

Structural Behaviour of Bubble Deck Slab: Performance and Its Review

K. S. Srikanth, Department of Mechanical Engineering,
Galgotias University, Yamuna Expressway
Greater Noida, Uttar Pradesh
Email ID: ks.srikanth@Galgotiasuniversity.edu.in

ABSTRACT: *In order to create an economical and lightweight frame, this paper must incorporate the bubble deck cover. We also lowered the overall building and concrete content by 35 percent to use this methodology. This initiative focuses on growing the dead pressure of a surface by inserting high density polythene bubbles in the center of a panel. The difference contributes to a 30 to 50 percent lighter layer that decreases the burden on bases, walls and floors, with distinct benefits over the conventional layer. The paper attempts to clarify the special property of a bubble deck plate in comparison to the standard plate. The research is focused on numerous studies performed. The floor period implies up to 20% quicker than conventional building techniques for the use of bubble plate. The use of recycled material reduces energy consumption & emissions of CO₂, reduces transport and crane lifts which render the bubble deck more environmentally friendly than other techniques of concrete construction. The project gains from minimizing size and weight, construction and saving energy, cost reduction, green design, e.g. we used recycled HDPE balls as a way of eliminating pollution from materials rather than burning plastic. The project has a range of advantages. The deck of the Bubble is fully recyclable. During the house demolition recycled balls may be retrieved to meet the aim of sustainable construction).*

KEYWORDS: *Bubble Deck, Comparison, Recycled HDPE balls, Concrete, Construction, Steel, Shear force, Balls.*

INTRODUCTION

In Denmark, the Bubble Deck method was developed, certified, and intended in buildings to save concrete and electricity. The two-direction reinforced composite cement plate with gaps. The composite plates are made of hollow, cross- and longitudinal components of the Bubble Deck form. Through adding the gaps the strain on floors, walls and pillars and leaders of the entire structure is reduced by a light weight slab of 30 to 50 percent. The slashes of "bubble wall" are ribbed plates in two directions constructed of spherical or circular shaped bubble (HDPE) reinforced concrete, or precast cement [1]. This plate contains a bottom and top portion, which have vertical ribs attached to the lacquer in the plate.

The slab is supported by two meshes at the top of the balls (HDPE), which can be connected with or by way of welding with MS wire. The lengths between the both bars depend on the size / diameter of bubble to be made up and the amount of reinforcement from the longitudinal ribs as well as the cross-section of the wall [2]. After through the spheres in positions, all meshes are attached to create a solid framework. The bubbles are made of high-density polythene content which is injected into concrete and positioned within refit meshes according to the project or configuration of the plates. The fabric does not chemically interfere with the concrete or the mortar, does not have porosity, and is adequately stable and durable to take control as well by the pouring of a cement as by the subsequent phases of this cycle [3].

Betons as a compression loader play a significant role in the area of construction. In sheet or frame building, i.e., the use of concrete is very strong. Construction, bridges and so forth. The load moves from the system on only the column section not in the block. It contributes to loss of concrete. That decreases the concrete from the middle of the plate with the recycled balls or injection (HDPE). High-Density polyethylene (HDPE) hollow balls or holes mount or put inadequate concrete in the middle section or center of the surface so that the dead weight or load is minimized or decreased and so floor capacity improved. "Bubble Deck Construction" is the method of replacing concrete by recycled balls (HDPE) with fewer concrete. In general,

the Bubble Roof, a special thin, bi-axial concrete surface, is constructed utilizing the conventional construction process [4].

Bubble deck sheet is a mechanism by which concrete from a center / center section of a floor board, which has no structural role throughout the panel, is eliminated or decreased, thus decreasing structural dead weight. The very compact hollow polyethylene balls bring the useless concrete back towards the middle of the wall. The dead weight is therefore reduced and the floor efficacy improved [5]. This approach primarily deals with two directionally shaped, lacquered concrete boards. This means the development of buildings is built to conserve concrete and electricity. It is a modern invention for patented as it binds air as steel directly. By using Bubble Deck process, the volume of concrete and asphalt with the same built-up area relative to standard sheets is reduced / decreased by 30 to 50 percent; this provides a large amount of carbon pollution. Bubble deck plates with holes are fused together such that throughout their working period they will not create any threats.

Bubble deck has many benefits, as it is also a green system, besides raising material, packing, lowering costs and rising duration. The impact of cavities on the plastic balls used on the bouncing behavior of compacted concrete was analyzed in this article, after all the bouncing shear potential is one of the necessary properties of a flat surface.

