Pd(II) 50 99.17 4.0 M HCl 0.41 4 Pt(IV) 100 98.0 NSPC** 0.30 25 97.0 0.5 M CH₃COOH 0.38 Co(II) 50 99.01 0.56 Pd(II) 4.0 M HCl 5 100 98.61 NSPC** 0.37 Pt(IV) 25 99.08 0.40 Cd(II) 0.5 M CH₃COOH 50 Pd(II) 99.10 4.0 M HCl 0.67 6 Pt(IV) 100 99.43 NSPC** 0.38 Mn(II) 25 0.5 M CH₃COOH 0.59 98.65 0.69 Pd(II) 50 99.09 4.0 M HCl** 7 Pt(IV) 100 98.62 NSPC** 0.37 Sr(II) 25 99.36 0.36 0.5 M CH₃COOH Pd(II) 50 99.17 0.72 4.0 M HCl 8 Pt(IV) 100 98.51 NSPC** 0.36 Be(II) 10 98.95 0.5 M CH₃COOH 0.43 Pd(II) 50 99.45 4.0 M HCl 0.27 9 100 0.48 Pt(IV) 98.90 NSPC** Tl(III) 25 98.77 0.5 M CH₃COOH 0.35 50 99.28 Pd(II) 4.0 M HCl 0.56 10 Pt(IV) 100 99.02 NSPC** 0.73 V(III) 25 99.01 0.5 M CH₃COOH 0.49 Pd(II) 50 99.52 4.0 M HCl 0.71

Sorption condition=1x10⁻³M

triplicate

Sorption

through the

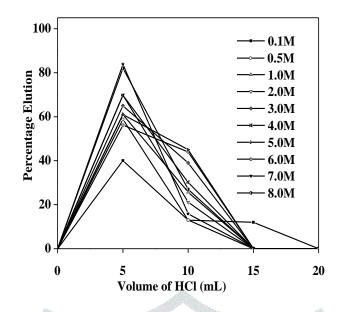


Figure. 3.2.1: Elution profile of palladium(II) with HCl

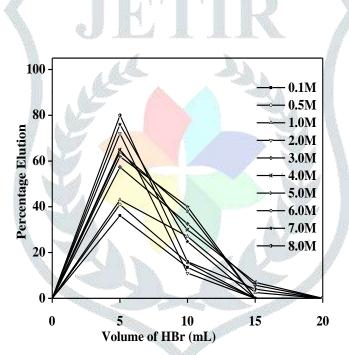


Figure. 3.2.2: Elution profile of palladium(II) with HBr

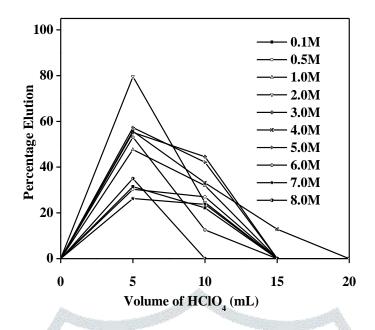


Figure3.2.3: Elution profile of palladium(II) with HClO4

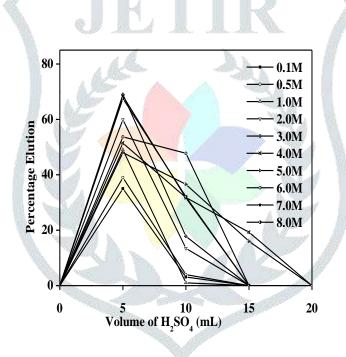


Figure. 3.2.4: Elution profile of palladium(II) with H₂SO₄

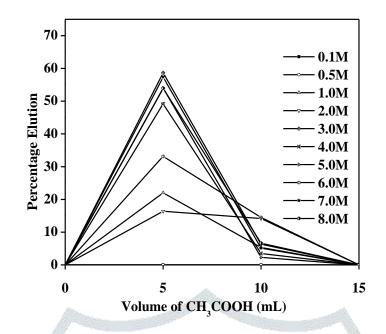


Figure. 3.2.5: Elution profile of palladium(II) with CH₃COOH

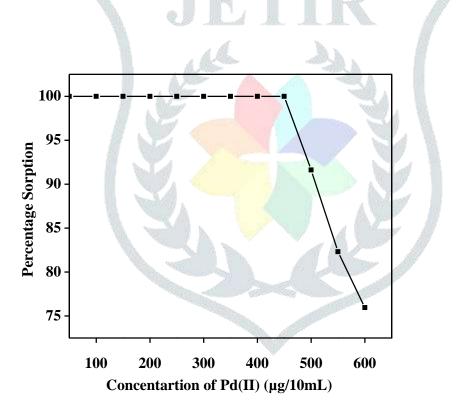


Figure. 3.3.1 Effect of varying concentration of palladium(II)

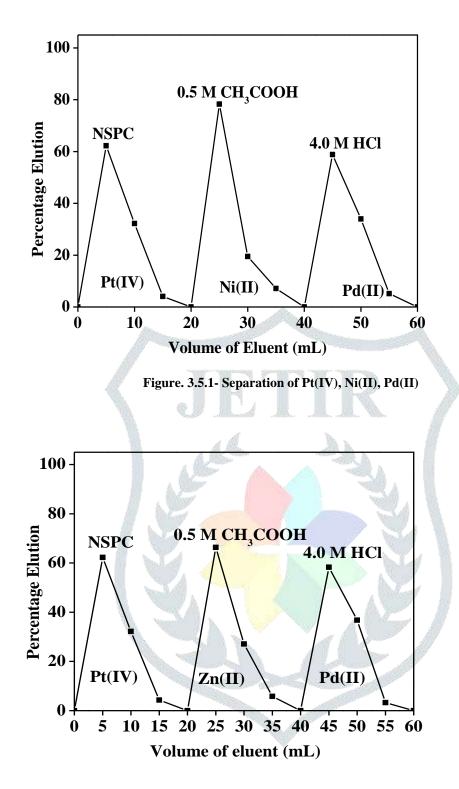


Figure. 3.5.2 Separation of Pt(IV), Zn(II), Pd(II)

