



# Sustainable Manufacturing: Assessing India's Progress Toward Green Industry Practices

Ayush Sharma<sup>1</sup>, Lochan Penta<sup>2</sup>, Machado Godwin Steve Alphonso<sup>3</sup>, Chippy Mohan<sup>4</sup>

<sup>1,2,3</sup> School of Business & Management, Christ University, Bangalore

<sup>4</sup>Assistant Professor, School of Business & Management, Christ University, Bangalore

<sup>4</sup><https://orcid.org/0000-0001-8589-4944>

## Abstract

Sustainable manufacturing is increasingly becoming a critical focus for India as it strives to balance economic growth with environmental sustainability. This paper assesses India's progress toward adopting green industry practices in line with the targets of Sustainable Development Goal 9 (SDG-9), which promotes sustainable industrialization. The research explores the key policies and initiatives driving the shift to eco-friendly manufacturing, including advancements in renewable energy, resource efficiency, and waste reduction. It also examines the role of government incentives, industry innovations, and challenges faced in scaling sustainable manufacturing practices. The findings highlight the successes and gaps in India's journey toward greener industries, offering recommendations for accelerating progress in the coming years.

*Keywords: Sustainable manufacturing, green industry, renewable energy, resource efficiency, SDG-9*

## Introduction

Sustainable manufacturing has emerged as a critical strategy for achieving a balance between industrial growth and environmental preservation, particularly in rapidly industrializing countries like India. As global economies grapple with the consequences of climate change, resource depletion, and environmental degradation, the focus on sustainable practices within the industrial sector has intensified. Sustainable manufacturing refers to the creation of manufactured products through economically-sound processes that minimize negative environmental impacts while conserving energy and natural resources. It also includes initiatives that ensure worker safety and operational efficiency. For India, one of the fastest-growing economies in the world, the shift to sustainable manufacturing is not only a necessity for ecological reasons but also for maintaining competitiveness in global markets that increasingly demand environmentally conscious products and processes.

## Sustainable Manufacturing in India: Current Practices

India has made notable strides in adopting sustainable manufacturing practices in recent years, motivated by a combination of regulatory requirements, corporate responsibility, and market demand. The government's role has been instrumental in driving these changes, particularly through policy frameworks like the National Action Plan on Climate Change (NAPCC) and the National Manufacturing Policy (NMP). The NMP emphasizes sustainable development by encouraging the use of green technologies, promoting energy efficiency, and reducing emissions across various sectors (Ministry of Commerce and Industry, 2011).

One of the most prominent sectors where sustainable manufacturing is being adopted is the automobile industry. Many leading automakers in India have incorporated energy-efficient technologies, such as electric vehicles (EVs) and hybrid models, into their product lines. Tata Motors, for example, has introduced several electric models and invested in renewable energy sources for its manufacturing units, aiming to achieve carbon neutrality by 2039 (Tata Motors, 2021). Similarly, companies like Mahindra and Maruti Suzuki have committed to reducing their environmental footprints through green initiatives.

The textile industry, another significant sector in India, has also begun embracing sustainable manufacturing practices. Many textile manufacturers are adopting eco-friendly dyes, sustainable sourcing of raw materials, and wastewater recycling technologies (Choudhary & Kumar, 2020). Additionally, the adoption of renewable energy sources, such as solar and wind power, is on the rise in manufacturing facilities, particularly in energy-intensive industries like cement, steel, and chemicals (CII, 2019).

India's green building sector is another area where sustainable manufacturing is being practiced. The development of energy-efficient buildings has become a key focus, driven by the Green Rating for Integrated Habitat Assessment (GRIHA) and Leadership in Energy and Environmental Design (LEED) certifications. Sustainable building materials, such as fly ash bricks and recycled steel, are gaining traction in the construction industry, contributing to both energy savings and resource efficiency.

