



PRODUCTION OF ECO-FRIENDLY PLASTIC BY THE HELP OF BACTERIA

¹Santosh Kumar Vaish, ²A K Gautam

¹M. Tech Scholar, ²Assistant Professor

^{1,2}Dept of Civil Engineering, Maharishi University of Information Technology, Lucknow, Uttar Pradesh

Abstract: Bioplastics are defined as biological plastics based on biomass and can come from sources such as vegetable fats, corn starch, oils, pea starch and microbes like bacterial and algae etc. They could be used for packing and serving products like cutlery, bowls, straws and pots, etc. for preparing soft drink bottles, trays, bags and other products. Plastic is known to be a menace across the globe and is a major pollutant as well that can be used for packing different products, in carry bags and can also be used in manufacturing distinct materials. So, in order to replace using synthetic plastic while reducing the upcoming ecological pollution, there should be a replacement to be developed. This place of synthetic plastics can always be taken by bioplastics. Poly-hydroxyalkanoates is one of the polymers developed by bacteria where PHB or Poly-hydroxybutyrate is an essential group. PBH has features that quite match the synthetic plastics. Therefore, you can use it as a good alternative in the modern era for the normal practices that need sustainability.

IndexTerms - Synthetic Plastic, Bioplastic, Marine, Bacteria, PHB.

I. INTRODUCTION

Life – This is such an interesting word that contains a world of information. It can be explained as a system or object that contains many characters such as signalling and self-sustaining mechanisms that make them different from other systems. The other systems are known as non-living system of objects. According to biology, a system may be termed as a cluster of organs that are associated with each other and do a certain task. Also, Chemistry defines a system as an object in the universe that is taken in our study or observation. The system stays adjoined with the things that surround us or the environment. The cluster of systems and the way they interact with each other, and the environment constitutes an ecosystem. Environment plays a huge role in developing a system and even how It exists. These terms can be regulated by abiotic and biotic factors of an ecosystem. For a system to exist in a certain environment, it should be in regulation with its surroundings and should maintain a balance. If there is any disturbance in balancing the environment and biological system that leads to a messy condition, it can be less comfortable for the biotic systems in the ecosystem. Nature tries its best to upkeep the balance while many anthropogenic conditions may disturb the balance. Pollution is a condition in which contaminants are introduced into the natural environments leading to adverse changes in the environment and human activity is the main cause for the same. Pollutants or contaminants are the components that cause pollution and they may be foreign chemicals, substances, or different forms of energy like heat, noise etc. Pollution may be point source or non-point source. The point source pollution is the type where pollution occurs in the same site where the pollutants are produced whereas non-point source pollution is different from this type where the pollutants are carried to a different place from its origin via different transport media. Pollution may arise in different geographical locations leading to deformations in soil, water or air. Among different types, one newly discovered type of pollution is marine pollution, caused by various transport vehicles such as ship, ferry etc. and entry of various agricultural, industrial wastes into ocean water. Water from river and other water bodies flow and meet in the ocean. This carries various waste materials which are harmful for the marine organisms and cause their death (Dash et al., 2013). Pollutions may lead to critical problems in the global geochemical cycles as well as the sustainable habitation of humans as well as other organisms. Even though other organisms suffer from the adverse effects of natural changes, however, the main culprit is human. Various types of hazardous substances can enter the natural environment by a number of natural and/or anthropogenic activities, disturbing the living systems along with many adverse changes in the environment (Kampa and Castanas, 2008).

Increase of non-biodegradable bags made up of plastic in the environment is a leading reason for causing pollution these days. According to the Supreme Court of India, the threat offered by plastic bags is actually more critical than atom bombs. Even in USA, only about 2 percent of the plastic bags are recycled and approx. 380 billion bags of plastic are used in US each year which is equivalent to about 1200 bags for each resident in a single year. Bio-plastic are based on biological matter and have almost similar features to the synthetic plastics. Biodegradation can be termed as some chemical process due to which, microbes on the environment convert the elements into natural substances like Co₂, water and fertilizers etc. The use of bio means the product has been made from some biomass or plant. Synthetic plastics stay in environment for long periods as they do not face degradation (by Aminabhavi et al in 1990).

II. LITERATURE REVIEW

Bioplastics are also known as biodegradable plastics based on biomass that are derived from oils, corn starch, vegetable fats and pea starch etc. and even from microbes by bacteria and algae. They can be used for the purpose of packaging and catering and items like bowls, cutlery, pots and straw etc. and for manufacturing soft drink bottles, trays and bags etc.

