

An Overview on Thermocouple designed for Power Generation

Kundan Kumar Pramanik, Assistant Professor

Department of Engineering & IT, Arka Jain University, Jamshedpur, Jharkhand, India

Email Id-kundan.paranik@arkajainuniversity.ac.in

ABSTRACT: *The element that has delayed the development of power generation as both a viable option for the generation of electricity seems to be the relatively poor energy conversion efficiency, that's only around 5 percent to 7 percent while photovoltaic (solar panels) are currently in excess of 20 percent . Unfortunately this poor efficiency rating also had a detrimental effect on future research and development of thermoelectric generators. Unfortunately, comparing TEGs to PV panels by both the watt rating is a highly incorrect comparison and makes it seem like TEGs are just too costly of an alternative. In this review article, development and disadvantages of thermocouple through each step has shown that greenhouse gases generated by solar radiation may be utilized as heating element in a thermocouple.*

KEYWORDS: *Artificial Intelligence, Greenhouse Gases, Power Generation, Solar Radiation, Thermocouple.*

1. INTRODUCTION

Thermoelectric innovation has been in broad spread industrial and commercial usage for over 50 years but the actual worth of thermoelectric has been severely underestimated resulting in practically no advances in the technology. Although this state of things is not all that unexpected if you consider since energy prices have been extremely low during the same time period. Cheap energy implies there is little motivation to utilize, upgrade or create alternate ways of utilizing or generating energy. However as we all know conditions have changed and indeed the days of cheap and plentiful energy are gone and the race to invest in the creation of new alternative energy sources and increasing energy efficiency of the gadgets we use is on [1].

A thermocouple is a device consisting of two distinct conductors that generate a voltage proportional to a temperature differential between their ends of the pair of conductors. This is now referred as the thermoelectric effect or thermoelectric effect. Any effort to measure this voltage inevitably requires attaching another conductor toward the "hot" end [2]. This new conductor will then likewise feel the temperature gradient, and generate a voltage all its own which will challenge the original. Fortunately, the degree of the impact varies on the metal in use. Using such a dissimilar metal to complete the circuit produces a circuit in which the two legs generate distinct voltages, leaving a tiny difference in voltage accessible for measurement. That difference grows with temperature, and is between 1 to 50 microvolts per degree Celsius for typical metal combinations.

1.1 Thermocouple:

The conductors are dissimilar in order to gain a net current flow when in the presence of a temperature differential. This net current causes a voltage to be present across the hot side to the cold side connections. The voltage potential depends on the thermal potential and the conductors used to form the thermocouple and can be found by:

$$V = \int (SS(T) - SP(T)) DT$$

Where SP and SS are the Seebeck coefficients of the primary and secondary conductors, respectively. If the coefficients are fairly constant over the temperature range, the equation can be simplified to

$$V = (SS - SP) (T_2 - T_1)$$

Semiconductors, designed for utilizing the Seebeck effect, are usually implemented for power generation modules. The arrangement of connecting several thermocouples in series such that the alternate junctions are at two different temperatures amplifies the thermoelectric voltage of a single thermocouple by the number of thermocouples, N, connected in series

$$V_{\text{thermopile}} = N V_{\text{thermocouple}}$$

This arrangement of connecting several thermocouples in series is called Thermopile. The ability of a thermocouple to generate a voltage when there is a temperature difference across it suggests its use as a heat engine capable of producing electricity directly. As a heat engine, its efficiency is limited by the Carnot efficiency, and therefore it must be of the form

$$\eta = \frac{T_H - T_C}{T_H} \eta^*$$

Where η^* depends on the geometry of the device, on the properties of the materials used, generator load.

1.2 Power Generation:

Whenever a temperature gradient is established across the thermoelectric device, a DC voltage arises between the terminals. When a load is correctly connected, electrical current flows. Typical uses for this technology include supplying electricity for distant communications, navigation, petroleum, and military facilities. A typical thermoelectric module consists of a collection of Bismuth Telluride semiconductor pellets that have been “doped” such that one kind of charge carrier either positive or negative carries the bulk of current. The pairs of P/N pellets are arranged such that they are linked electrically in series, but thermally in parallel. Metalized ceramic substrates provide the platform for the pellets and the tiny conductive tabs that link them. The pellets, tabs and substrates therefore create a layered structure[3].

Module size ranges from less than 0.25” by 0.25” to about 2.0” by 2.0”. Thermoelectric modules may operate singly or in groups with either series, parallel, or series/parallel electrical connections. Table 1 displays pricing and other statistics for the thermoelectric generators produced by Hi-z and Tellurex Corporations. Both versions have identical dimensions, masses, and efficiency. The Hi-z modules are considerably more costly, but they are capable of operating in high heat settings constantly at about 250 °C or with peak temperatures of 400 °C. The Tellurex devices are designed to function at lower temperatures, about 200 °C maximum, although they tend to produce a bit more power than the Hi-z generators at the same temperatures[4].