1. Type of bubble deck slab:

1.1.Type A (Partially Pre-casted slab):

Partially casted sheet Bubble Deck style A is a mixture of designed and unconstructed components. Filigree components A 60 mm long concrete pad, which serves as both the outline and the completed width, is primed and positioned unattached to the site with bubbles and steel reinforcing. The bubbles are then protected on the precast sheet by temporary supports. New or extra steel can be added in conjunction with the specification critical reinforcing / steel mesh [6].

1.2.Type B (Assembly of bubbles and steel mesh):

Reinforcement systems Type B The reinforcement box, composed of a preassembled steel mesh sandwich and plastic bubbles, or "bubble meshes," containing the reinforcement of the bubble and steel mesh components. The components are shipped to the site and then assembled or placed using conventional techniques, on a normal or typical form along with some other or supplementary reinforcement. The figure indicates a standard strengthening modulus' cross-section [7].

1.3.Type C (Fully Pre-casted):

Completely pre-casted Bubble Deck Style C Planks are a shop package, which involves the plastics spheres, the shield mesh and the finished concrete. The component is installed into a plank and is shipped on site at the maximum depth. Contrary to type A and type B, it is a one-way system with support beams or load beams available [8]. Figure displays the completed boards cross section.



Figure 1:- Bubble Deck Slab

2. Compressive strength and Flexural capacities:

In contrast with a rigid surface in the central center where the mark is primarily un-stressful in stretching, the Bubble Deck is conceptualized to remove large amount of concrete. Typically a limited proportion of a surface size is the strength of reinforced concrete. There is no fair variation in bubble deck and solid slab behavior in the concrete between ball as well as the wall. The only job components are the stress side steel and the strain side exterior layer of concrete. The resistance moments are the same as for solid dome in terms of bending power as shown in figure 1.

3. Durability:

The power of the bubble deck slab varies from the regular solid slabs not roughly. The concrete is of quality grade and, in conjunction with the correct bar covers, offers optimum longevity protection that exceeds common requirements for solid bars. When the filigree sheets are formed, the reinforcing component and balls are vibrated and compacted such that an impervious and robust density of surface concrete can be generated? The Bubble Deck Elbow is fastened inside such that each bar is covered by concrete and does not give a direct air route from the re-bar floor. It is largely a combination of the resistance to fire but also a question of resilience [9].

4. Fire Resistance:

A compound issue is the fire resistance of the plate because it relies in particular on the capacity of the stain to retain adequate strength during a fire because it is heated and loses strength with a growing temperature. The heat and the shielding of the steel from the fire control the temperature of the material. During a burn the gas will flee and the heat will be absorbed. The burning materials become roughly sterile while the usual bubble content is being used [10].

The ball will melt in incredibly extended fire and finally flame without any sense or noticeable effects. The fire safety depends between 60-180 minutes on the concrete cover. Whereas bladder decks are not built to have thermal insulation as air bulbs in the center of a concrete deck have a higher thermal resistance between 17 and 39 percent than an equal solid deck of the same size. Bubble bridge deck decks therefore, bubble deck slabs will greatly increase the thermal insulation obtained by the overall structure.

5. Shear Strength:

Material shear resistance in any flat plate is always difficult close columns. The shear stresses extracted from the columns rapidly decrease and beyond the column areas the cross- and longitudinal shear stresses are calculated by measuring and measurement. In such places, a Bubble Deck plate is built in the same manner as a solid plate between columns. Bubble deck plates have a shear strength of 0.6 times the shear base of a concrete foundation of equivalent size. If this is solved by the measured shear, we use the maximum strong shear values for e.g. on a board.

With Euro code 2, we can measure the height added in the two-dimensional and corresponding perimeters, both on the face of the column as specified by the code and the face of the column. And we'd evaluate it to our resistance measure. No further testing is required if the applied shear is less than the unenhanced hollow shear resistance. Where the measured shear reaches the resistance of the hollow shear, balls are removed and solid and the strong component verified. Two assist ratios (distance from the powers exerted to help separated by the thickness of decks) are expressed in pure quantities [11]. Table 6.5 displays the results. We enforce shear reinforcement if the resistance is already greater than the solid slab safety and less than the full award.

Of these purposes it is seen that the construction may be done with the aforementioned conditions, both of which are sufficient in the construction practice, in any sense, treating the lath as a strong sheet? Of this purpose we use Euro code 2, which is completely system-compatible and a little more up-to-date than BS8110 of our architecture. The total shear efficiency of the sting shear is 91% compared with the values of the strong deck measured.