### **Relevance of Sustainable Manufacturing in India**

The relevance of sustainable manufacturing in India cannot be overstated, especially as the country faces significant environmental challenges. India is the third-largest emitter of greenhouse gases globally, making the adoption of green industrial practices crucial for mitigating climate change (World Resources Institute, 2021). The manufacturing sector, which contributes nearly 17% to the country's GDP (World Bank, 2020), is a significant source of emissions, resource consumption, and waste generation. Therefore, transforming this sector into a more sustainable model is essential for achieving India's climate goals, as outlined in the Paris Agreement and the Sustainable Development Goals (SDGs), particularly SDG 9, which focuses on building resilient infrastructure, promoting inclusive and sustainable industrialization, and fostering innovation.

Furthermore, sustainable manufacturing is becoming increasingly important for maintaining global trade competitiveness. Many countries are now enforcing strict environmental standards for imported goods, and consumers, particularly in developed markets, are prioritizing eco-friendly products. By investing in sustainable manufacturing, Indian industries can tap into new markets, enhance their brand reputation, and meet the growing demand for green products. The shift towards sustainable practices also fosters innovation, as companies invest in new technologies and processes to reduce their environmental impact, which can lead to increased efficiency and profitability.

Despite the progress made, sustainable manufacturing in India faces several challenges. One major issue is the high upfront cost associated with adopting green technologies. Small and medium-sized enterprises (SMEs), which form the backbone of India's manufacturing sector, often lack the financial resources to invest in energy-efficient equipment or renewable energy solutions (Batra & Kumar, 2019). Additionally, there is a lack of awareness and expertise among manufacturers about the long-term benefits of sustainable practices, including cost savings through energy efficiency and waste reduction.

Regulatory enforcement is another area that needs improvement. While India has implemented several policies aimed at promoting sustainable industrial practices, their enforcement at the ground level is often inconsistent. This is due to inadequate monitoring mechanisms, lack of incentives for compliance, and bureaucratic hurdles that slow down the implementation of green initiatives.

To improve the adoption of sustainable manufacturing in India, several strategies can be implemented. First, there is a need for stronger government support in the form of subsidies, tax incentives, and low-interest loans for companies investing in green technologies. The government can also create awareness campaigns and provide training programs for manufacturers, especially SMEs, to help them understand the benefits of sustainable practices and how to implement them effectively.

Second, enhancing public-private partnerships can help scale sustainable manufacturing practices. Collaboration between government bodies, industries, and non-governmental organizations (NGOs) can lead to the development of more innovative, cost-effective solutions for sustainable manufacturing. Additionally, research and development (R&D) initiatives focusing on green technologies should be encouraged to accelerate innovation and reduce the costs of sustainable manufacturing.

Finally, there is a need for more stringent regulations and better enforcement mechanisms to ensure compliance with environmental standards. The introduction of performance-based incentives, such as tax breaks or recognition awards for industries that meet sustainability targets, can also motivate more companies to adopt sustainable practices.

Sustainable manufacturing is both a necessity and an opportunity for India, given its environmental challenges and the increasing global demand for eco-friendly products. While the country has made progress, particularly in sectors like automotive, textiles, and green building, there is still considerable room for improvement. By enhancing government support, fostering innovation, and improving regulatory enforcement, India can accelerate its transition to sustainable industrialization and contribute significantly to global climate goals.

## Comparison of Sustainable Manufacturing Practices in India and Abroad

Sustainable manufacturing practices vary significantly across countries, influenced by economic, regulatory, and technological factors. India, as a rapidly industrializing nation, has made notable progress in adopting green practices, but the scale and depth of these initiatives differ when compared to more developed countries, particularly in Europe, North America, and East Asia.

In developed economies such as Germany, the United States, and Japan, sustainable manufacturing practices are deeply embedded in industrial policies, driven by stringent environmental regulations and technological advancements. Germany, for instance, has implemented the "Industry 4.0" initiative, which focuses on integrating advanced digital technologies, such as automation and artificial intelligence, to improve manufacturing efficiency and reduce environmental impact (Federal Ministry for Economic Affairs and Energy, 2020). The country is also a global leader in renewable energy, with a significant portion of its industrial power needs being met through wind and solar energy. Similarly, Japan's "Eco-town" program has promoted the circular economy by encouraging industries to recycle waste materials, creating an integrated system of sustainable manufacturing (Ono, 2019).