Thermoelectric devices are beneficial in that they are small, robust, long lasting, flexible, convert heat flow directly to electrical energy, nonmoving, and quiet. Sizes are modest and vary from approximately 30x30 mm to about 75x75 mm with thicknesses of just few millimeters. The devices are intended to operate in extreme heat conditions, and they have extended life spans comparable to other semiconductor devices. They have a broad range of uses owing to their capacity to produce electricity in the presence of a temperature difference without any moving components or producing any sound. TE coolers feature no moving components and, thus, require considerably less maintenance. Life-testing has demonstrated the potential of TE devices to surpass 100,000 hours of steady state conditions.

1.3 Regions of power generation:

Up to date power production from thermocouple has been done via indirect techniques, while for the direct methods conventional approaches are utilized from a study source 50 watt TEG running on a wood burner is 330 watt. More recently the potential of employing thermocouple displays in automotive applications to recover excess energy from engine exhaust fumes is being explored. With a combustion temperature of 250°C and a coolant temperature of 50°C, power outputs including over 300 Watts have been obtained but this decreases to 150 Watts whenever the coolant temperature rises to 90° C. This generator may be run using fuels such as kerosene, gasoline, Jet-A, and diesel. All the methods are mentioned above are not eco-friendly[5].

1.4 Challenges of Conventional Thermocouple:

The traditional thermocouple has a poor thermal efficiency, tend to be costly, and the output power relies on a temperature differential as well as the load. The performance of these systems is modest, typically about 5 percent, owing to constraints of the semiconductor materials. Prices vary from approximately \$20 to \$200 dollars for individual modules. Many applications may demand for numerous units which makes the cost an essential consideration. Heat flow is essential for the functioning of the devices. Without an available temperature differential, energy will not be produced. It is essential that the load connected to the generator approximately matches the resistance of the device for optimum power transmission.

Another issue that has delayed the development of thermoelectric generators as a viable option for the generation of electricity is the relatively poor energy conversion efficiency which is only around 5 percent to 7 percent. Solar photovoltaic are currently in excess of 20 percent. Unfortunately this poor efficiency rating also had a detrimental effect on future research and development of thermoelectric generators[6]. However, comparing TEGs to PV panels by the watt rating is a highly incorrect comparison and makes it seem like TEGs are just too costly of an alternative. To be precise and fair in the comparison one should look at the kWh generated per day by each of the two methods. When we compare the prices of solar and thermoelectric generators based on the quantity of energy they really generate each day, it is found that TEGs cost much less per kWh than solar. The PV (photovoltaic) is equal to 50 watt TEG. This implies utilizing only 3 of 50 watt TEGs may generate the same amount of energy per day as 990 watts of solar PV panels. If comparing prices, the budget range for 990 watts of solar would be \$2,500 to \$5,000 depending on the precise brand. Meanwhile the cost for 3 of 50 watt TEGs may vary from \$750 to approximately \$1100 depending on the volume bought.

1.5 Thermocouple based on Solar Radiation:

Some other source of heat of thermocouple is SUN. In thermoelectric Energy Generator top heating surface is composed of an insulating material such as burned clay, stone, or porcelain. Throughout the day, daylight warms the surface and produces power to electricity a tiny battery pack. At night, a charcoal burner placed on top of both the heating surface supplies energy to power a small device such as a radio. In this instance, the generator is collecting energy first from cooker that would usually be dispersed into the floor and squandered. Thermocouple of 5lb that generate 5 watt of electric energy utilizes the radioactive isotope polonium-210 as a heating element. This isotopes emit alpha particles easily slow down in a matter surrendering their energy as heat. As polonium-210 is an expensive substance to manufacture, it is anticipated eventually to utilize cerium-124 a waste product from nuclear reactor. Solar Thermoelectric generators offer numerous benefits. It is small, robust, long lasting, adaptable, convert heat flow directly to electrical energy, nonmoving, and quiet. Sizes are modest and vary from approximately 30x30 mm to about 75x75 mm with thicknesses of just few millimeters. The devices are intended to operate in extreme heat conditions, and they have extended life spans comparable to other semiconductor devices. They have a broad range of uses owing to their capacity to produce electricity in the presence of a temperature difference without any moving components or producing any sound.

