

# RECHARGEABLE LITHIUM-ION BATTERY LIFE CYCLE PREDICTION USING MACHINE LEARNING

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## Abstract

This work provides a ground breaking analysis of the application of machine learning techniques for the accurate prediction of lithium-ion battery life cycles, with an emphasis on capacity degradation models. Understanding and anticipating the life cycles of lithium-ion batteries is crucial for ensuring sustainable energy solutions and optimizing performance, as these batteries are indispensable to several technological applications. The study begins with a thorough review of the literature, critically evaluating existing methods, and laying the groundwork for the introduction of machine learning models. The procedure comprises systematically gathering data in a variety of operational conditions, environmental factors, and charging-discharging cycles. Extensive pre-processing ensures the consistency and quality of the dataset for subsequent training of machine learning models. Many machine learning algorithms, such as regression models, support vector machines, and deep neural networks, are used to generate predictive models. The research focuses on the rationale underlying model selection, parameter adjustment, and the integration of ensemble methodologies to enhance prediction accuracy. Feature selection algorithms are used to identify critical components impacting the life cycles of lithium-ion batteries and to offer critical insights into degradation mechanisms. The developed machine learning models are rigorously evaluated and validated using cross-validation techniques and real-world lithium-ion battery datasets in order to ascertain their robustness, generalization potential, and performance metrics. The results are given and discussed, providing insights into the interpretability of the models and the identification of significant influencing components, by comparing machine learning-based predictions with conventional models. Predictive models are integrated into real-time monitoring systems to optimize battery usage and encourage proactive maintenance. Examined are the implications for battery management systems. The remainder of the paper discusses the difficulties in estimating the battery life cycle using machine learning and outlines potential avenues for further study and improvement, including scalability, interpretability, and the integration of upcoming technologies. By demonstrating the possible influence of machine learning on energy storage system optimization, this study adds to the continuing efforts to improve the sustainability and dependability of lithium-ion battery technologies. Index Terms– Machine Learning; Lithium-ion Battery; Capacity Degradation; Life Cycle Prediction; Battery Management System.

Keywords: Machine Learning; Lithium-ion Battery; Capacity Degradation; Life Cycle Prediction; Battery Management System

## I. INTRODUCTION

Since lithium-ion batteries (LIBs) power a variety of electronic products, electric vehicles, and renewable energy storage systems, LIBs are becoming more and more significant in today's energy landscape. Predictive models are being thoroughly investigated in order to prevent and manage capacity decrease, which is the primary factor impacting a battery's life cycle. This is due to the need to increase battery longevity and performance. Conventional methodologies sometimes fail to completely capture the complex dynamics of degradation, necessitating novel approaches. This project embarks on a ground breaking inquiry into the integration of machine learning techniques to transform the forecast of LIB life cycles, with a focus on capacity degradation modelling. Accurate LIB performance estimates are becoming more and more necessary as the energy industry moves toward renewable and sustainable sources. In this context, "capacity degradation" refers to the gradual loss of a battery's ability to store and deliver charge over time. This phenomenon is influenced by a variety of factors, including as operating conditions, temperature fluctuations, and charge-discharge cycles. Accurate forecasting of this degradation is necessary to improve battery management strategies, extend battery life, and ensure energy storage system stability. This work addresses the limitations of conventional modelling approaches by utilizing machine learning, a field that has demonstrated unequalled effectiveness in a number of predicted tasks. The ability of machine learning models, which can range from sophisticated neural networks to conventional regression techniques, to recognize intricate patterns in huge datasets

might help researchers get a deeper understanding of the factors causing capacity deterioration. By employing these models, this study aims to improve forecast reliability and accuracy as well as long-term, sustainable LIB deployment across a range of applications. Machine learning in LIB remaining usable life (RUL) cycle prediction is consistent with the global goal of creating cleaner and more efficient energy solutions and presents an opportunity to advance existing technologies. When the battery will fail—that is, when it will no longer function as required by the application—is indicated by the RUL prediction result. Lithium-ion batteries (LIBs) are powering a variety of electronic products, electric autos, and renewable energy storage systems, therefore they are becoming more and more significant in today's energy landscape. That is how the battery RUL is stated. Predictive models are being thoroughly investigated in order to prevent and manage capacity decrease, which is the primary factor impacting a battery's life cycle. This is due to the need to increase battery longevity and performance. Conventional methodologies sometimes fail to completely capture the complex dynamics of degradation, necessitating novel approaches. This project embarks on a ground breaking inquiry into the integration of machine learning techniques to transform the forecast of LIB life cycles, with a focus on capacity degradation modelling.