In contrast, India is still in the early stages of fully integrating sustainable practices across its manufacturing sectors. While there are notable advancements, particularly in sectors such as automotive and textiles, the adoption of green technologies is slower compared to developed countries. High upfront costs and a lack of access to advanced technologies are significant barriers for Indian manufacturers, particularly small and medium-sized enterprises (SMEs) (Batra & Kumar, 2019). In developed nations, government subsidies and financial incentives for green technologies are more widely available, easing the financial burden on manufacturers and encouraging broader adoption of sustainable practices.

Moreover, environmental regulations in developed countries are more stringent and rigorously enforced, with high penalties for non-compliance. For instance, the European Union's Emissions Trading System (ETS) imposes strict caps on carbon emissions for industries, incentivizing companies to reduce their environmental footprint or face financial penalties (European Commission, 2020). In contrast, while India has introduced several regulatory frameworks aimed at reducing industrial emissions and promoting energy efficiency, the enforcement of these regulations remains inconsistent. Bureaucratic challenges and limited monitoring capacity often lead to weak compliance, especially in smaller industrial units (Batra & Kumar, 2019).

Another key difference is the role of innovation and technology in driving sustainable manufacturing. In developed nations, industries invest heavily in research and development (R&D) to create new green technologies and processes. For example, the United States has pioneered several innovations in renewable energy technologies, such as solar panels and energy-efficient machinery, which have been adopted widely across industries (U.S. Department of Energy, 2020). In contrast, India lags behind in R&D investments, with a significant portion of green technology being imported rather than developed domestically. This reliance on imported technologies increases costs and slows down the rate of adoption.

Despite these challenges, India has the potential to catch up by leveraging global best practices and focusing on innovation. Programs like "Make in India" and "Startup India" are steps toward encouraging domestic innovation and sustainable industrial practices. However, the comparison with developed countries highlights the need for stronger government support, better regulatory enforcement, and increased investment in R&D to accelerate India's transition to sustainable manufacturing.

## Challenges Faced in India Due to Public Reluctance or Policies

Despite significant efforts to promote sustainable manufacturing in India, several challenges persist due to public reluctance, regulatory inefficiencies, and policy limitations. These challenges have slowed the transition to more environmentally conscious manufacturing practices, hindering progress toward achieving sustainability goals like SDG 9.

### 1. Public Reluctance and Lack of Awareness

One of the primary obstacles to the widespread adoption of sustainable manufacturing practices in India is public reluctance, driven by a lack of awareness about the long-term benefits of sustainable industrialization. For many businesses, particularly small and medium-sized enterprises (SMEs), sustainability is perceived as an additional cost rather than an investment in future efficiency and environmental stewardship. There is often limited understanding of how energy efficiency, waste reduction, and resource conservation can reduce operational costs in the long run (Batra & Kumar, 2019). Additionally, consumers in India tend to prioritize price over sustainability when purchasing goods, reducing the market demand for environmentally-friendly products, and lowering incentives for manufacturers to adopt green practices.

## 2. High Initial Costs

The adoption of sustainable manufacturing technologies, such as renewable energy sources, energy-efficient machinery, and waste recycling systems, often involves high initial costs. For many businesses, particularly SMEs, these upfront investments are a significant deterrent. Unlike in developed countries, where government subsidies and financial incentives ease the cost burden, India has fewer such mechanisms in place. Moreover, access to financing for green technologies remains limited, further discouraging industries from transitioning to sustainable practices (Batra & Kumar, 2019).

## 3. Inconsistent Regulatory Enforcement

While India has introduced several policies aimed at promoting sustainable manufacturing, enforcement remains inconsistent. Regulatory frameworks such as the National Action Plan on Climate Change (NAPCC) and the Energy Conservation Act outline measures to reduce industrial emissions and improve energy efficiency, but these policies are not uniformly enforced across the country. Industries often bypass environmental regulations due to weak monitoring mechanisms, limited resources for enforcement, and corruption at various administrative levels. As a result, compliance is patchy, especially in regions with fewer oversight bodies or less industrial regulation (Ghosh & Sharma, 2020).