It encompasses hordes of plastic materials like based on starch, based on cellulose, a few aliphatic polyesters such as Polylactic acid and PHB or Polyhydroxy butyrate etc. PHB or Poly-3 hydroxybutyrate is completely biological and can be manufactured using several unconventional resources (Godbole et al in 2003). It contains same physical traits like polypropylene and for this trait, PHB is able to draw the eyes of the researchers while they are looking to study and produce it. Another aspect while it gained footage is employment of the bio-based and biological plastics will sure decrease the amount of pollution occurring due to ejection of CO₂ out of the plastic wastes (Doi and Numata in 2012). PHB or Poly-3-hydroxybutyrate is actually a kind of polymer from 3-hydroxybutyrate and is a kind of intercellular product developed by prokaryotic beings when CO₂ and energy get stored during starvation process. (By Schubert et al in 1988). Poly-3- hydroxybutyrate is actually a family member of "Poly-hydroxyalkanoates". Amass of Poly-3-hydroxybutyrate in many microbes happens when a lot of Co₂ and less nitrogen sources are available (by Verlinden et al in 2007; and Singh and Parmar in 2011). Talking about microbes like Zoogloea ramigera and Azotobacter beijerinckii, you can see a tri-metabolic pathway. In the first step, it is enhanced with the help of enzyme 1-ketothiolase, that is responsible for condensation of acetyl coenzyme A or acetyl-CoA to form acetoacetyl-CoA. The final process then gets limited to hydroxybutyryl-CoA with the help of an NADPH-reliant CoA reductase (by Nishimura et al in 1978 and Schubert et al in 1988). The final step is obtained by catalysis of PHB synthase and leads to complete polymerization of monomers into PHB. In the Rhodospirillum rubrum or PHB synthetic that gets achieved from 5-step synthesis. An acetoacetyl-CoA based on NADH reductase enzyme enhances the development of L-(+)-3- hydroxybutyrate-CoA, that is transformed to D-(-)-P-hydroxybutyrate-CoA with a couple of stereospecific hydratases prior to polymerization (by Moskowitz and Merric in 1969 and Schubert et al in 1988). Against B-ketothiolase and reductase on acetoacetyl CoA, synthase of PHB is a critical enzyme in the synthetic pathway. In the Bacillus megaterium (by Merric et al in 1982), it is seen that PHB synthase is related to phospholipids on PHB granule surface and under a lot of growth conditions.

Talking about membrane elements, the PHB activity of the synthase enzymes is known to be active, and the activity gets higher when nitrogen is absent. The activity of PHB synthase is not determined by antibiotics such as Chloramphenicol that lessens the synthesis of proteins. It is discovered that addition of acetyl phosphate in the extracts free of cell from cells that do not get starved by nitrogen enhances the enzyme activity. The PHB Km value synthase enzyme is less, and this makes an effort in producing PHB because it turns active in less amount (Miyake et al in 1997).