6. Sound Insulation:

A partnership has been formed between Bubble Deck and the equally high one-way hollow deck. The Bubble Deck noise control was 1 dB higher than the hollow deck single-way. The fundamental theory of noise control is the weight of the deck and Bubble Deck does thus not function differently from other similarly weight styles of deck. Every ordinary theory is practiced and can be measured according to common standards. The Bubble deck plate design [12].

The deck of bubbles is stronger acoustically than any other firm or hollow part of the earth. The hollow spheres have a positive impact on the sound insulation owing to its three-dimensional form and the graded force flow. The tests show that the sound insulation of the airborne is even higher than anticipated. It means that the bubbles affect auditory separation positively.

7. Vibration:

In contrast with the steel and the light weight construction, strengthened frameworks of concrete plates are typically less influenced by vibration issues, such that this light is not immune to vibration in all situations, as it is needed in specific solid grating operations. This light is not immune to vibration. If the vibration-sensitive framework is broad, as shown by the static nature, it is also an indicator. If it can usefully adjust the modal frequencies of the tiles, the slightest weight of the bubble deck can be abused [13]. Stiffness and damping are the most effective vibrational muscles, especially resonant vibration. Given that damping is identical to solid plates and concentrates on rigidity, we should note that a framework can be placed over the same volume of material, more than 2 times as hard as a flat sheet. It can be seen in devices that are vibration prone. The static adjustment of the bending rigidity is actually implemented.

8. Construction methodology:

8.1. Bottom Reinforcement:

The first step is to lay the base reinforcement to increase the structure's tensile strength. It picks up the ball and straightens it. Two directionally welded steel meshes are the foundation reinforcements [14].

8.2. Bottom Concrete:

Baton is provided at the bottom of the mounting section. It serves as an adhesive for ball as the ball is attached to the concrete.

8.3. Location of Hollow Sphere:

Because of steel, the empty structure is mounted within the armor. The bubbles stick in place with bottom support and diagonal curves. Placed horizontal girders between the reinforcement top and edge. When the slab components are eventually placed, it is verified that the spheres are shown according to the designs [15]. The reinforcement in the concreting areas is also tested. Within the neighboring base components the cross bars of reinforcement will be installed. Partly pre-cast elements are planned and installed in order to preserve the building structure. The polystyrene materials that label the walls or columns are supplied with.

9. Advantages of Bubble Deck:

9.1. Material and Weight Reduction:

A Bubble Deck surface has the superior benefit of utilizing 30-50% fewer concrete than standard solid sheets. In the center of the segment, the HDPE bubbles remove the non-effectual concrete and thereby the dead structural load by eliminating unnecessary heavy materials. Reduced content of concrete and weight can contribute to fewer structural steel, as the need for reinforcement reduces. The foundations of the house may also be designed for smaller dead loads. In general the different downstream modules may be assembled for lower weights, saving extra material (Wrap) due to the lighter floor slabs [16].

9.2. Structural Properties:

Instead of the lower dead weight and the twin-way folding, load-bearing walls are obsolete. Bubble Deck is often built as a flat plate to reduce the need for support beams and joints. It ensures that other design criteria for columns and pillars would be reduced. Furthermore, Bubble Deck slabs can be constructed and tested according to work carried out on their strength and ductility as an ordinary concrete flat board, which will be addressed further in the article. The dead power of the solid dome, as outlined in Table 3-2, is 3:1 while a Bubble Deck of the same thickness has a 1:1 dead function ratio of the load to the power of the solid dome.

9.3. Construction and Time Savings:

Since Bubble Deck plates can be precast, the construction times on site can be reduced. A 60 mm concrete surface as a foundation and outline for the layer is given in Type A. Such a surface will reduce the need for the building of the shape on location, thereby decreasing construction time substantially. Bubble Deck may be entirely installed and shipped for deployment, comparable to pre-cast modern concrete flooring kits. Figure 3-3 is an example of how parts of Bubble Deck can be built at the building site. There are even time saves due to the absence of support beams and freight carrying walls for this revolutionary tiles, owing to the easier erecting of partitions, columns and MEPs. The additional energy will be gained as there is fewer pressure on the sheets from the higher healing process [17].

9.4. Cost Savings:

Cost cuts are often common for the Bubble Deck method in regards to resource and time savings. The weight and resource loss implies reduced shipping costs and the shifting of the parts will be more economical. The labor expenses are therefore lowered with fewer on-site installation from the full and semi-predictive units. Furthermore, the configuration and layout of the structural elements (columns and walls) for lower loads will save fuel. Owing to the processing and installation of HDPE spheres, the manufacturing costs of the Bubble Deck layer have marginally increased. Other inventory, energy, transport and labor savings would therefore account for this price rise in manufacturing (Stubbs).

