



# THE STUDY OF NANO-FERTILIZER SIZE AND SURFACE AREA FOR BETTER CROP IMPORVEMENT

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## Abstract

Nano-fertilizers have emerged as a transformative technology in modern agriculture, addressing the limitations of conventional fertilizers through enhanced nutrient use efficiency, reduced losses, and controlled release. Among their critical attributes, particle size and surface area play decisive roles in governing nutrient solubility, absorption, mobility, and bioavailability in plants. Smaller nanoparticles possess higher surface-to-volume ratios, enabling stronger interactions with root membranes and leaf surfaces, thereby promoting efficient nutrient uptake. This review synthesizes current research on the relationship between nano-fertilizer size, surface area, and crop improvement. Case studies on zinc, iron, phosphorus, and nitrogen-based nano-fertilizers are discussed, alongside their impact on growth, yield, and stress resistance in cereals, pulses, and horticultural crops. The review also highlights challenges such as nanoparticle toxicity, soil accumulation, and the need for optimized particle engineering.

## Keywords

Nano-fertilizers; Particle size; Surface area; Nutrient use efficiency; Crop productivity; Sustainable agriculture.

## 1. Introduction

Agriculture faces the dual challenge of meeting global food demand while minimizing environmental impacts. Traditional fertilizers suffer from low nutrient use efficiency (30–50%), with significant losses through leaching, volatilization, and runoff. Nano-fertilizers, with their reduced particle size (1–100 nm) and increased surface area, offer controlled release and targeted delivery of nutrients. This promises improved plant absorption, minimized wastage, and enhanced productivity.

## 2. Nano-Fertilizers: Concept and Classification

Nano-fertilizers can be categorized into:

1. Nutrient-based nanoparticles (e.g., nano-ZnO, nano-Fe<sub>2</sub>O<sub>3</sub>).
2. Nano-encapsulated fertilizers (nutrients enclosed within nanoparticles or nanoclays).
3. Nano-composites (fertilizers integrated with carriers like chitosan, carbon nanotubes, or biochar).

## 3. Role of Particle Size and Surface Area

- Smaller size → Higher surface-to-volume ratio → Faster dissolution.
- High surface reactivity enhances binding with root exudates and soil colloids.
- Nanoparticles can penetrate stomatal openings (20–50 nm) in foliar sprays.
- Optimal size ranges:
  - Zinc oxide (ZnO): 20–50 nm effective for wheat and rice.
  - Nano-iron: <30 nm enhances chlorophyll biosynthesis.
  - Phosphate nano-fertilizers: 50–100 nm for controlled release.

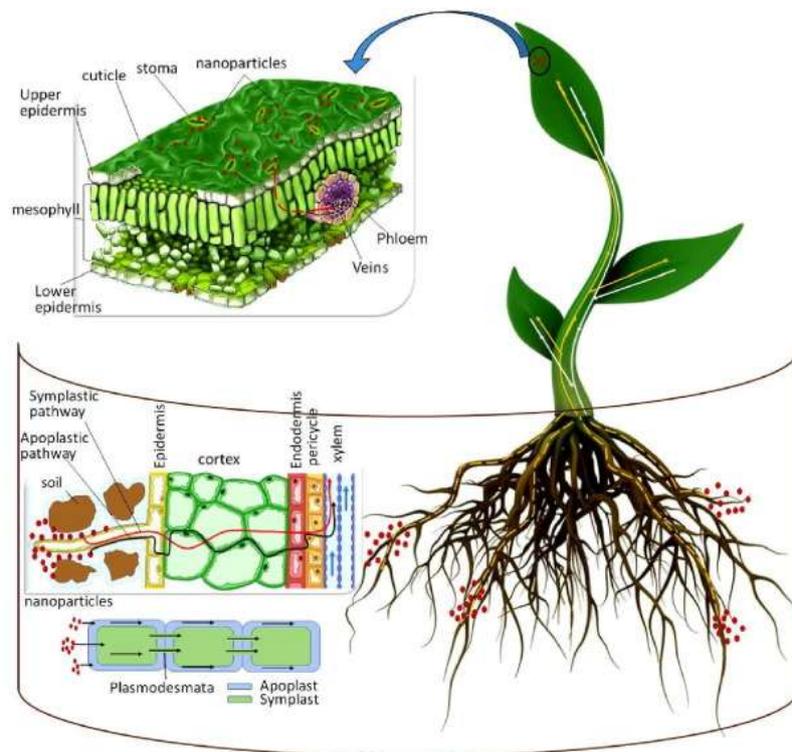
**Table 1. Comparison of Conventional vs Nano-Fertilizers**

Parameter	Conventional Fertilizers	Nano-Fertilizers
Particle size	Micrometer–millimeter	1–100 nm
Surface area	Low	Very high
Nutrient efficiency	30–50%	70–90%
Nutrient release	Fast, uncontrolled	Slow, controlled, targeted
Environmental loss	High	Reduced

## 4. Mechanisms of Action in Plants

1. Root Uptake: Nanoparticles interact with root hairs and enter via apoplastic and symplastic pathways.
2. Foliar Absorption: Nanoparticles penetrate cuticle and stomata for direct nutrient delivery.
3. Phloem Transport: Small-sized particles are redistributed efficiently to sink tissues.
4. Physiological Enhancement: Increased photosynthesis, enzyme activation, and hormone modulation.