III. MATERIALS AND METHODS

- **Marine Bacteria Isolation:-** A group of 10 distinct marine bacteria types were devised from sites of study such as the Odisha coast in the Bay of Bengal. A couple of places from where the samples were taken were Chilka and Paradeep. The specimen was taken in a flask and was taken to the lab by preserving it on ice. These samples were then studied in laboratory with the help of serial dilution that takes place before spread plating in the nutrient agar plates to obtain a few separate colonies.
- **Isolation of bacteria from Organic-Wastes:** 20 different types of soil bacteria were isolated from organic-wastes samples collected from the two garbage dumping sites located at the North-West and South-East corners of Government Polytechnic Bargarh, Chitrakoot's campus. After collection of samples, serial dilution was performed followed by spread plating of the diluted samples in nutrient agar plates and incubated the bacterial culture plates at 37° C for 24h.
- **Produced PHB Extraction in Potent Isolates:-** A couple of bacterial isolates, one of which was from the marine source Bacillus sp. (CS605) and another one from the waste Bacillus cereus (SE1) was taken for a further research on the manufacturing of PHB that relies on the amount of brightness of granules of PHB that they produced. Their culture took place in Minimal Media and was facilitated by dextrose acting as the source of carbon for about 3 full days at 37-degrees at about 150rpm in rotatory shaker. After a period of 3 days in incubation, PHB extraction takes place which is then followed by sodium-hypochlorite-chloroform method. A quantity of 5ml of the culture was rotated at a limit of 10,000g for about a couple of minutes and the outcome gets thrown away.
- **FTIR analysis of the extracted PHB:-** The PHB samples that were extracted were combined with KBr solution of 2%. Following this, the mixture was suppressed into translucent discs and this resulted in pellet and the process was initiated with a scan of 400 to up to 4000cm⁻¹ (by Kansiz et al in 2000).
- **Portrayal of a Couple of Strong PHB Producers**
 - 1) **Gram Staining:-** We take the full loop culture of a couple of isolates on 2 different glass slides and fix them with heat. These samples were stained with the help of primary crystals of violet stain and rested for about 30 seconds. More stain was washed off completely with the help of tap water and the acidic iodine was taken on the slide to rest for another 30 seconds. The slide gets washed again with some decolourizer or ethanol for a few more seconds and this process was followed by counter stain safranin to allow it to rest for another 45 seconds.
 - 2) **Scanning Electron Microscope analysis:-** We take a Scanning Electron Micrograph of a couple of isolates for their morphology study and for comparing their size in a nutrient medium as well and minimal medium to ensure the production process of PHB. We take a 10ml sample of broth culture that is kept in a test flask. This culture gets centrifuged at a rate of 8000 rpm at 4-degrees for about 5 minutes and following this, the cells were cleaned about 3 times with the help of 0.1M Buffer Saline Phosphate solution that contains a mix of KCl, KH₂PO₄, NaCl, Na₂PO₄ and the pH was 7.
 - 3) **Biochemical Test:-** We perform the biochemical test to examine the utility of distinct sources of carbon offered in kits by a couple of isolates. About 50ul of this culture was taken in each of the wells of a biochemical kit and we then incubate these kits with distinct carbon sources besides the poring culture in a couple of isolates at about 37-degrees for a period of about a day.
 - 4) **Antibiotic Sensitivity Test:-** For this test, containing a couple of isolates, about 100 ul of the culture was dabbed on what is known as Medium of Muller Hinton Agar (containing HiVeg of beef infusion at 2g per l, HiVeg Casein of acid

hydrolysate at 17.5g per l, Starch at 1.5g per l, Agar at 17g per l, and pH at 7.3). Following this, about 5 distinct kinds of antibiotic plates were placed in a medium that was being incubated at about 37-degrees for a day

- **PHB Production Comparison of the Couple of Isolates of the Cell Population:-** A couple of strong producers of PHB was taken in a culture of low media that is enhanced with the dextrose source of carbon and after about 3 days of comparison of incubation of production of PHB in a couple of isolates of cell, population was done with the help of Flow Cytometry. These cells were then stranded in about 1 ml of saline phosphate buffered or PBS solution at the room temperature. Fluorescein Isothiocyanate or FITC at a proportion of 490 to 525 was suspended in a DMSO or Dimethyl Sulfoxide was mixed with the samples and the sample of the FITC dye, these cells were pellet with the final suspension of the 1 ml of PBS and this was stored in ice in a dark medium before its analysis. FITC that was 490 to 525 fluorescence was gauged with the help of a filter of bandpass (Kacmar et al in 2005).
- **PHB Production and Molecular Analysis of genes in a couple of strong isolates**
 - 1) **Template Preparation:-** In order to prepare the template, the method of phenol-chloroform extraction was employed in which the foremost 300ul quantity of the bacteria grown overnight culture was obtained in a 1.5ml of eppendorf tube. Following this, we centrifuge the culture at about 600 rotations per minute for about 10 minutes and after this, we resuspend the pellet in a 567ul of TE buffer. Following this it was suspended at 30ul of the 10 percent SDS soln. and 3ul of the 20mg per ml of proteinase-K was mixed well, after which the incubation was done at 37-degrees for a day. After the incubation of 100ul of the 5M of NaCl was mixed to suspended solution and then mixed again well to centrifuge it for 6000 rotations per minute for 5. The supernatant solution was then added to a new tube. Following this, a single volume in the ratio 25 is to 24 is to 1 of Phenol and Chloroform ad Isoamyl Alcohol was taken respectively and mixed well till there is DNA precipitate of stringy white in nature. Following this, the suspended solution was again taken for centrifugation at a rate of 10000 rotations per minute for about 5 minutes at room temperature. Following this, we take the supernatant waste and added to the 100ul of 70 percent ethanol. In the final step, the suspended solution was taken for centrifugation at about 10000 rotations for about 5 minutes and the pellet was then securely dried unto the evaporation gets completed of ethanol. Following this we add about 30ul of TE buffer. We check the purity of the DNA with the use of nanodrop and store it at -20-degrees until later use in a TE buffer.
 - 2) **Primer Usage Description:-** For amplifying the phbA and phbB and phbC isolates genes, we use a trio of primers as per the report from Galehdari et al in 2009.
- **PCR Conditions Used:-**The reaction mixture of PCR comes with a 5ul of every primer, 5ul of sample DNA isolated out of the bacteria isolates, 5ul of PCR buffer, 5ul of MgCl₂, 1.2ul of DNTP and 2ul of the polymerase of DNA. The conditions of the cycle contains a former denaturation of the 95-degrees for 5 minutes, after which there are 35 cycles of the denaturation at 95-degrees for about 2 minutes, an annealing process at 60-degrees for about 30 seconds, extension process of 72-degrees for about 2 minutes and a last extension of about 72-degrees for a time period of 10 minutes, after which a hold of 4-degrees was observed.

