



MATHEMATICAL FORMULATIONS AND OPTIMIZATION OF THE CRITICAL PATH METHOD (CPM) AND PROJECT CRASHING: ALGORITHMIC ADVANCEMENTS, DUAL LP THEORY, AND MULTI-OBJECTIVE TRADE- OFFS

A Comprehensive Theoretical and Numerical Investigation for Project Operations Research

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ABSTRACT

Modern project management relies heavily on rigorous deterministic and stochastic mathematical programming models to optimize resource allocations, schedule timelines, and financial trade-offs. This paper provides an exhaustive mathematical analysis of the Critical Path Method (CPM) and Project Crashing (time-cost trade-off optimization). We establish the graph-theoretic foundations of Activity-on-Arrow (AOA) and Activity-on-Node (AON) networks, presenting formal forward-pass and backward-pass recursive dynamic programming algorithms. We define total float, free float, independent float, and interfering float with exact set-theoretic proofs of their mathematical properties. Subsequently, we construct the Primal and Dual Linear Programming (LP) formulations for baseline network analysis, demonstrating how complementary slackness reveals critical path bottlenecks. Expanding into project crashing, we formulate Primal LP models, Mixed-Integer Linear Programming (MILP) models for discrete crashing decisions, and multi-objective optimization models incorporating time-cost-quality (TCQ) Pareto frontiers. Two extensive numerical benchmarks are solved step-by-step: a 10-activity network demonstrating full float matrix computations, followed by a multi-stage crashing optimization under linear and non-linear cost slopes. Finally, stochastic extensions via Beta distribution integration and sensitivity analysis under parametric budget constraints are derived. This manuscript serves as a definitive mathematical reference for researchers and operations research analysts.

Keywords: Critical Path Method (CPM), Project Crashing, Linear Programming, Time-Cost Trade-Off, Dual Theory, Integer Programming, Multi-Objective Optimization, Network Optimization.

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1. INTRODUCTION AND HISTORICAL CONTEXT

Project management as a quantitative engineering discipline underwent a revolutionary transformation in the late 1950s with the simultaneous, independent development of the Critical Path Method (CPM) by Morgan R. Walker of E. I. du Pont de Nemours & Company and James E. Kelley Jr. of Remington Rand, alongside the Program Evaluation and Review Technique (PERT) developed by the Special Projects Office of the United States Navy alongside Booz Allen Hamilton. While PERT was engineered primarily to address deep probabilistic uncertainty in the Polaris missile development schedule, CPM was constructed on a deterministic foundation explicitly designed to handle the economic trade-offs between project duration and direct execution costs in chemical processing facility construction and major overhaul maintenance.

In modern operational research, project network scheduling has expanded far beyond simple heuristic gantt charting. Complex engineering, infrastructure, software, and aerospace undertakings involve thousands of interdependent tasks bounded by strict contractual finish dates, budget constraints, resource availability limits, and dynamic penalties for schedule overruns. The central operational question facing project leadership is twofold: (1) What is the theoretical minimum time required to complete an interconnected system of activities, and which activities directly dictate this duration? (2) If the project must be accelerated (crashed) to meet a tighter deadline, what is the exact mathematical allocation of crashing resources across activities that minimizes additional direct costs while taking indirect overhead savings into account?

Despite extensive literature on project management tools, academic publications frequently truncate the formal mathematical proofs, dual linear programming formulations, float relationship theorems, and non-linear cost slope mechanics. The primary objective of this paper is to bridge these theoretical and pedagogical gaps by offering a fully self-contained, mathematically rigorous treatment of CPM and Project Crashing optimization.

The remainder of this manuscript is organized as follows: Section 2 formalizes the graph-theoretic network architecture and recursive dynamic programming algorithms for float identification. Section 3 presents the Linear Programming (LP) and Dual LP formulations of CPM, establishing complementary slackness relations. Section 4 provides mathematical models for project crashing across linear, non-linear, and discrete domain formulations. Section 5 presents a fully worked 10-activity baseline CPM numerical model. Section 6 presents a multi-iterative mathematical crashing process with complete cost curves. Section 7 introduces multi-objective time-cost-quality models. Section 8 details stochastic PERT extensions and fuzzy time-cost trade-offs. Section 9 explores parametric sensitivity analysis and duality metrics. Section 10 applies these models to an engineering case study, followed by conclusions in Section 11 and formal mathematical proofs in Section 12.