Accurate LIB performance estimates are becoming more and more necessary as the energy industry moves toward renewable and sustainable sources. In this context, "capacity degradation" refers to the gradual loss of a battery's ability to store and deliver charge over time. This phenomenon is influenced by a variety of factors, including as operating conditions, temperature fluctuations, and charge-discharge cycles. Accurate forecasting of this degradation is necessary to improve battery management strategies, extend battery life, and ensure energy storage system stability. This work addresses the limitations of conventional modelling approaches by utilizing machine learning, a field that has demonstrated unequalled effectiveness in a number of predicted tasks. The ability of machine learning models, which can range from sophisticated neural networks to conventional regression techniques, to recognize intricate patterns in huge datasets might help researchers get a deeper understanding of the factors causing capacity deterioration. By employing these models, this study aims to improve forecast reliability and accuracy as well as long-term, sustainable LIB deployment across a range of applications. Machine learning in LIB remaining usable life (RUL) cycle prediction is consistent with the global goal of creating cleaner and more efficient energy solutions and presents an opportunity to advance existing technologies. When the battery will fail—that is, when it will no longer function as required by the application—is indicated by the RUL prediction result. One way to express the battery RUL is  $RUL = TEOL - TC$  (1) where TEOL represents the battery life obtained from the battery life experiment. TC is the current usage time of the battery. Equation (1) considers calendar aging and cycle aging at the same time. Most research usually defines the RUL based on cycle aging only. Another definition that can reflect RUL is expressed as  $RUL_i = C_i - CEOL_{C_{nominal}} - CEOL$  (2) where  $C_i$ ,  $C_{nominal}$  and CEOL represent the present capacity, nominal capacity, and end-of-life capacity respectively. The integration of machine learning into LIB RUL cycle prediction appears as a revolutionary step towards a future where energy storage systems are not only powerful but also environmentally conscious and commercially viable, as we stand at the crossroads of technological innovation and sustainable energy practices. The approach, outcomes, and consequences of using machine learning to estimate the life cycle of a lithium-ion battery will be covered in detail in the parts that follow. This research will add significant knowledge to the ongoing discussion on energy storage technology.

## II. RELATED WORK AND CONTRIBUTION

The increasing demand for electric vehicles (EVs) has highlighted the necessity of improving the technology of lithium-ion batteries (LIBs), with a focus on cost, energy density, and other critical performance criteria. Chang et al. [1] emphasize that an affordable 500 km range is necessary for EV adoption to become widespread. The analysis examines lithium-ion battery materials for use in automobiles, outlining the advancements made and challenges faced along the battery value chain. Energy density, cost, and performance parameters are all carefully examined in the context of electric vehicle propulsion to provide a complete picture of the current and future state of affairs. Nykvist and Nilsson [2] contribute to the corpus of research by addressing the crucial element of understanding the cost dynamics of battery packs, notably for battery electric vehicles (BEVs). Their data indicates that industry-wide cost estimates have dropped, falling from about US\$1,000 per kWh to roughly US\$410 per kWh annually between 2007 and 2014. Contrary to previous expectations, this trend of declining costs will have a substantial impact on modelling future energy and transportation systems. Positive predictions concerning the part BEVs will play in low-carbon transportation are made possible by the viewpoints presented by Nykvist and Nilsson. The accuracy of lithium-ion battery remaining usable life (RUL) prediction is discussed by Song, Yuchen et al. [3], who acknowledge the need of incredibly exact predictions in the energy storage and automobile industries. The proposed model integrates gated recurrent unit with Monte Carlo Dropout to address uncertainty quantification and reliability in remaining usable life (RUL) prediction. By combining dropout techniques with the gated recurrent unit model, the study improves the uncertainty quantification of the prediction model and provides a novel method for avoiding over-fitting and obtaining the probability distribution of prediction outcomes. Saha and Goebel [4] help us understand the degradation of lithium-ion rechargeable batteries by focusing on the prognostic algorithmic scheme for predicting the State-of-Life (SOL). Their study uses feed-forward neural networks and particle filters to provide a flexible, real-time battery capacity