Image 1. Mechanism of Nano-Fertilizer Uptake in Plants



(Schematic showing root absorption, foliar entry, and transport pathways.)

## 5. Experimental Studies and Case Evidence

- Nano-ZnO (20–30 nm): Increased wheat yield by 15–20% compared to bulk ZnO (Kumar et al., 2022).
- Nano-Fe<sub>2</sub>O<sub>3</sub> (<30 nm): Improved chlorophyll content and biomass in maize under iron-deficient soils (Singh et al., 2021).
- Nano-urea (35–40 nm): Enhanced nitrogen uptake and reduced N<sub>2</sub>O emissions in rice fields (Patel & Mehta, 2023).
- Nano-hydroxyapatite (Ca<sub>10</sub>(PO<sub>4</sub>)<sub>6</sub>(OH)<sub>2</sub>): Provided sustained phosphorus release and improved root development in legumes (Zhang et al., 2024).

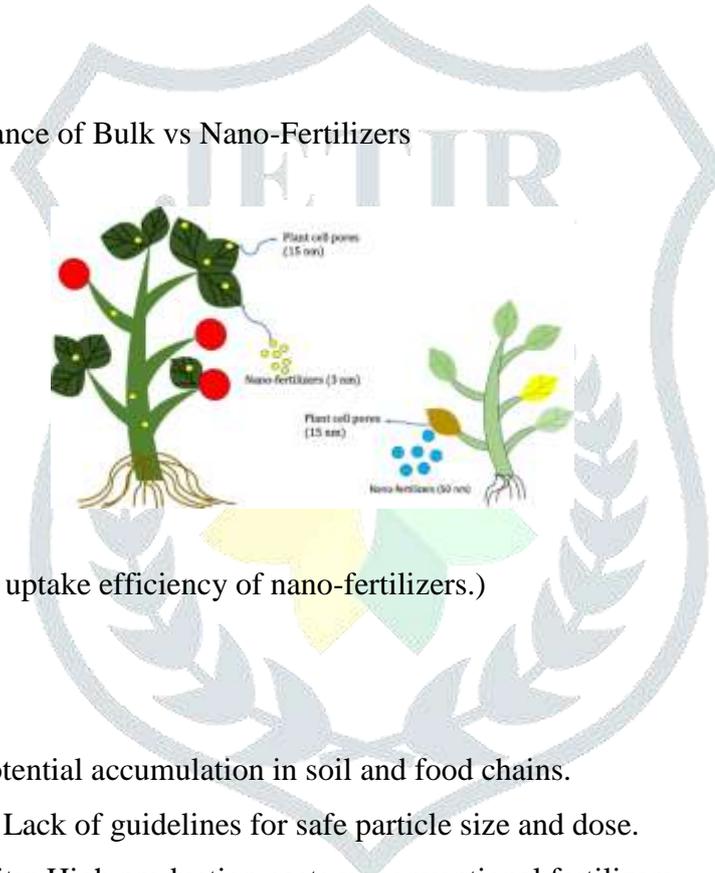
**Table 2. Impact of Nano-Fertilizers on Different Crops**

Nano-Fertilizer Type	Particle Size	Crop Studied	Observed Effect
Nano-ZnO	20–30 nm	Wheat	↑ Yield, ↑ protein content
Nano-Fe <sub>2</sub> O <sub>3</sub>	<30 nm	Maize	↑ Chlorophyll, ↑ biomass
Nano-urea	35–40 nm	Rice	↑ N uptake, ↓ emissions
Nano-hydroxyapatite	50–100 nm	Legumes	↑ Root growth, ↑ P uptake

## 6. Applications in Sustainable Agriculture

- Precision farming: Nano-coatings for controlled release.
- Stress tolerance: Improves drought and salinity resilience.
- Food quality: Enhances nutrient density (biofortification).
- Soil health: Reduces chemical accumulation through efficient use.

Image 2. Comparative Performance of Bulk vs Nano-Fertilizers



(Graph showing higher nutrient uptake efficiency of nano-fertilizers.)

## 7. Challenges and Limitations

- Nanotoxicity: Potential accumulation in soil and food chains.
- Standardization: Lack of guidelines for safe particle size and dose.
- Economic viability: High production costs vs conventional fertilizers.
- Environmental interactions: Long-term soil microbiome effects still under study.

## 8. Conclusion

Nano-fertilizers, through their optimized particle size and enhanced surface area, significantly improve nutrient delivery and crop productivity. They represent a sustainable alternative to traditional fertilizers, offering solutions to nutrient loss and environmental degradation. However, their safe deployment requires careful regulation, cost reduction, and field-level validation.

## 9. References

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