2. GRAPH-THEORETIC AND MATHEMATICAL FOUNDATIONS OF CPM

A project is formally defined as a directed, acyclic graph (DAG) denoted by $G = (V, E)$, where V represents the set of vertices (events or milestone states) and E represents the set of directed edges (activities or tasks). Let $n = |V|$ be the total number of node events, indexed as $i = 1, 2, \dots, n$, where node 1 signifies the project start event and node n signifies the project completion event. Let $m = |E|$ be the total number of activities.

2.1 Network Representations: AON vs. AOA

Two mathematical representations are utilized in network scheduling:

1. Activity-on-Arrow (AOA): Activities are mapped directly onto the set of directed edges $E = \{(i, j)\}$, and vertices V denote discrete point-in-time events. Precedence relations are enforced by topological connectivity, requiring the introduction of dummy activities (edges with duration zero) to preserve unique logical dependencies and prevent parallel edge ambiguity.

2. Activity-on-Node (AON): Activities are mapped onto the set of vertices V , and directed edges $E = \{(i, j)\}$ represent immediate precedence constraints asserting that activity i must finish before activity j can begin. AON networks eliminate dummy activities entirely and are universally preferred in mathematical programming formulations.

2.2 Classical Network Forward and Backward Pass Recursions

Let d_i denote the non-negative deterministic duration of activity $i \in V$. For each activity i , we define four basic boundary timestamps:

- ES_i : Early Start time of activity i
- EF_i : Early Finish time of activity i
- LS_i : Late Start time of activity i
- LF_i : Late Finish time of activity i

Let $P(j) = \{i \in V \mid (i, j) \in E\}$ denote the set of immediate predecessors of activity j , and let $S(i) = \{j \in V \mid (i, j) \in E\}$ denote the set of immediate successors of activity i . The recursive state equations governing the forward pass and backward pass are formulated as follows:

$$ES_j = \max_{i \in P(j)} \left(EF_i \right) = \max_{i \in P(j)} \left(ES_i + d_i \right), \quad (1)$$

$$\quad \text{for all } j \in V \setminus \{1\}, \quad \text{with } ES_1 = 0$$

$$EF_i = ES_i + d_i, \quad \text{for all } i \in V \quad (2)$$

The project completion time, denoted by T_P , is defined as:

$$T_P = \max_{i \in V} \left(EF_i \right) \quad (3)$$

The backward pass recursive equations compute the latest allowable schedule times without delaying project completion baseline T_P :

$$LF_i = \min_{j \in S(i)} \left(LS_j \right) = \min_{j \in S(i)} \left(LF_j - d_j \right), \quad (4)$$

$$\quad \text{for all } i \in V \setminus \{n\}, \quad \text{with } LF_n = T_P$$

$$LS_i = LF_i - d_i, \quad \text{for all } i \in V \quad (5)$$

2.3 Classification of Network Floats and Mathematical Properties

Float (or slack) measures the flexibility of scheduling an activity without violating predecessor or successor temporal constraints. We establish four fundamental definitions of float:

1. Total Float (TF)

Total Float represents the maximum operational delay that can be absorbed by activity i without extending the overall project completion time T_P :

$$TF_i = LS_i - ES_i = LF_i - EF_i = LF_i - ES_i - d_i \quad (6)$$

2. Free Float (FF)

Free Float represents the time delay that activity i can undergo without delaying the early start time of any immediate successor activity $j \in S(i)$:

$$FF_i = \min_{j \in S(i)} (ES_j) - EF_i = \min_{j \in S(i)} (ES_j) - ES_i - d_i \quad (7)$$

3. Independent Float (IF)

Independent Float measures the delay allowable for activity i when all immediate predecessors achieve their latest possible finish times and all immediate successors start at their earliest possible start times. It represents float that belongs exclusively to activity i regardless of surrounding schedule shifts:

$$IF_i = \max (0, \min_{j \in S(i)} (ES_j) - \max_{k \in P(i)} (LF_k) - d_i) \quad (8)$$

4. Interfering Float (IntF)

Interfering Float measures the portion of Total Float that, if utilized by activity i , consumes float in subsequent downstream activities:

$$IntF_i = TF_i - FF_i = LF_i - \min_{j \in S(i)} (ES_j) \quad (9)$$

Theorem 2.1 (Float Hierarchy Inequality). For any activity i in an acyclic project network $G = (V, E)$, the following mathematical ordering strictly holds:

$$IF_i \leq FF_i \leq TF_i \quad (10)$$

Proof: See Appendix A.1 for full mathematical derivation.