prediction without requiring physics-based models. Because it is simple and adaptable, this approach shows promise for adaptively forecasting battery performance based on historical data. Patil et al. have presented a novel method for real-time estimation of the remaining useful life (RUL) of Li-ion batteries [5]. Their approach integrates the capabilities of Support Vector (SV) based machine learning algorithms for both classification and regression. By analysing cycling data under various operating conditions, the study employs Support Vector Machine (SVM) and Support Vector Regression (SVR) to develop models for gross estimation and accurate RUL prediction. The multistage technique improves accuracy and processing efficiency, making the suggested method suitable for real-time on board RUL estimate in electric vehicle battery packs. It is also general. Liu et al.'s insightful study of the evolution of deep learning techniques in AI and their applications in a variety of domains, including speech recognition, pattern recognition, and computer vision, can be found in [6]. This study reviews popular deep learning architectures, including deep belief networks, autopen coders, convolutional neural networks, and restricted Boltzmann machines. This overview not only offers a helpful resource for the state-of-the-art in deep learning in the context of LIBs and energy storage systems, but it also points the way for future research directions and potential applications. These selected papers, which include subjects including materials, cost dynamics, accuracy in estimating remaining useful life, adaptive prognostics, and the application of deep learning techniques, contribute to our understanding and advancement of lithium ion battery technologies. This paper emphasizes important advancements in sustainable technology and battery management systems, such as the incorporation of machine learning techniques like Support Vector Regression (SVR) for precise lithium-ion battery life cycle prediction. The study is at the forefront of advancements influencing the future of energy storage because of its comprehensive approach, practical utility, and interdisciplinary character. A clear framework for forecasting battery cycle life and evaluating battery conditions is provided by the deployment of a linear regression model with elastic net regularization, customized feature extraction, hyper parameter optimization, and model performance assessment.

### III. PREDICTIVE MODELLING PROCESS

The success of lithium-ion battery life cycle projections is largely dependent on the data gathering procedure, which is a crucial step in the initial phase of predictive modelling. Having a dataset that is comprehensive and contains a wide range of data related to battery behavior is essential. This includes the entire cycle of charging and discharging, operating temperature, cycle-by-cycle voltage characteristics, and precise capacity data. The model is able to capture the subtle nuances of the battery's performance throughout a range of time periods because of the variety and complexity of these features. Because of this, the dataset becomes a valuable repository of information about the complex interactions between factors that affect battery health, laying the foundation for precise forecasts. Following the completion of the data collection phase, focus shifts to the second stage, preparation. A laborious cleaning process is carried out to resolve missing values, outliers, and noise in order to guarantee the dataset's reliability. Normalization, also known as standardization, places the numerical properties on a comparable scale and lessens the influence of variables whose magnitudes are by definition larger. The categorical variables in the dataset have been encoded to make it easier to include them into machine learning models. This stage must be finished in order to clean up the dataset and ensure that there are no anomalies that could jeopardize the accuracy of upcoming predictive modelling. The subsequent development of machine learning models, which are intended to estimate the remaining usable life of lithium-ion batteries as well as the capacity deterioration of these batteries, is made possible by the combination of the data collection and pre-processing procedures.