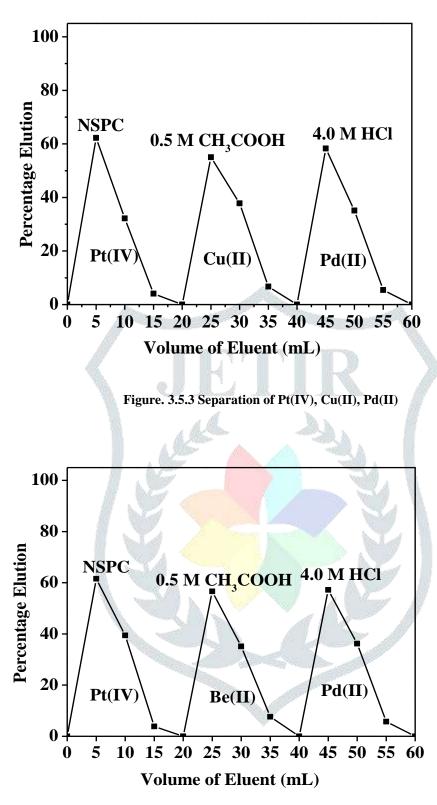
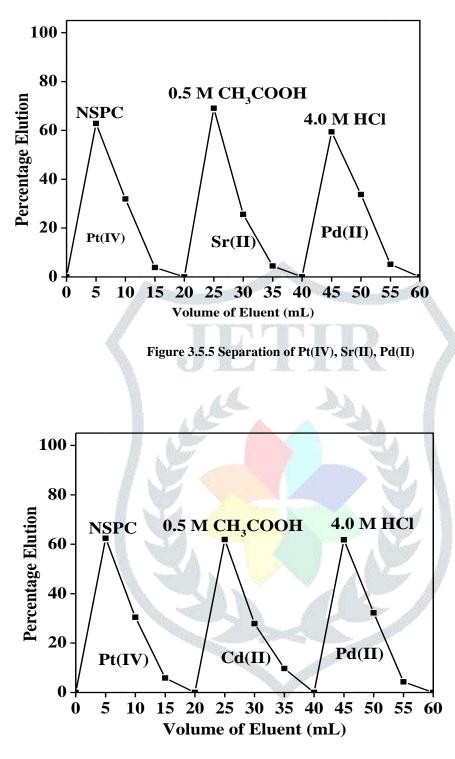
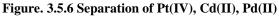
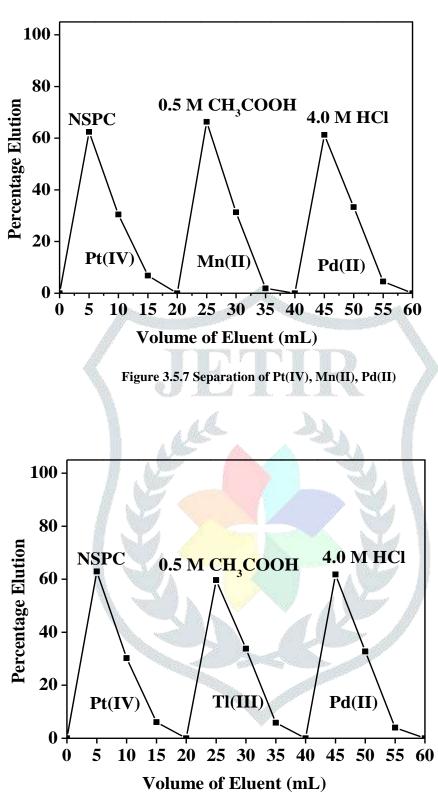
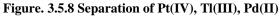


Figure 3.5.4 Separation of Pt(IV), Be(II), Pd(II)









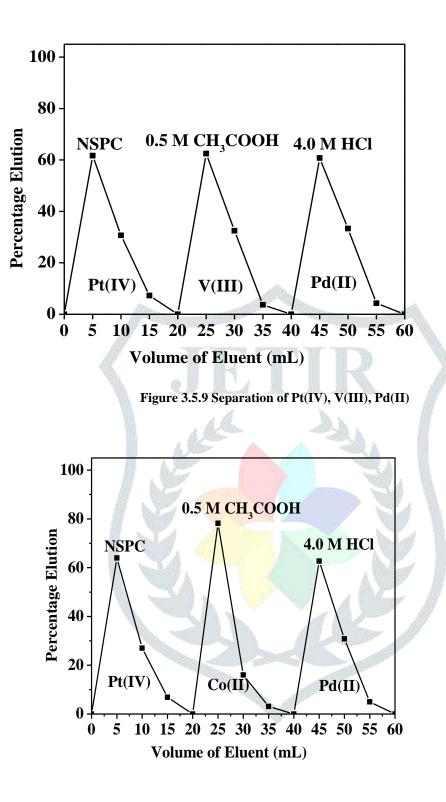


Figure. 3.5.10 Separation of Pt(IV), Co(II), Pd(II)