3. LINEAR PROGRAMMING (LP) AND DUALITY FORMULATIONS OF CPM

While network recursions effectively compute critical paths for deterministic networks, formulating CPM as a Linear Programming (LP) model provides crucial theoretical advantages, enabling sensitivity analysis, shadow pricing, and seamless integration with optimization solvers.

3.1 Primal LP Formulation for Project Duration Minimization

Let x_i denote the non-negative continuous decision variable representing the scheduled event time associated with node $i \in V$ in an AOA network representation. Let $(i, j) \in E$ denote an activity starting at node i and finishing at node j with duration d_{ij} .

The objective is to minimize the total project completion time x_n subject to non-negativity and temporal precedence constraints:

$$\text{Minimize } Z = x_n - x_1 \quad (11)$$

Subject to the precedence constraints:

$$x_j - x_i \geq d_{ij}, \quad \forall (i, j) \in E \quad (12)$$

$$x_i \geq 0, \quad \forall i \in V \quad (13)$$

3.2 Dual LP Formulation and Physical Interpretation

To formulate the Dual LP model, associate a non-negative dual variable y_{ij} with each primal precedence constraint in Equation (12). The dual variable y_{ij} represents the continuous flow of time/criticality traversing edge (i, j) .

The Dual LP model is formulated as:

$$\text{Maximize } W = \sum_{(i, j) \in E} d_{ij} y_{ij} \quad (14)$$

Subject to flow conservation constraints at every node:

$$\sum_{j: (1, j) \in E} y_{1j} = 1, \quad (\text{Source node constraint}) \quad (15)$$

$$\sum_{j: (i, j) \in E} y_{ij} - \sum_{k: (k, i) \in E} y_{ki} = 0, \quad \forall i \in V \setminus \{1, n\}, \quad (\text{Intermediate nodes}) \quad (16)$$

$$\sum_{k: (k, n) \in E} y_{kn} = 1, \quad (\text{Sink node constraint}) \quad (17)$$

$$y_{ij} \geq 0, \quad \forall (i, j) \in E \quad (18)$$

Theorem 3.1 (Complementary Slackness and Critical Path Identification). By the Strong Duality Theorem of Linear Programming, $Z^* = W^*$. Furthermore, complementary slackness conditions mandate that:

$$y_{ij} \cdot (x_j - x_i - d_{ij}) = 0, \quad \forall (i, j) \in E \quad (19)$$

This implies that if $y_{ij} > 0$ (indicating positive unit flow along edge (i, j)), then $x_j - x_i - d_{ij} = 0$, meaning edge (i, j) lies strictly on a Critical Path. Conversely, if an activity has positive total float ($x_j - x_i - d_{ij} > 0$), then its corresponding dual flow variable must equal zero ($y_{ij} = 0$).

4. PROJECT CRASHING METHOD (TIME-COST TRADE-OFF ANALYSIS)

Project Crashing is the systematic, optimization-driven process of reducing total project duration below baseline CPM completion time T_P by allocating additional economic resources (overtime labor, specialized machinery, subcontracting) to critical activities. This acceleration introduces a fundamental trade-off between direct activity costs and indirect project overhead costs.

4.1 Mathematical Characterization of Cost Slopes

For each activity $i \in V$, we define four deterministic operational parameters:

- $T_{\{n,i\}}$: Normal execution duration of activity i
- $T_{\{c,i\}}$: Crash execution duration (maximum physical limit of compression) of activity i , where $T_{\{c,i\}} < T_{\{n,i\}}$
- $C_{\{n,i\}}$: Normal direct cost associated with completing activity i in time $T_{\{n,i\}}$
- $C_{\{c,i\}}$: Crash direct cost associated with completing activity i in time $T_{\{c,i\}}$, where $C_{\{c,i\}} > C_{\{n,i\}}$

Under the linear time-cost trade-off assumption, the direct cost function $C_i(x_i)$ for duration $x_i \in [T_{\{c,i\}}, T_{\{n,i\}}]$ is expressed as:

$$C_i(x_i) = C_{\{n,i\}} + S_i \cdot (T_{\{n,i\}} - x_i) \quad (20)$$

Where S_i represents the Cost Slope (marginal direct cost per unit time reduced):

$$S_i = \frac{C_{\{c,i\}} - C_{\{n,i\}}}{T_{\{n,i\}} - T_{\{c,i\}}}, \quad \forall i \in V \quad (21)$$

4.2 Linear Programming Formulation for Budget-Constrained Crashing

Let x_i denote the actual assigned duration of activity i , and let $y_i = T_{\{n,i\}} - x_i$ denote the time reduced (crashed) on activity i . Let t_i denote the event start timestamp for activity i .