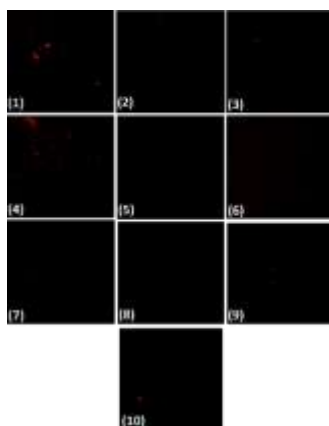
IV. RESULTS

Bacterial Strain Isolations from Organic and Marine Resources

A sum of 32 isolates were taken from the marine resource (12 units) and organic waste (20 units) cultures sources on the agar Media of Nutrients.

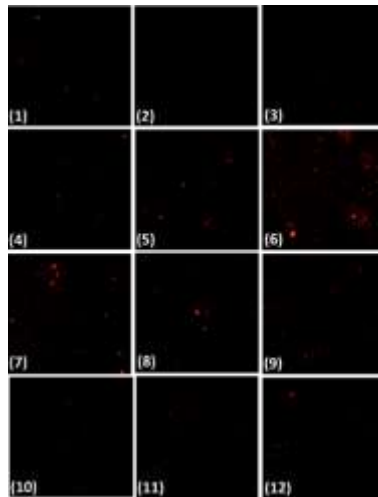


PHB Production by Screening the Isolates:- We get the isolates from organic and marine resources by screen them for the production of PHB with the use of Nile Blue Staining and this was then viewed in fluorescence microscope where the colonies producing PHB gave out glorious orange colour.



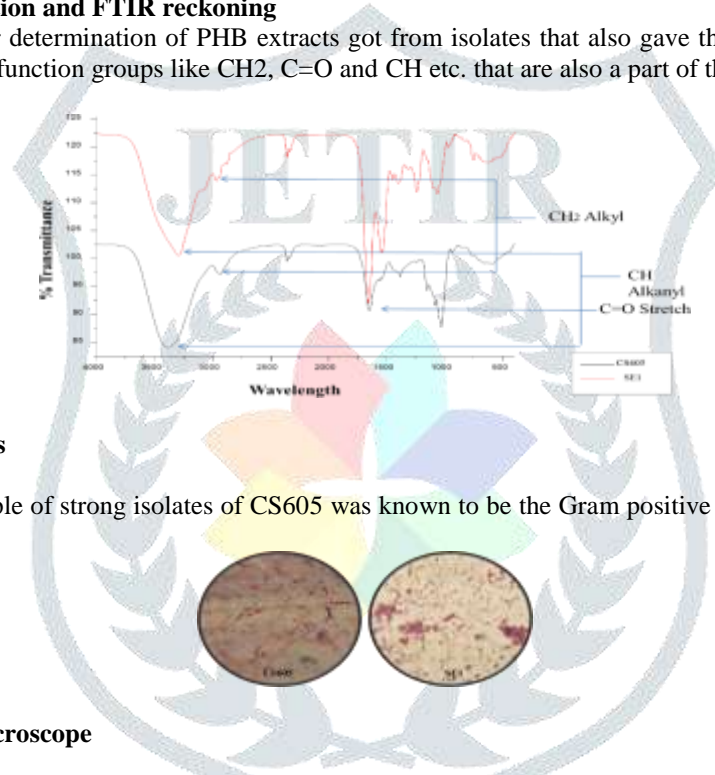
Organic Waste Isolates Collecting PHB

Many of the isolates got from organic wastes displayed the creation of PHB in the cells.