### IV. MODEL SELECTION

Selecting a suitable machine learning model is one of the most crucial choices that must be made in order to correctly predict the life cycle and capacity degradation of lithium-ion batteries. In the context of this conversation, models with their own distinct advantages and considerations include Random Forests, Gradient Boosting Machines, Neural Networks, Support Vector Machines (SVM), and Support Vector Regression (SVR). Although they can be flexible in capturing complex patterns, neural networks may not be easily interpreted. It is well known that Random Forests and Gradient Boosting Machines can manage intricate relationships and produce feature importance. Another well-known function of neural networks is feature importance. The performance of the support vector machine (SVM) in high-dimensional spaces, its resilience to overfitting, and its versatility with different kernel functions set it apart. Support vector machines (SVM) are a good choice for predicting the behavior of lithium-ion batteries due to its capacity to handle non-linear patterns. SVM works especially well in scenarios when there are non-linear connections between features and battery life [7]. Out of all the models that have been considered, Support Vector Machines (SVM) seem to be the most promising choice for estimating capacity decline and projecting the RUL of lithium-ion batteries. One popular approach that can create a strong decision boundary in high-dimensional feature spaces is the Support Vector Machine (SVM). Because of this ability, it works really well for identifying minute relationships throughout big

datasets. When used, it can handle both linear and non-linear patterns with efficiency because to its versatility with a broad range of kernel functions. Support vector machines (SVM) are a strong competitor for applications where battery life prediction is thought to be crucial since they offer a superior balance between accuracy and generalization. The model's versatility in accommodating various operating conditions, temperature fluctuations, and voltage characteristics aligns well with the diverse behaviour of lithium-ion batteries. Because of this, the model is a useful tool for making reliable and accurate forecasts in the field of battery management systems [8].

**V. CAPACITY DEGRADATION MODELLING** The remaining useable life of lithium-ion batteries is predicted using a strategic application of machine learning techniques called Support Vector Regression (SVR) modelling. Capacity degradation modelling is the term used to describe this modelling approach. The initial phase of the procedure is referred to as "data preparation," and it entails gathering an entire dataset that contains crucial details including voltage characteristics, temperature conditions, and patterns of charging and discharging. The dataset is split into training and testing sets once the pre-processed data has undergone feature engineering to extract relevant information. The SVR model is then trained on the training set, taking into account hyper parameters such as the regularization parameters and the kind of kernel. Regression measures like Mean Squared Error, when used to evaluate the model on the testing set, ensure that the model is reliable and generalizable to yet-to-be-observed data. SVR is highly suited for forecasting the intricate process of capacity depletion in lithium-ion batteries due to its ability to manage non-linear interactions and capture complex patterns. This is a result of SVR's effective handling of non-linear relationships. The chosen features—charging rates, temperature profiles, and voltage behaviours, for example—are crucial for obtaining a complete picture of the battery's condition. After training, the SVR model can forecast the amount of capacity that will remain or the degree of degradation, which provides important information about how long batteries should last. The adaptability and reliability of the model over time are also influenced by ongoing observation and improvement as well as real-world validation [9]. Practically speaking, SVR-based capacity degradation modelling enables stakeholders to make informed decisions about battery replacement and maintenance as well as other facets of system optimization. The efficiency and lifespan of lithium-ion batteries in a range of applications, such as electric vehicles and renewable energy storage systems, are greatly increased as a result of the use of this prediction tool, which helps to develop dependable and sustainable energy solutions [10]. Capacity degradation modelling entails utilizing machine learning models or mathematical equations to represent how a battery's capacity varies over time. I'll give a basic summary of the procedure below using simplified flowchart and mathematics.

**Mathematical Equation for Capacity Degradation Modelling:**

A basic equation for capacity degradation might take the form: Remaining Capacity = Initial Capacity  $\times e^{-\beta t}$  Remaining Capacity is the capacity at a given time. Initial Capacity is the battery's initial capacity.  $\beta$  is a degradation rate constant.  $t$  is time. This exponential decay model suggests that the remaining capacity decreases over time, and the degradation rate is determined by the constant  $\beta$ . More sophisticated models can involve multiple parameters and factors