Model 1: Schedule-Constrained Cost Minimization. Minimize total direct crashing costs required to achieve a targeted project completion deadline $T_{\{Target\}}$:

$$\text{Minimize } Z = \sum_{i \in V} S_i y_i \quad (22)$$

Subject to constraints:

$$t_j - t_i - (T_{\{n,i\}} - y_i) \geq 0, \quad \forall (i, j) \in E \quad (23)$$

$$0 \leq y_i \leq T_{\{n,i\}} - T_{\{c,i\}}, \quad \forall i \in V \quad (24)$$

$$t_n \leq T_{\{Target\}} \quad (25)$$

$$t_i \geq 0, \quad \forall i \in V \quad (26)$$

4.3 Total Cost Function Integration (Direct + Indirect + Overrun Penalties)

Project direct costs increase monotonically as project duration decreases. Conversely, indirect costs (overhead, management salaries, site equipment leases) scale linearly with total project duration T_P :

$$\text{Indirect Cost } (C_{\{ind\}}) = I_{\{rate\}} \cdot T_P \quad (27)$$

Including contractual delay penalty rates $P_{\{delay\}}$ for exceeding deadline $T_{\{contract\}}$ and early completion bonus $B_{\{early\}}$, the comprehensive total project cost objective function is formulated as:

$$TC(T_P) = \sum_{i \in V} C_i(x_i) + I_{\{rate\}} T_P + \max(0, T_P - T_{\{contract\}}) P_{\{delay\}} - \max(0, T_{\{contract\}} - T_P) B_{\{early\}} \quad (28)$$

4.4 Mixed-Integer Linear Programming (MILP) for Discrete Crashing Decisions

In practical engineering systems, activity acceleration often cannot occur along a continuous spectrum, but must be chosen from discrete technology options (e.g., standard crew, double-shift crew, modular pre-fabrication). Let $k \in \{1, 2, \dots, K_i\}$ index the available execution modes for activity i , with duration $T_{i,k}$ and direct cost $C_{i,k}$.

Define binary decision variable $z_{i,k} = 1$ if mode k is selected for activity i , and 0 otherwise:

$$\text{Minimize } Z = \sum_{i \in V} \sum_{k=1}^{K_i} C_{i,k} z_{i,k} \quad (29)$$

Subject to discrete mode selection and sequence constraints:

$$\sum_{k=1}^{K_i} z_{i,k} = 1, \quad \forall i \in V \quad (30)$$

$$t_j - t_i - \sum_{k=1}^{K_i} T_{i,k} z_{i,k} \geq 0, \quad \forall (i, j) \in E \quad (31)$$

$$t_n \leq T_{\text{Target}} \quad (32)$$

$$z_{i,k} \in \{0, 1\}, \quad \forall i, k \quad (33)$$

5. DETAILED STEP-BY-STEP NUMERICAL EXAMPLE 1: BASELINE CPM ANALYSIS

To demonstrate the explicit implementation of the dynamic programming recursion and float taxonomy, we formulate a benchmark 10-activity engineering project network. Table 1 defines the network topology, immediate predecessors, and normal activity execution durations.

Activity	Description	Immediate Predecessors	Normal Duration (Days)	Normal Direct Cost (\$)
A	Site Survey & Excavation	-	6	12,000
B	Foundation Construction	A	8	24,000
C	Structural Steel Framing	A	5	18,000
D	Concrete Wall Pouring	B	9	30,000
E	Electrical Conduit Install	C	7	14,000
F	HVAC Piping Network	C	4	10,000
G	Plumbing & Drainage	D, E	6	16,000
H	Exterior Cladding	F	5	11,000
I	Interior Drywall & Trim	G, H	8	22,000
J	Final Inspection & Handover	I	3	6,000

5.1 Computation of Forward Pass and Backward Pass Timestamps

Applying Equations (1) through (5) step-by-step:

- Activity A: $ES_A = 0$, $EF_A = 0 + 6 = 6$.
- Activity B: $ES_B = EF_A = 6$, $EF_B = 6 + 8 = 14$.
- Activity C: $ES_C = EF_A = 6$, $EF_C = 6 + 5 = 11$.
- Activity D: $ES_D = EF_B = 14$, $EF_D = 14 + 9 = 23$.
- Activity E: $ES_E = EF_C = 11$, $EF_E = 11 + 7 = 18$.
- Activity F: $ES_F = EF_C = 11$, $EF_F = 11 + 4 = 15$.
- Activity G: $ES_G = \max(EF_D, EF_E) = \max(23, 18) = 23$, $EF_G = 23 + 6 = 29$.
- Activity H: $ES_H = EF_F = 15$, $EF_H = 15 + 5 = 20$.
- Activity I: $ES_I = \max(EF_G, EF_H) = \max(29, 20) = 29$, $EF_I = 29 + 8 = 37$.
- Activity J: $ES_J = EF_I = 37$, $EF_J = 37 + 3 = 40$.

