

# Application of Nanotechnology in Food Technology- A review Paper

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**ABSTRACT:** *Ongoing advancements in nanotechnology have changed a few logical and modern regions including the food business. Utilizations of nanotechnology have arisen with the expanding need for nanoparticle utilizes in different fields of food science and food microbiology, including food preparing, food bundling, utilitarian food advancement, sanitation, identification of foodborne microorganisms, and timeframe of realistic usability augmentation of food as well as food items. This audit sums up the capability of nanoparticles for their utilizations in the food business to give purchasers a safe and tainting free food and to guarantee the customer agreeableness of the food with improved utilitarian properties. Parts of the use of nanotechnology about expansions in food sustenance and organoleptic properties of food sources have likewise been examined momentarily alongside a couple of experiences on security issues and administrative worries on nano-prepared food items.*

**KEYWORDS:** *Food, Technology, Processing, Nanotechnology, Nanomaterials.*

## 1. INTRODUCTION

In the course of recent many years, nanotechnology has progressively been viewed as appealing innovation that has reformed the food area. It is an innovation on the nanometer scale and manages the particles, atoms, or macromolecules with the size of roughly 1–100 nm to make and utilize materials that have novel properties. The made nanomaterials have at least one outside measurement, or an inside construction, on a scale from 1 to 100 nm that permitted the perception and control of the issue at the nanoscale. It is seen that these materials have extraordinary properties dissimilar to their macroscale partners because of the high surface to volume proportion and other novel physicochemical properties like tone, dissolvability, strength, diffusivity, poisonousness, attractive, optical, thermodynamic, and so on.[1] [2] Nanotechnology has brought another mechanical transformation and both created and agricultural nations are keen on putting more in this innovation. Accordingly, nanotechnology offers a wide scope of chances for the turn of events and utilization of designs, materials, or frameworks with new properties in different regions like horticulture, food, and medication, and so on. The rising purchaser worries about food quality and medical advantages are actuating the specialists to discover a way that can upgrade food quality while upsetting least the dietary benefit of the item. The interest for nanoparticle-based materials has been expanded in the food business as large numbers of them contain fundamental components and furthermore discovered to be non-harmful. They have been likewise discovered to be steady at high temperatures and pressing factors. Nanotechnology offers total food arrangements from food fabricating, handling to bundling. Nanomaterials achieve an extraordinary distinction in the food quality and wellbeing as well as in the medical advantages that food conveys. Numerous associations, scientists, and businesses are thinking of novel procedures, strategies, and items that have an immediate utilization of nanotechnology in food science. The uses of nanotechnology in the food area can be summed up in two primary gatherings that are food nanostructured fixings and food nanosensing. Food nanostructured fixings include a wide territory from food handling to food bundling. In food preparing, these nanostructures can be utilized as food added substances, transporters for shrewd conveyance of supplements, against hardening specialists, antimicrobial specialists, fillers for improving mechanical strength and toughness of the bundling material, and so on while food nanosensing can be applied to accomplish better food quality and security assessment. In this audit, we have summed up the part of nanotechnology in food science and food microbiology and furthermore talked about some negative realities related with this innovation.

### 1.1 Nanotechnology in Food Processing:

The nanostructured food ingredients are being created with the cases that they offer improved taste, surface, and consistency. Nanotechnology increasing the timeframe of realistic usability of various types of food materials and furthermore cuts down the degree of wastage of food because of microbial infestation. These days' nanocarriers are being used as conveyance frameworks to convey food added substances in food items without disturbing their fundamental morphology. Molecule size may straightforwardly influence the conveyance of any bioactive compound to different locales within the body as it was seen that in some cell lines, just submicron nanoparticles can be assimilated proficiently however not the bigger size miniature particles. An ideal conveyance framework should have the following properties: (I) ready to convey the dynamic build exactly at the objective spot (ii) guarantee accessibility at an objective time and explicit rate, and (iii) effective to maintain dynamic accumulates at appropriate levels for significant stretches of time (away condition). Nanotechnology being applied in the development of embodiment, emulsions, biopolymer grids, straightforward arrangements, and affiliation colloids offers effective conveyance frameworks with all the previously mentioned characteristics. Nano polymers are trying to supplant ordinary materials in food packaging. Nanosensors can be utilized to demonstrate the presence of contaminants, mycotoxins, and microorganisms in food.