## 4. Lack of Incentives for Green Practices

Compared to countries like Germany and Japan, India offers fewer incentives for companies to adopt sustainable manufacturing practices. In many developed countries, tax breaks, subsidies, and grants are provided to industries that meet environmental standards or invest in green technologies (OECD, 2020). In India, while there are some initiatives to encourage sustainable practices, such as the Perform, Achieve, and Trade (PAT) scheme for energy-intensive industries, these incentives are not widely available across sectors. The lack of financial support discourages manufacturers from making the switch to more sustainable technologies and practices.

## 5. Fragmented Policy Landscape

India's policy landscape around sustainable manufacturing is fragmented, with various ministries and agencies overseeing different aspects of environmental regulations. This lack of cohesion can lead to confusion among businesses about which standards to comply with and how to navigate the regulatory environment. Additionally, overlapping jurisdictions and responsibilities between central and state governments can create administrative delays and inefficiencies. This fragmentation often results in policy implementation gaps, particularly at the local level, where monitoring and enforcement are weaker (Narain & Krishnan, 2021).

## 6. Limited Research and Development (R&D)

In contrast to countries like the United States and Japan, where R&D in sustainable technologies is robust, India invests comparatively little in the development of indigenous green technologies. Most sustainable technologies used in Indian industries are imported, which raises costs and limits their widespread adoption. A lack of focus on R&D also means fewer innovations tailored to the specific needs of Indian industries, particularly SMEs. Without strong domestic innovation, India remains dependent on foreign technologies, which can be ill-suited to local conditions or unaffordable for many businesses (Rao, 2019).

## Conclusion

The shift towards sustainable manufacturing in India faces significant challenges due to public reluctance, high initial costs, inconsistent regulatory enforcement, a lack of incentives, fragmented policy frameworks, and limited R&D. Addressing these issues will require concerted efforts from both the government and industry. Public awareness campaigns, financial support for green technologies, streamlined regulations, and stronger incentives for sustainable practices can help overcome these barriers and accelerate the transition to a more sustainable manufacturing sector in India.

## References

- Batra, G., & Kumar, P. (2019). Challenges of Sustainable Manufacturing in SMEs in India. *Journal of Business and Industrial Marketing*, 34(7), 134-145.
- Choudhary, N., & Kumar, R. (2020). Sustainable Practices in Indian Textile Industry. *International Journal of Environmental Studies*, 77(4), 591-604.
- Confederation of Indian Industry (CII). (2019). India's Progress on Sustainable Manufacturing. *CII Report*. Retrieved from <https://www.cii.in>
- European Commission. (2020). EU Emissions Trading System (EU ETS). Retrieved from <https://ec.europa.eu>



- Federal Ministry for Economic Affairs and Energy. (2020). Industry 4.0: Germany's Industrial Strategy. Retrieved from <https://www.bmwi.de>
- Ghosh, M., & Sharma, A. (2020). Regulatory Challenges in Sustainable Manufacturing. *Indian Journal of Industrial Relations*, 55(3), 453-470.
- Ministry of Commerce and Industry. (2011). National Manufacturing Policy. *Government of India*. Retrieved from <https://www.dipp.gov.in>
- Narain, S., & Krishnan, P. (2021). Fragmented Policy Landscape in India's Green Manufacturing Transition. *Environmental Policy Journal*, 44(1), 29-40.
- OECD. (2020). Taxing Consumption in Canada: Lessons for Other Countries. *OECD Report*. Retrieved from <https://www.oecd.org>
- Ono, K. (2019). Japan's Eco-Town Program: Sustainability in Action. *Journal of Industrial Ecology*, 23(4), 802-812.
- Rao, S. (2019). Innovation in Green Technology: An Indian Perspective. *Technology and Innovation Management Review*, 12(4), 19-30.
- Tata Motors. (2021). Tata Motors' Sustainability Report. *Tata Motors Corporate Website*. Retrieved from <https://www.tatamotors.com>
- U.S. Department of Energy. (2020). Renewable Energy and Efficient Energy Technologies. *U.S. Department of Energy*. Retrieved from <https://www.energy.gov>
- World Bank. (2020). Manufacturing Value Added (% of GDP) in India. *World Bank Data*. Retrieved from <https://data.worldbank.org>
- World Resources Institute. (2021). Greenhouse Gas Emissions by Country. *WRI Report*. Retrieved from <https://www.wri.org>