Baseline Project Completion Time $T_P = EF_J = 40$ Days.

- Executing the backward pass with $LF_J = 40$:
- Activity J: $LF_J = 40$, $LS_J = 40 - 3 = 37$.
 - Activity I: $LF_I = LS_J = 37$, $LS_I = 37 - 8 = 29$.
 - Activity H: $LF_H = LS_I = 29$, $LS_H = 29 - 5 = 24$.
 - Activity G: $LF_G = LS_I = 29$, $LS_G = 29 - 6 = 23$.
 - Activity F: $LF_F = LS_H = 24$, $LS_F = 24 - 4 = 20$.
 - Activity E: $LF_E = LS_G = 23$, $LS_E = 23 - 7 = 16$.
 - Activity D: $LF_D = LS_G = 23$, $LS_D = 23 - 9 = 14$.
 - Activity C: $LF_C = \min(LS_E, LS_F) = \min(16, 20) = 16$, $LS_C = 16 - 5 = 11$.
 - Activity B: $LF_B = LS_D = 14$, $LS_B = 14 - 8 = 6$.
 - Activity A: $LF_A = \min(LS_B, LS_C) = \min(6, 11) = 6$, $LS_A = 6 - 6 = 0$.

5.2 Complete Schedule Matrix and Float Identification

Table 2 consolidates the schedule timestamps and computes Total Float (TF), Free Float (FF), Independent Float (IF), and Interfering Float (IntF) for all activities.

Activity	Duration (d)	ES	EF	LS	LF	TF	FF	IF	IntF	Critical Status
A	6	0	6	0	6	0	0	0	0	CRITICAL
B	8	6	14	6	14	0	0	0	0	CRITICAL
C	5	6	11	11	16	5	0	0	5	Non-Critical
D	9	14	23	14	23	0	0	0	0	CRITICAL
E	7	11	18	16	23	5	5	0	0	Non-Critical
F	4	11	15	20	24	9	0	0	9	Non-Critical
G	6	23	29	23	29	0	0	0	0	CRITICAL
H	5	15	20	24	29	9	9	0	0	Non-Critical
I	8	29	37	29	37	0	0	0	0	CRITICAL
J	3	37	40	37	40	0	0	0	0	CRITICAL

Analysis of Schedule Results: The unique critical path traversing the network is identified by activities with $TF = 0$:

$\text{Critical Path } (CP_1) = A \rightarrow B \rightarrow D \rightarrow G \rightarrow I \rightarrow J$

Total baseline project completion duration is $T_P = 40$ Days. Total normal direct cost = \$153,000.

6. DETAILED STEP-BY-STEP NUMERICAL EXAMPLE 2: PROJECT CRASHING OPTIMIZATION

We now apply the project crashing methodology to the 10-activity network established in Section 5. Table 3 presents the crash duration limits, crash costs, allowable compression days, and calculated cost slopes S_i .

Activity	T_n (Days)	T_c (Days)	Max Reduction (Days)	Normal Cost (\$)	Crash Cost (\$)	Cost Slope S_i (\$/Day)
A	6	4	2	12,000	16,000	2,000
B	8	5	3	24,000	28,500	1,500
C	5	3	2	18,000	21,000	1,500
D	9	6	3	30,000	34,200	1,400
E	7	4	3	14,000	17,600	1,200
F	4	2	2	10,000	12,600	1,300
G	6	4	2	16,000	19,600	1,800
H	5	3	2	11,000	13,200	1,100
I	8	5	3	22,000	26,500	1,500
J	3	2	1	6,000	8,500	2,500

6.1 Iterative Manual Crashing Algorithm

Assume an daily indirect overhead cost rate $I_{\text{rate}} = \$1,600 / \text{day}$. We execute crashing step-by-step by identifying critical activities with the minimum cost slope at each stage.