## VI. DESIGN AND VALIDATION

Validating a capacity degradation model is a crucial step that needs to be considered in the context of lithium-ion batteries to ensure that the model can be applied to real-world settings. The next step involves using data from real-world lithium-ion battery collections to validate the model's performance. This occurs following the model's training and fine-tuning with previous data. By assessing the model's capacity to generalize to previously untested samples, this validation technique provides information about the model's accuracy and dependability in real-world and everyday application scenarios. It is essential that updates and modifications be made to the model continuously as new data become available. This iterative method ensures that the model will remain flexible in response to the changing trends and evolving conditions seen in lithium-ion batteries. The model may adapt to changes in battery behaviour, usage patterns, or outside factors that affect capacity degradation by absorbing fresh data while maintaining its accuracy and relevance. Regular comparisons of the model's performance with actual data allow stakeholders to make informed decisions on battery replacement strategies, upkeep, and overall system optimization. Consequently, this enhances the longevity and effectiveness of applications utilizing lithium-ion batteries. The suggested system's schematic diagram and functioning model are displayed in Figures 1

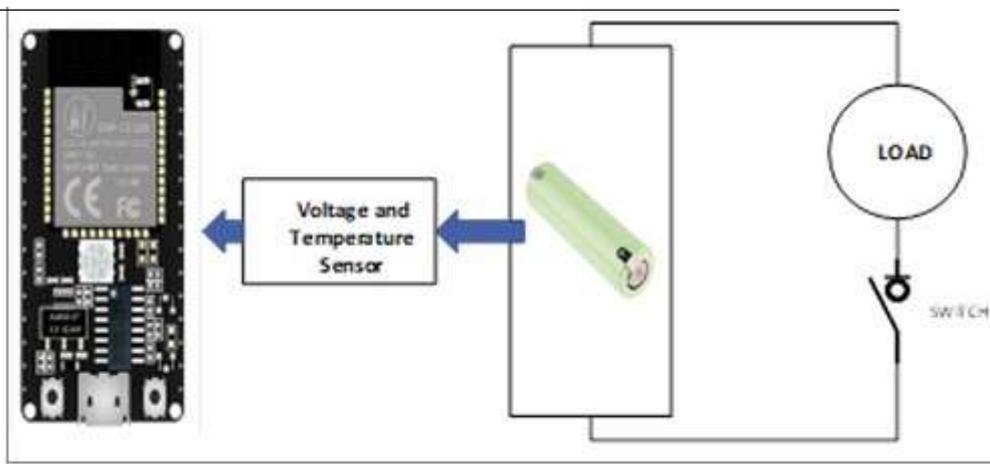


Fig. Circuit diagram

Our early prediction model employs a feature-based methodology in the suggested system. Here, features are generated as regularized linear models, or elastic nets, by modifying the raw data in either a linear or nonlinear way. The final model predicts the logarithm of cycle life by linearly integrating a selection of the suggested features. By using a regularized linear model, we maintain good interpretability while proposing features unique to a domain with varying degrees of complexity. Furthermore, linear models are computationally efficient since they require just one dot product operation for online prediction after data preparation. The model can be trained offline. The suggested solution is unaffected by chemistry or degradation processes and makes use of lithium-ion battery characteristics such as initial discharge capacity, charge time, and cell can temperature. Several properties are computed from the discharge voltage curve in order to capture the electrochemical evolution of individual cells during cycling. We focus on  $Q(V)$ , which is the discharge voltage curve as a function of voltage for a certain cycle and its time-varying variation. To offer a consistent basis for cycle comparisons, we treat capacity as a function of voltage rather than voltage as a function of capacity because the voltage range is set for each cycle.  $\Delta Q_{30-20}(V) = Q_{30}(V) - Q_{20}(V)$ , for example, is an equation that shows the difference in discharge voltage curves between the 20th and 30th cycles. The subscript represents the cycle number. Given that voltage curves and their fluctuations provide a large data source useful for identifying degradation, this transformation,  $\Delta Q(V)$ , is very important. More specifically, the  $\Delta Q(V)$  curves in our dataset are represented as  $\Delta Q_{100-10}(V)$ , which combines the utilization of the 100th and 10th cycles. There is more to this cycle numbering, which will be revealed later. The summary information for each cell's  $\Delta Q(V)$  curve is then displayed, along with the variance, mean, and minimum. Each summary statistic is a scalar variable that represents the difference in voltage curves between two cycles. In our data-driven technique, we choose these summary statistics not so much for their literal interpretation as for their predictive value. A clear pattern immediately emerges when cycle life is compared with a summary statistic (variance) applied to  $\Delta Q_{100-10}(V)$ . Because of the high predictive capacity of features based on  $\Delta Q_{100-10}(V)$ , we investigate three different models using: • only the variance of  $\Delta Q_{100-10}(V)$ , • additional potential features acquired during discharge, and • features from extra data streams such as temperature and internal resistance, due to the high predictive power of features based on  $\Delta Q_{100-10}(V)$ . In all cases, data from only the first 100 cycles are used. These three models, each having progressively more candidate features, were chosen to evaluate the trade-off between the cost of collecting new data streams and prediction accuracy thresholds. The training data from 41 cells are used to select the model features and establish the coefficient values, and the primary testing data from 43 cells are used to evaluate the model's effectiveness. After model creation, we further test the model using a secondary testing dataset of 40 cells. Our predictive accuracy is gauged using two metrics: average percentage error (APE) equation (4), which measures variance, and root-mean-square error (RMSE) equation (5), which is expressed in cycles. These metrics are described in the section on developing machine learning models. The cloud base is used to build the data sheet.

