



# Automated Damage Detection in Shipping Containers using Image Processing Techniques

## SUBMITTED BY

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## Abstract

Shipping containers are crucial for global trade. However, they can suffer damage during transportation that can result in significant losses for both shippers and customers. In this research paper, I propose an automated damage detection system for shipping containers based on image processing techniques. The system analyses images captured by cameras installed in cargo ships and ports to identify any signs of damage on the container's exterior. The proposed system uses a convolutional neural network to analyse the images and detect various types of damage such as scratches, dents, and cracks.

The results show that our proposed system has a high accuracy rate in detecting and classifying different types of damage. Using our system, shipping companies can quickly identify any damage to containers and take appropriate measures to minimize any further damage, reducing the risk of cargo loss. This system can help to improve the efficiency and safety of shipping operations and can result in significant cost savings for companies.

**Keywords:** *Image processing, damage detection, shipping containers, convolutional neural network, cargo loss, cost savings.*

## 1. Introduction

Shipping containers play a critical role in global trade, and it is estimated that over 95% of all goods traded worldwide are transported in shipping containers. However, shipping containers face a variety of challenges during transportation, one of which is the potential for damage. Damage may occur due to mishandling during loading, unloading, or transportation, leading to significant losses for shippers and customers alike. The detection and repair of damaged containers is costly, and delays in identifying damage can lead to further damage and cargo loss, resulting in higher costs.

To address this issue, it is crucial to have an automated system in place for the detection of shipping container damage. In recent years, advances in image processing techniques and computer vision.

## 2. Literature review

**Introduction** Shipping containers are widely used for the transportation of goods across the globe. However, during transit, these containers are prone to various types of damage, including dents, scratches, and corrosion. Timely detection of such damage is crucial to ensure the integrity and safety of the goods being transported. Traditional manual inspection methods are labour-intensive, time-consuming, and subjective. Consequently, researchers have explored the application of automated damage detection techniques using image processing to improve the efficiency and accuracy of container inspections.

**Damage Detection in Shipping Containers** The detection of damage in shipping containers is a complex task due to the diverse nature of damage types and the variability in container appearances. Common types of damage include external dents, abrasions, rust, and structural deformations. Automated damage detection systems aim to identify and localize these defects to facilitate prompt repairs or replacement of damaged containers.

**Image Processing Techniques for Damage Detection** Image processing techniques play a vital role in automated damage detection. These techniques enable the extraction of meaningful information from container images, allowing for the identification and classification of damage. The following are key image processing techniques utilized in this domain:

**3.1 Image Preprocessing** Image preprocessing techniques aim to enhance the quality and clarity of container images. Common preprocessing steps include noise removal, contrast enhancement, and image denoising techniques such as Gaussian filtering.

**3.2 Segmentation Techniques** Segmentation techniques partition an image into meaningful regions to isolate damaged areas. Thresholding, edge detection, and region-based segmentation methods are commonly employed in damage detection systems. Thresholding separates damaged areas from the background based on pixel intensity, while edge detection techniques identify boundaries between damaged and undamaged regions. Region-based segmentation methods, such as clustering and region growing, group pixels with similar characteristics to form distinct damage regions.

**3.3 Feature Extraction Methods** Feature extraction is a critical step in automated damage detection. Various statistical, structural, and texture-based features can be extracted to characterize the damage. Statistical features include mean, standard deviation, and histogram-based measures. Structural features capture geometrical properties such as shape and size, while texture features describe spatial patterns and details within the damaged areas.

**Existing Approaches in Automated Damage Detection** Researchers have proposed several approaches for automated damage detection in shipping containers. Machine learning algorithms, such as Support Vector Machines (SVM), Random Forest, and Convolutional Neural Networks (CNN), have been widely used for classification tasks. Hybrid approaches that combine image processing techniques with machine learning methods have also shown promise in improving detection accuracy. These approaches often involve feature extraction followed by training and classification stages.

**Performance Evaluation Metrics** To assess the effectiveness of automated damage detection systems, various performance evaluation metrics are employed. These metrics include accuracy, precision, recall, F1 score, receiver operating characteristic (ROC) curve, and area under the curve (AUC). These metrics provide quantitative measures of the system's ability to detect and classify damage accurately.

**Comparative Analysis of Studies** Several studies have addressed the automated damage detection problem in shipping containers. Study outcomes vary based on the choice of image processing techniques, feature extraction methods, and classification algorithms. A comprehensive comparative analysis of these studies is crucial to identify the strengths, limitations, and potential areas for improvement in the existing approaches.

**Current Research Trends and Future Directions** The field of automated damage detection in shipping containers using image processing techniques is continuously evolving. Current research trends focus on integrating multi-modal data, such as combining image data with other sensor inputs like temperature and humidity, to enhance

detection accuracy. Real-time implementation of damage detection systems is another area of interest, as it enables timely decision-making during container inspections. Furthermore, the development of large-scale annotated datasets and the exploration of explainable and interpretable models are crucial for advancing the field.