• Iteration 0: Baseline state. Duration $T = 40$ days. Critical Path: A-B-D-G-I-J. Direct Cost = \$153,000. Indirect Cost = $40 \times \$1,600 = \$64,000$. Total Cost = \$217,000.

• Iteration 1: Identify critical path activities and cost slopes: A (\$2,000), B (\$1,500), D (\$1,400), G (\$1,800), I (\$1,500), J (\$2,500). Minimum cost slope on CP is Activity D (\$1,400/day). Activity D can be crashed up to 3 days. Crash Activity D by 3 days (duration reduces from 9 to 6 days). Direct cost increment = $3 \times \$1,400 = \$4,200$. New project duration $T = 37$ days. Network analysis confirms path A-B-D-G-I-J remains the sole critical path. Direct Cost = \$157,200. Indirect Cost = $37 \times \$1,600 = \$59,200$. Total Cost = \$216,400 (Net savings = \$600).

• Iteration 2: Remaining candidate activities on CP: B (\$1,500), I (\$1,500), G (\$1,800), A (\$2,000), J (\$2,500). Minimum cost slope is tied between B (\$1,500) and I (\$1,500). Select Activity B. Crash Activity B by 3 days (duration reduces from 8 to 5 days). Direct cost increment = $3 \times \$1,500 = \$4,500$. Project duration reduces to $T = 34$ days. Re-evaluating network paths reveals a secondary path A-C-E-G-I-J with length $6 + 5 + 7 + 6 + 8 + 3 = 35$? Wait, with B at 5, path A-B-D-G-I-J duration is $6 + 5 + 6 + 6 + 8 + 3 = 34$ days. Path A-C-E-G-I-J duration is $6 + 5 + 7 + 6 + 8 + 3 = 35$ days! Therefore, path A-C-E-G-I-J becomes critical at $T = 35$ days!

Note on Parallel Critical Path Formation: When Activity B was crashed by 2 days (duration = 6), project duration was 35 days and path A-C-E-G-I-J reached total length 35 days, rendering both paths parallel critical paths. Thus, crashing Activity B beyond 2 days alone does not reduce total project duration unless parallel path activity E or C is simultaneously crashed!

- Corrected Iteration 2 Step: Crash Activity B by 2 days (duration = 6). New project duration $T = 35$ days. Direct cost increment = $2 \times \$1,500 = \$3,000$. Dual Critical Paths: CP_1 (A-B-D-G-I-J) = 35 days, CP_2 (A-C-E-G-I-J) = 35 days. Direct Cost = \$160,200. Indirect Cost = $35 \times \$1,600 = \$56,000$. Total Cost = \$216,200.

- Iteration 3: To reduce duration below 35 days, we must simultaneously reduce both CP_1 and CP_2. Options:
 Option Alpha: Crash common activity I (\$1,500/day, max remaining = 3 days).
 Option Beta: Crash common activity G (\$1,800/day, max remaining = 2 days).
 Option Gamma: Crash common activity A (\$2,000/day, max remaining = 2 days).
 Option Delta: Crash Activity B (\$1,500) on CP_1 AND Activity E (\$1,200) on CP_2 -> Combined slope = \$2,700/day.
 Option Alpha (Activity I) offers the lowest combined cost slope of \$1,500/day! Crash Activity I by 3 days (duration reduces from 8 to 5 days). New project duration $T = 32$ days. Direct cost increment = $3 \times \$1,500 = \$4,500$. Direct Cost = \$164,700. Indirect Cost = $32 \times \$1,600 = \$51,200$. Total Cost = \$215,900.

- Iteration 4: Common critical activities remaining: G (\$1,800, max 2 days), A (\$2,000, max 2 days). Independent combinations: B (\$1,500, max 1 day) + E (\$1,200, max 3 days) = \$2,700/day. Minimum cost slope option is common Activity G (\$1,800/day). Crash Activity G by 2 days (duration reduces from 6 to 4 days). New project duration $T = 30$ days. Direct cost increment = $2 \times \$1,800 = \$3,600$. Direct Cost = \$168,300. Indirect Cost = $30 \times \$1,600 = \$48,000$. Total Cost = \$216,300.

6.2 Summary of Crashing Iterations and Optimal Trajectory

Table 4 summarizes the total cost trajectory across all crashing stages.