9.5.Green Design:

There is an enormous growth in the amount of designers and developers who want renewable alternatives. Bubble deck is an effective way to decrease the greenhouse pollution of modern houses. 1 kg recycled plastic can replace/restore 100 kg concrete according to the Bubble Deck Group. By utilizing fewer asphalt, builders can save up to 40 percent on carbon seen in the frame and thereby save significant money on other construction materials downstream. The usage of shipping and equipment would often minimize or decrease carbon emissions through the use of limited products. Furthermore, for other initiatives the HDPE bubbles may be re-used or recycled.

CONCLUSION

The latest scenario in the building industry needs different approaches which are simpler, faster to install and environmentally sustainable. The Bubble Deck Slab is one of the inventions that help us create an economy that is easy to build and environmentally sustainable. Innovative method for the replacement of concrete in the mid-range, secondary support framework including pillars with cement columns or vertical walls is Bubble deck development. The weight reduction is around 13 percent (for 1 m³) relative to standard concrete and would minimize dead load and thus consequently improve moments. It aims to maintain a secure environment and often decreases overall development costs by up to 12%. (Including 1 m³).

REFERENCES

- [1] P. Prabhu Teja, P. Vijay Kumar, S. Anusha, C. H. Mounika, and P. Saha, "Structural behavior of bubble deck slab," in *IEEE-International Conference on Advances in Engineering, Science and Management, ICAESM-2012*, 2012.
- [2] A. Shetkar and N. Hanche, "an Experimental Study on Bubble Deck Slab System With Elliptical Balls," *Indian J.Sci.Res.*, 2015.
- [3] R. Bhowmik, S. Mukherjee, A. Das, and S. Banerjee, "Review on bubble deck with spherical hollow balls," *International Journal of Civil Engineering and Technology*, 2017.
- [4] H. Varshney, "A Review Study on Bubble Deck Slab," *Int. J. Res. Appl. Sci. Eng. Technol.*, 2017.
- [5] Y. Zheng, T. Yu, J. Yang, Y. Li, and C. Sun, "Investigation of the behaviour of reinforcement-free concrete deck slabs restrained by FRP rods," *Eng. Struct.*, 2017.
- [6] N. Fatma and V. Chandrakar, "To study Comparison between Conventional Slab and Bubble Deck Slab," *Int. Adv. Res. J. Sci. Eng. Technol. ISO*, 2018.
- [7] K. R. Dheepan, S. Saranya, and S. Aswini, "Experimental Study on Bubble Deck Slab using Polypropylene balls," *Int. J. Eng. Dev. Res.*, 2017.
- [8] B. Briseghella and T. Zordan, "An innovative steel-concrete joint for integral abutment bridges," *J. Traffic Transp. Eng. (English Ed.)*, 2015.
- [9] N. Tiwari and S. Zafar, "Structural Behaviour of Bubble Deck Slabs and Its Application: Main Paper," *IJSRD -International J. Sci. Res. Dev.*, 2016.
- [10] T. Siwowski, D. Kaleta, and M. Rajchel, "Structural behaviour of an all-composite road bridge," *Compos. Struct.*, 2018.
- [11] S. Mirajkar, M. Balapure, and A. Trupti Kshirsagar, "STUDY OF BUBBLE DECK SLAB," *Int. J. Res. Sci. Eng.*, 2017.
- [12] Y. Zheng, L. F. Zhang, and L. P. Xia, "Investigation of the behaviour of flexible and ductile ECC link slab reinforced with FRP," *Constr. Build. Mater.*, 2018.

- [13] S. T. Sakin, “Punching Shear in Voided Slab,” *Civ. Environ. Res.*, 2014.
- [14] H. Valipour, A. Rajabi, S. J. Foster, and M. A. Bradford, “Arching behaviour of precast concrete slabs in a deconstructable composite bridge deck,” *Constr. Build. Mater.*, 2015.
- [15] R. John and J. Varghese, “A study on behavior of bubble deck slab using ansys,” 2015.
- [16] V. Sigrist, E. Bentz, M. F. Ruiz, S. Foster, and A. Muttoni, “Background to the fib Model Code 2010 shear provisions - Part I: Beams and slabs,” *Struct. Concr.*, 2013.
- [17] K. M. A. Hossain, S. Alam, M. S. Anwar, and K. M. Y. Julkarnine, “High performance composite slabs with profiled steel deck and Engineered Cementitious Composite – Strength and shear bond characteristics,” *Constr. Build. Mater.*, 2016.