Nanoparticles have better properties for exemplification and delivery proficiency than customary epitome frameworks. Nanoencapsulation veil smells or tastes, control interactions of dynamic ingredients with the food framework, control the arrival of the dynamic specialists, guarantee accessibility at an objective time and explicit rate, and shield them from dampness, heat [3] substance, or organic corruption during processing, stockpiling, and usage, and furthermore display similarity with different accumulates in the framework [4]. Additionally, these conveyance frameworks have the capacity to infiltrate profoundly into tissues because of their more modest estimate and consequently permit proficient conveyance of dynamic mixes to target destinations in the body [4]. Different manufactured and common polymer-based encapsulating conveyance frameworks have been expounded for the improved bioavailability and protection of the dynamic food segments (Table 1). Further, the significance of nanotechnology in food processing can be assessed by considering its part in the improvement of food items as far as (I) food surface, (ii) food appearance, (iii) food taste, (iv) dietary benefit of the food, and (v) food time span of usability. Surprisingly nanotechnology contacts all the previously mentioned perspectives as well as achieved huge changes in food items providing them novel characteristics.

**Table 1: Different nanotechniques to encapsulate and delivery of functional ingredients.[5]**

Nanotechnique	Characteristic feature	Examples
Edible coatings	To preserve the quality of fresh foods during extended storage	Gelatin-based edible coatings containing cellulose nanocrystal Chitosan/nanosilica coatings Chitosan film with nano-SiO <sub>2</sub> Alginate/lysozyme nanolaminate coatings
Hydrogels	Can be easily placed into capsules, protects drugs from extreme environments, and to deliver them in response to environmental stimuli such as pH and temperature	Protein hydrogels
Polymeric micelles	Solubilize water-insoluble compounds in the hydrophobic interior, high solubility, low toxicity	PEO-b-PCL [poly(ethylene glycol)block-poly(caprolactone)] polymeric micelles Methoxy poly(ethylene glycol) palmitate polymeric micelles
Nanoemulsions	(i) Greater stability to droplet aggregation and gravitational separation; (ii) Higher optical clarity; and, (iii) increased oral bioavailability	β-Carotene-based nanoemulsion β-Carotene-based nanoemulsion
Liposomes	Since liposome surrounds an aqueous solution inside a hydrophobic membrane, it can be used delivery vehicles for hydrophobic molecules (contained within the bilayer) or hydrophilic molecules (contained in the aqueous interior)	Cationic lipid incorporated liposomes modified with an acid-labile polymer hyper-branched poly(glycidol) (HPG)
Inorganic NPs	They display good encapsulation capability and their rigid surfaces allow controlled functionalization	Mesoporous silica nanoparticles

## 1.2. Safety Measures:

Other than a ton of points of interest of nanotechnology to the food industry, safety issues related with the nanomaterial that can't be ignored. Numerous analysts examined safety concerns related with nanomaterial giving accentuation on the chance of nanoparticles move from the packaging material into the food and their effect on shopper's wellbeing [6]. Albeit the material is being considered as GRAS (by and large viewed as a protected) substance, extra investigations should be procured to examine the danger of its nano partners in light of the fact that the physicochemical properties in nanostates are totally not the same as that are in macrostate. In addition, the little size of these nanomaterials may increase the danger for bioaccumulation within body organs and tissues [7]. For instance, silica nanoparticles which are utilized as against caking specialists can be cytotoxic in human lung cells when exposed to openness [8]. There are a great deal of components that influence disintegration including surface morphology of the particles, focus, surface energy, collection, and adsorption. A model to contemplate the movement of particles from food packaging has been created by Cushen [9]. They contemplated the movement of silver and copper from nanocomposites and saw that the level of nanofiller in the nanocomposites was quite possibly the most essential boundaries driving relocation, more so than molecule size, temperature, or contact time. Since each nanomaterial has its individual property, thusly, harmfulness will probably be set up dependent upon the situation [10]. Further, administrative specialists should build up certain principles for commercial items to guarantee item quality, wellbeing and safety, and environmental regulations

## 2. DISCUSSION & CONCLUSION

Over past years the prominence of the employments of constructions on the nanometer scale in the food area is increasing, accordingly, interest and exercises in this examination territory have enormously engaged. As nanobiotechnology ventures forward, gadgets or material dependent on this innovation become more modest and touchier. Its pertinence in the regions of food packaging and food safety are notable. Also, promising outcomes have been accomplished in food safeguarding using nanomaterial where they may shield the food from dampness, lipids, gases, off-flavors, and smells. They offer phenomenal vehicle frameworks to convey bioactive mixes to the objective tissues. Albeit the advances in nanotechnology are paving new ways step by step, there still endure numerous difficulties and occasions to improve the current innovation and furthermore issues about the outcomes of nanotechnology that should be tended to in request to reduce buyer concerns. The straightforwardness of safety issues and environmental effect ought to be the need while dealing with the improvement of nanotechnology in food frameworks and consequently obligatory testing of nano foods is needed before they are delivered to the market.

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