$$n \text{ APE} = 1/n \sum_{i=0}^n y_i - \hat{y}_i y_i \times 100 \quad \text{RMSE} = \sqrt{1/n}$$

Where:  $n$  is the number of observations.  $y_i$  is the actual value for observation  $i$ .  $\hat{y}_i$  is the predicted value for observation  $i$ . In the proposed system: A battery, when connected to a load, effectively carries a nominal voltage of 3.7 volts. The battery has a capacity of 2500mAh, it would require 1 hour to discharge 1000mAh and 2 hours and 30 minutes to fully discharge 2500mAh at a steady current of 1A. The battery is considered fully discharged once the discharge voltage reaches 3 volts. Figure 4 shows the voltage profile of the battery for various conditions. Once datasets for various voltages are prepared, the csv file is uploaded to the machine learning regression model. Since it is a regression model utilizing raw data, a prospective voltage range of 2.75 to 9.7 is provided during feature creation. At 3 volts, the capacity is 2000mAh after 2 hours, and at 3.7 volts, its 2500mAh. By forecasting the voltage, the expected capacity can be

determined through linear interpolation. The battery life cycle is estimated by linearly extrapolating the discharge capacity to the life cycle. At the 60th minute of an hour, the machine learning model is designed to forecast the anticipated battery voltage level. Below is a linear interpolation of the expected voltage to the discharge capacity: X-axis:  $x_0 = 2.9$ ,  $x_1 = 2.75$  Y-axis:  $y_0 = 2500$ ,  $y_1 = 2000$  The life cycle can be estimated using the projected discharge capacity. Figure 5 shows the predicted remaining capacity four batteries from proposed prediction algorithm.



Fig. 4(a): The battery is connected for experiment with no load is applied



Fig. The battery is connected is connected for external load i.e DC Motor





Fig. 4(c): The battery is trying to regaining its energy after application of external load