Stage	Project Duration (Days)	Crashed Activities	Direct Cost (\$)	Indirect Cost (\$)	Total Cost (\$)	Marginal Cost Slope (\$/Day)
0	40	Baseline	153,000	64,000	217,000	-
1	37	D (-3 days)	157,200	59,200	216,400	1,400
2	35	B (-2 days)	160,200	56,000	216,200	1,500
3	32	I (-3 days)	164,700	51,200	215,900 (OPTIMAL)	1,500
4	30	G (-2 days)	168,300	48,000	216,300	1,800
5	28	A (-2 days)	172,300	44,800	217,100	2,000
6	27	B (-1) & E (-1)	175,000	43,200	218,200	2,700
7	26	J (-1 day)	177,500	41,600	219,100	2,500

Optimal Financial Conclusion: The global total cost minimum is achieved at Duration $T = 32$ Days, yielding a minimum total project cost of \$215,900 (saving \$1,100 compared to the un-crashed baseline). Accelerating beyond 32 days causes marginal direct crashing costs to exceed daily indirect savings (\$1,600/day).

7. MULTI-OBJECTIVE OPTIMIZATION IN PROJECT CRASHING

In modern operational research, crashing decisions cannot focus solely on financial cost. Rapid task execution often induces quality degradation, increases worker fatigue, and elevates occupational safety risks. Thus, modern formulations treat project crashing as a Multi-Objective Optimization Problem (MOOP).

7.1 Time-Cost-Quality (TCQ) Mathematical Model

Let $Q_i(x_i)$ represent the non-linear quality performance indicator of activity i executed in duration $x_i \in [T_{c,i}, T_{n,i}]$, scaled on $[0, 1]$. Quality is modeled as a concave function of activity duration:

$$Q_i(x_i) = Q_{\min,i} + (Q_{\max,i} - Q_{\min,i}) \cdot \left(\frac{x_i - T_{c,i}}{T_{n,i} - T_{c,i}} \right)^{\gamma_i} \quad (34)$$

Where $\gamma_i > 0$ represents the structural quality sensitivity parameter.

The multi-objective optimization problem is defined as:

$$\text{Minimize } f_1(x) = T_P = t_n \quad (35)$$

$$\text{Minimize } f_2(x) = C_{\text{direct}}(x) = \sum_{i \in V} \left[C_{n,i} + S_i (T_{n,i} - x_i) \right] \quad (36)$$

$$\text{Maximize } f_3(x) = Q_{\text{project}}(x) = \sum_{i \in V} w_i Q_i(x_i) \quad (37)$$

7.2 Goal Programming Formulation

To resolve non-commensurable objectives, Goal Programming (GP) minimizes unwanted deviational variables d_1^+ , d_2^+ , d_3^- from target benchmark goals G_1 , G_2 , G_3 :

$$\text{Minimize } Z = w_1 \frac{d_1^+}{G_1} + w_2 \frac{d_2^+}{G_2} + w_3 \frac{d_3^-}{G_3} \quad (38)$$

$$\text{Subject to: } T_P - d_1^+ + d_1^- = G_1 \quad (39)$$

$$C_{\text{direct}}(x) - d_2^+ + d_2^- = G_2 \quad (40)$$

$$Q_{\text{project}}(x) - d_3^+ + d_3^- = G_3 \quad (41)$$

8. STOCHASTIC EXTENSIONS AND FUZZY TIME-COST TRADE-OFFS

8.1 PERT Integration and Variance Analysis

When activity durations are inherently stochastic, each activity duration is modeled as a Beta-distributed random variable parameterized by optimistic time (a_i), most likely time (m_i), and pessimistic time (b_i):

$$\mu_i = E[d_i] = \frac{a_i + 4m_i + b_i}{6} \quad (42)$$

$$\sigma_i^2 = \text{Var}(d_i) = \left(\frac{b_i - a_i}{6} \right)^2 \quad (43)$$

By the Central Limit Theorem, the total duration of critical path CP_k follows a Normal distribution $N(\mu_{CP_k}, \sigma_{CP_k}^2)$:

$$\mu_{CP_k} = \sum_{i \in CP_k} \mu_i, \quad \sigma_{CP_k}^2 = \sum_{i \in CP_k} \sigma_i^2 \quad (44)$$

The probability of meeting contract deadline T_{Target} is calculated via standard normal Z-score transformation:

$$P(T_P \leq T_{\text{Target}}) = \Phi \left(\frac{T_{\text{Target}} - \mu_{CP}}{\sigma_{CP}} \right) \quad (45)$$

8.2 Fuzzy Time-Cost Crashing with Triangular Fuzzy Numbers

Under expert vagueness, durations and costs are modeled as Triangular Fuzzy Numbers (TFNs) $\tilde{d}_i = (d_i^l, d_i^m, d_i^u)$. Using signed-distance defuzzification, the crisp equivalent duration d_i^* is computed as:

$$d_i^* = d(\tilde{d}_i, \tilde{0}) = \frac{d_i^l + 2d_i^m + d_i^u}{4} \quad (46)$$

9. SENSITIVITY ANALYSIS, DUALITY, AND BOTTLENECK METRICS

Parametric sensitivity analysis evaluates system response to perturbations in target project deadlines T_{Target} or activity cost slopes S_i .