Extracted PHB characterization and FTIR reckoning

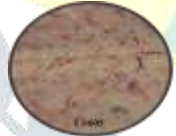
We perform FTIR analysis for determination of PHB extracts got from isolates that also gave the outcomes of a few peaks that showed the existence of a few function groups like CH₂, C=O and CH etc. that are also a part of the structure of PHB



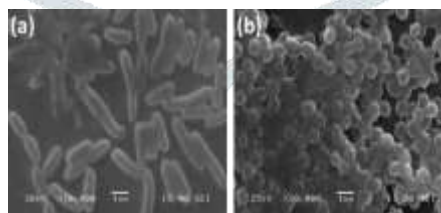
Description of Strong Isolates

Gram Staining

From the Gram Stain of a couple of strong isolates of CS605 was known to be the Gram positive Bacillus and SE1 was known to be the Gram positive Coccus



Scanning under Electron Microscope



Identifying Strong PHB Producers with Biochemical Tests

We perform a row of biochemical tests to know the unknown strong producers of PHB at CS605 and SE1

Distinct Sources of Carbon and Their Tests for Strong Isolate SE1

With the tests for employing distinct carbon sources that were done for knowing SE1 showed the below outcomes as in the Table below (according to the change in colors and patterns).

Test Conducted	SE1
Rhamnose	Negative
Cellubiose	Positive
Melezitose	Negative
α - Methyl-D-Mannoside	Negative
Xylitol	Negative
ONPG	Negative
Esculin	Positive
D-Arabinose	Negative
Citrate	Negative
Malonate	Negative
Sorbose	Negative
Control	Negative



Tests of Biochemical Species Except Use of carbon Source of SE1 identificatio

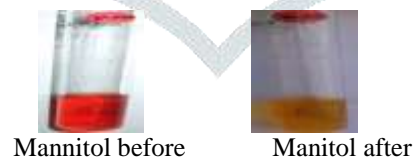
- 1) **Triple Iron Sugar Test:** With the help of this test, post a day of incubation, the media but that contained the dabbed culture was turning pink in color and the tilt of this culture turned yellow in color.



- 2) **Citrate Use Test:** We see none of the changes in the culture of citrate media or SE1 after an incubation period of a day.



- 3) **Use of Mannitol Test:** The hue of media after a day of incubation got changed to yellow from light red offering a positive test result.



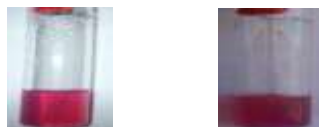
- 4) **Test of Nitrate Reduction:** There were no special changes seen among the culture in the broth of nitrogen post and prior to a day of incubation.



- 5) **Test of Gelatin Hydrolysis:** We tested the isolate that displayed a positive outcome during gelatin hydrolysis test. After its incubation, the media in culture was known to be the solvent that was in a semi-solid state prior to incunnation.



6) **Production of Urease:** The outcome of production test for urease was known to be quite negative and there were no special changes in the media culture even after a day of incubation.



Urea before Urea after

7) **Test for Oxidase Activity:** This is the test that displayed SE1 negative while CS605 in positive light for the oxidase activity.



CS605

SE1

Identifying CS605 with Biochemical Tests

We conduct a row of biochemical tests for knowing CS605 which displayed the results below

Tests conducted	Result
Methyl red	Negative
Voges proskeur	Positive
Citrate	Positive
Esculin	Positive
Urease	Positive
ONPG	Negative
Glucose	Positive
Sucrose	Positive
Rhanmnose	Positive
Malonate	Negative
Sorbose	Positive
Control	Positive



According to the lots of biochemica test outcomes, the isolates were recognized as *Enterococcus camalliae* and *Bacillis* sp. for the SE1 and CS-605 respectively.

V.CONCLUSION

- Bioplastics are the best in this aspect. While organic and marine wastes contain a good amount of several nutrients and they also offer a lot of ecological strain conditions to the living people that are the last resource for the producers of PHB.
- In this aspect, the latest studies showed that the existence of a lot of producers of PHB in the couple of ecological system that can be employed for bioplatic production at the industrial scale and even in a lab.
- The description of PHB by several analytic techniques came to the conclusion that producing purified PHB by the chosen isolates that can be researched again by several bending techniques to obtain a eco-friendly and inexpensive good.
- The strongest among all the isolates was known to be the *Bacillus* sp or CS605 and SE1 or *Enterococcus camelliae*. *Bacillus* spp are omnipresent in nature and have been known to get the ability of getting over the conditions of stress by several techniques.
- Though the *Enterococcus* spp. is known to produce PHB, low studies have now been conducted in this aspect.
- While the production of PHB and its ability was known to be the isolates of the marine source and organic wastes, the bacterial in this waste was known to be highly capable of the PHB production that may be as per the assertion that marine microbes are highly evolved due to de novo to outplay the conditions of stress.
- The ongoing search from several ecological conditions may offer some other appropriate isolates and the modifications of the genetic environment, for quick PHB production for commercial uses.

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