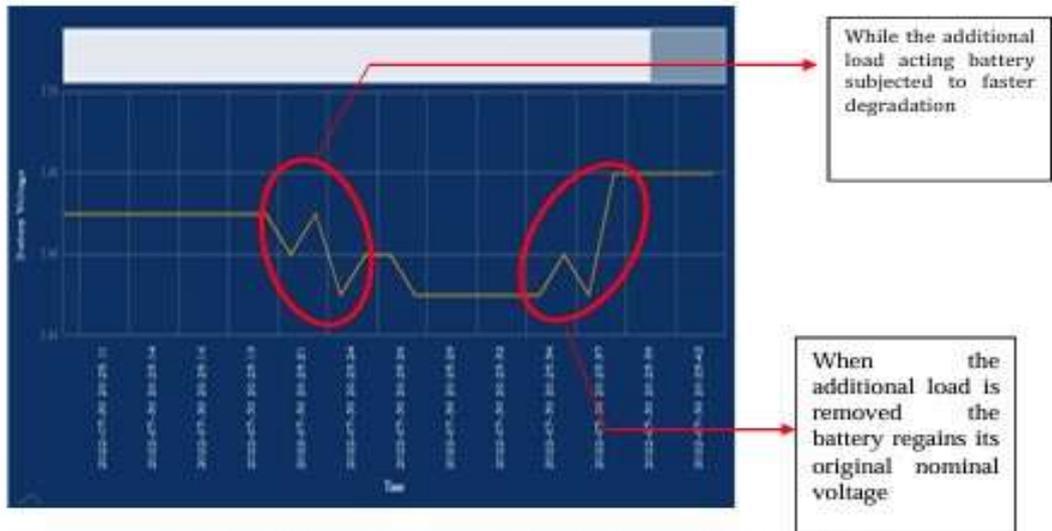


Fig. 4(d): The variation of battery life cycle according to action of additional load

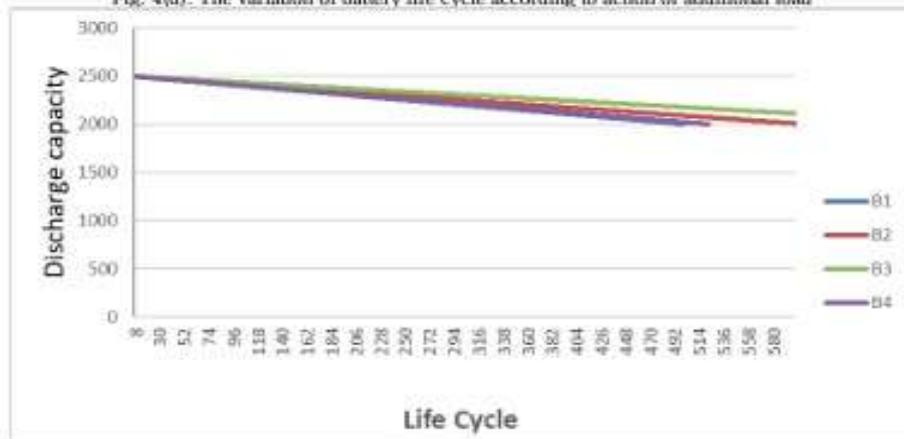


Fig. Variation of discharge capacity with Life cycles

The variation of discharge capacity with life cycles in machine learning-based prediction of lithium-ion battery life cycle for capacity degradation modelling refers to how a battery's ability to hold charge changes over time with repeated charging and discharging cycles. This phenomenon is analysed using machine learning algorithms to develop predictive models for estimating a battery's remaining useful life based on its discharge capacity and cycle count. Understanding this variation is crucial for predicting battery performance and determining when maintenance or replacement is needed, ultimately improving the reliability of battery powered systems.

### CONCLUSION

This essay has looked at a vital and evolving subject related to battery management systems. The use of machine learning techniques, including Support Vector Regression (SVR), to predict the life cycle of lithium-ion batteries is a noteworthy advancement in the field. The comprehensive method utilized to forecast the complicated behaviour of these energy storage devices is highlighted by the extensive investigation of many stages, including feature engineering, data collection, pre-processing, and model selection. Using SVR for capacity degradation modelling is a deliberate decision that is supported by its ability to handle non-linear connections and identify complex patterns in

the data. The incorporation of ongoing model modification and real-world validation considerably enhances the practical utility of the suggested methodology. With the advent of an era primarily reliant on electric vehicles and renewable energy sources, it is imperative to precisely predict the capacity decline and life cycle of batteries. The findings presented in this study not only contribute to our scientific understanding of lithium-ion battery behaviour, but they also offer practical ways to improve battery management strategies and ensure the durability and efficiency of energy storage systems in many applications. This research is multidisciplinary in character, integrating expertise in battery technology and machine learning to position it at the forefront of advancements that will influence sustainable technology and energy storage in the future.

The key outcomes of this work are:

- Implemented a linear regression model reinforced with elastic net regularization for battery cycle life prediction based on cycle metrics.
- Extracted tailored features from raw data and integrated them into a linear regression model fortified with elastic net regularization using training datasets.
- Optimized hyper parameters using a dedicated validation dataset.
- Assessed the model's performance using test data.
- Additionally, this model offers a clear view of a vehicle's battery conditions to both end-users and service providers.

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