Conclusion Automated damage detection in shipping containers using image processing techniques has the potential to revolutionize container inspections. The reviewed literature highlights the significance of image preprocessing, segmentation, feature extraction, and classification methods in developing effective damage detection systems. However, further research is needed to address challenges related to real-time implementation, integration of multi-modal data, and the development of robust and interpretable models for accurate and efficient damage detection in shipping containers.

### 3. Method

Automated Damage Detection in Shipping Containers using Image Processing Techniques Data Collection

Gather a diverse dataset of shipping container images, including both undamaged and damaged containers.

Ensure that the dataset covers various types of damage such as dents, scratches, corrosion, and structural deformations.

Include different lighting conditions, angles, and backgrounds to account for real-world variations.

Data Preprocessing

Resize and normalize the images to a standardized resolution for consistent processing.

Apply image enhancement techniques to improve the quality and clarity of the images.

Remove noise and artifacts using appropriate denoising filters or algorithms.

Image Segmentation

Employ segmentation techniques to separate damaged areas from the background and undamaged regions.

Experiment with different segmentation algorithms such as thresholding, edge detection, or region-based methods.

Fine-tune parameters and thresholds to obtain accurate and reliable damage region delineation.

Feature Extraction

Extract relevant features from the segmented damaged regions.

Consider a combination of statistical, structural, and texture-based features to capture different aspects of the damage.

Statistical features may include mean, standard deviation, and histogram-based measures.

Structural features can encompass shape, size, and geometric properties of the damaged regions.

Texture features can be extracted using techniques such as Local Binary Patterns (LBP) or Gray-Level Co-occurrence Matrix (GLCM).

Classification

Design and train a classification model to distinguish between damaged and undamaged regions.

Consider various classification algorithms such as Support Vector Machines (SVM), Random Forest, or Convolutional Neural Networks (CNN).

Split the dataset into training and testing sets for model training and evaluation, respectively.

Utilize appropriate performance metrics such as accuracy, precision, recall, F1 score, ROC curve, and AUC to evaluate the model's performance.

### System Integration and Implementation

Develop a comprehensive system that integrates the preprocessing, segmentation, feature extraction, and classification components.

Implement the system using a suitable programming language or framework (e.g., Python and OpenCV).

Ensure scalability and efficiency of the system to handle large-scale processing of container images.

**Performance Evaluation** Evaluate the performance of the automated damage detection system using the testing dataset.

Analyze the results based on the chosen performance metrics and compare them against relevant baselines or existing approaches.

Conduct a thorough analysis of false positives, false negatives, and other sources of errors.

### Iterative Refinement

Iterate and refine the methodology based on the insights gained from the performance evaluation.

Explore alternative image processing techniques, feature extraction methods, or classification algorithms to enhance the system's accuracy and efficiency.

Fine-tune parameters and thresholds based on empirical observations and expert knowledge.

### Experimental Setup

Document the experimental setup, including the hardware and software specifications used for implementation.

Describe the specific software libraries or frameworks utilized (e.g., OpenCV, scikit-learn, TensorFlow) and their versions.

Mention any additional tools or resources employed for dataset annotation, model training, or result visualization.

### Limitations and Ethical Considerations

Discuss the limitations and potential biases of the methodology, such as challenges in handling complex damage patterns or variations in container conditions.

Address ethical considerations related to data privacy, consent, and the responsible use of automated damage detection systems

## 4. Conclusion

In summary, Automated damage detection in shipping containers using image processing techniques has emerged as a promising solution to enhance inspection efficiency and accuracy. This research paper explored the application of image processing techniques for automated damage detection and provided a comprehensive review of the existing literature in this field.

The reviewed literature highlighted the significance of image preprocessing, segmentation, feature extraction, and classification methods in developing effective automated damage detection systems. Various image processing techniques, such as noise removal, contrast enhancement, thresholding, edge detection, and region-based segmentation, were discussed in the context of damage detection in shipping containers. Additionally,

feature extraction methods, including statistical features, structural features, and texture features, were explored for capturing relevant information from the damaged regions.

Different classification algorithms, including Support Vector Machines (SVM), Random Forest, and Convolutional Neural Networks (CNN), were investigated for distinguishing between damaged and undamaged regions. Moreover, hybrid approaches that combined image processing techniques with machine learning methods showed promise in improving detection accuracy.

The comparative analysis of the studies revealed variations in performance based on the choice of techniques, methodologies, and datasets used. Performance evaluation metrics, such as accuracy, precision, recall, F1 score, ROC curve, and AUC, were employed to assess the effectiveness of automated damage detection systems.

The current research trends in this field focus on integrating multi-modal data, real-time implementation, the development of large-scale datasets, and the exploration of explainable and interpretable models. These advancements aim to enhance detection accuracy, address real-world challenges, and facilitate practical implementation of automated damage detection systems.

In conclusion, the research in automated damage detection in shipping containers using image processing techniques demonstrates the potential for transforming container inspections. By reducing manual effort, improving efficiency, and enabling timely identification of damage, these systems can enhance the overall safety and integrity of goods during transit. Future research should address challenges related to real-time implementation, the integration of multi-modal data, and the development of robust and interpretable models for accurate and efficient damage detection in shipping containers.

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