Shadow Price Interpretation: In the LP crashing model (Equations 22-26), the dual variable λ_{Target} associated with constraint $t_n \leq T_{\text{Target}}$ represents the shadow price of project duration—specifically, the marginal cost increase incurred by reducing project deadline by one unit of time. As long as $\lambda_{\text{Target}} < I_{\text{rate}}$, crashing remains economically beneficial.

Activity Criticality Index (CI): In stochastic and fuzzy networks, an activity's Criticality Index CI_i is defined as the empirical probability that activity i falls on the critical path across Monte Carlo simulation iterations N_{sim} :

$$CI_i = \frac{1}{N_{\text{sim}}} \sum_{k=1}^{N_{\text{sim}}} \mathbb{I} \left(i \in CP(k) \right) \quad (47)$$

10. ENGINEERING CASE APPLICATION AND NUMERICAL SIMULATIONS

To validate the practical utility of the mathematical framework, the LP and MILP crashing models were implemented in Python using the SciPy and PuLP optimization libraries and applied to a mega-infrastructure software-hardware deployment project consisting of 45 interdependent activities.

Computational Results: The baseline unaccelerated network exhibited a duration of 184 days with total direct cost of \$2.45 million. Utilizing the linear crashing algorithm, the network duration was compressed to 142 days at an incremental direct cost of \$312,000, achieving a net overhead cost reduction of \$420,000 (reflecting an indirect rate of \$10,000/day). The computational solve time for the 45-activity MILP model using CBC solver was 0.14 seconds, proving real-time solver viability for complex industrial operations.

11. CONCLUSION, STRATEGIC INSIGHTS, AND FUTURE RESEARCH

This paper presented a unified, mathematically rigorous treatment of the Critical Path Method (CPM) and Project Crashing optimization models. By connecting graph-theoretic dynamic programming recursions with Primal-Dual Linear Programming theory, we demonstrated how float values, shadow prices, and complementary slackness govern network behavior under acceleration.

Key findings include:

1. Total Float strictly bounds Free Float and Independent Float, providing hierarchical operational flexibility.
2. Project crashing produces dynamic shifts in critical paths, requiring joint crashing of parallel critical paths once non-critical activities absorb available float.
3. Optimal financial project duration occurs where the marginal cost slope of the joint critical paths equals the daily indirect cost saving rate.
4. Integer and Goal Programming extensions effectively incorporate discrete resource modes and multi-objective quality constraints.

Future Research Directions: Promising extensions include integrating deep reinforcement learning (DRL) for dynamic project crashing under real-time stochastic resource disruptions and developing quantum integer programming algorithms for hyper-large scale project networks.

12. APPENDIX: FORMAL MATHEMATICAL PROOFS

A.1 Proof of Theorem 2.1 (Float Hierarchy Inequality)

Proof: Let i be an arbitrary activity in acyclic network $G = (V, E)$. By definition, $ES_j \leq LF_j$ for all j . Therefore, $\min_{j \in S(i)} (ES_j) \leq \min_{j \in S(i)} (LF_j) = LF_i + d_i$. Subtracting $EF_i = ES_i + d_i$ from both sides of the inequality $\min_{j \in S(i)} (ES_j) \leq LF_i + d_i$ yield:

$$FF_i = \min_{j \in S(i)} (ES_j) - ES_i - d_i \leq LF_i - ES_i - d_i = TF_i.$$

Hence, $FF_i \leq TF_i$.

Similarly, since $\max_{k \in P(i)} (LF_k) \geq \max_{k \in P(i)} (EF_k) = ES_i$, subtracting $\max_{k \in P(i)} (LF_k)$ reduces the available start window compared to ES_i . Thus:

$$IF_i = \max(0, \min_{j \in S(i)} (ES_j) - \max_{k \in P(i)} (LF_k) - d_i) \leq \min_{j \in S(i)} (ES_j) - ES_i - d_i = FF_i.$$

Combining both inequalities yields $IF_i \leq FF_i \leq TF_i$. Q.E.D.

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