1.6 Power from solar trapping employing GHG:

Energy arrives on the surface of ground in the form of radiation including two components one is heat energy and light, the numerous reflections from the different surfaces it also transformed into the heat energy. Various chemical substances found in Ground's atmosphere enable sun light (comparatively brief wave energy) to approach the earth unhindered. As the shortwave energy warms the surface, longer wave (thermal) energy (warm) is reradiated towards the atmosphere. Greenhouse gases absorb this energy, thus enabling less heat to flow back to space, and storing it in the lower atmosphere, this procedure is termed as Greenhouse Effect. The process is called after the phenomenon of solar energy traveling through glass and warms a greenhouse. Same phenomena may be used by enclosing the GHG in a covered vessel, with one end covered with clear glass sheet[7]. That will absorb solar energy and can sustain high temperature for long period. That energy may be used as hot junction of thermocouple for electricity generation. In Common thinking we believe that GHGs particularly CO₂ captures the direct sun heat but solar beams include very little component of IR, it only prevents the reflected IR from the surface of earth back to space[8]. Alone CO₂ is not sufficiently effective for the warming of the planet. That was noticed by the thorough examination of the basic laboratory experiment, where some bottles loaded with CO₂ and others filled with the simple atmospheric mixture of the gaseous and then put in front of an electric light.

1.7 State of Development:

Thermoelectric modules are commonly accessible devices provided by a number of vendors. Hi-z Technology, Tellurex Corporation, D.T.S., and WATRONIX Inc. are a few of the businesses that manufacture thermoelectric generators, and they continue to study and improve this technology. The applications include waste heat energy recovery, and power production for distant sites and portable gadgets[9]. The primary aim for research is to integrate it into a combined strategy so that above mentioned issues may be addressed jointly on a single stage. Hence eventually utilizing solar energy a power generation technique may be suggested on the basis of the eco-

friendly approach. Which will at least offer a better side back up for the demand of daily living energy need together with other ways will create a new area for the power production and growth.

2. LITERATURE REVIEW

Chin-Chi Cheng studied the, data relevant to the growth of artificial intelligence (AI) technology for improve the productivity of heating, ventilation, and air conditioning (HVAC) systems was gathered. Among the 18 AI technologies created for HVAC management over the last 20 years, just three functions, comprising weather forecasting, optimization, and predictive controls, have become popular. Based on the provided statistics, the energy savings of HVAC systems that include AI capability is smaller than those equipped with conventional energy management system (EMS) regulating methods. This is because the current sensors cannot satisfy the necessary demand for AI capability. The inaccuracies of most of the current sensors are less than 5 percent. However, most of the prediction mistakes of AI tools are higher than 7 percent, except for the weather forecast. The normalized Harris index (NHI) is able to assess the energy saving percentages and the maximum saving ratios of various types of HVAC controllers. Based on the NHI, the projected average energy savings percentage and the maximum saving ratios of AI-assisted HVAC control are 14.4 percent and 44.04 percent, respectively. Data supporting the idea of AI forecasting or prediction technologies having reduced accuracy forms Primary data of this range of experiments.

Mohamed Amine Zoui studied the thermodynamic effect is a physical phenomenon consisting of both the direct conversion of heat towards electrical energy or conversely from electrical charge into heat (Peltier effect) without moving mechanical components. The poor efficiency of thermal systems has restricted their applicability to specific sectors, including such refrigeration, heating systems, power production and renewable energy. However, for certain applications including space probes, laboratory equipment and medical applications, wherein cost and performance are not as essential as availability, dependability and predictability, thermoelectricity provides significant promise. The task of making thermoelectricity a prospective leader in energy recovery and renewable energy is increased by the incorporation of nanotechnology. In this study, state-of-the-art thermoelectric generators, applicability and current developments are presented. Fundamental understanding of the thermoelectric generator, fundamental principles, and factors influencing the efficiency of traditional and novel thermoelectric materials are addressed. The applicability of thermoelectricity are divided into three major areas. The first category deals with the utilization of heat produced by a radioisotope to provide power to different devices. In this category, space program was the only activity for which thermoelectricity proved successful. In the second category, a natural heat source may be helpful for generating electricity, but since thermoelectricity is still at an early phase due of poor conversion efficiency, applications are still at laboratory level. The third category is developing at a fast pace, primarily because the studies are sponsored by governments and/or automobile manufacturers, with the end goal of decreasing vehicle energy consumption and ultimately minimizing the impact of greenhouse gases.

Yacouba Moumouni studied the new alternatives and creative renewable energy methods which include both generation and power management solutions are essential for fulfilling distant residential energy supply and demand today, particularly if the grid is quasi-inexistent. Solar thermoelectric generators may be a cost-effective alternative to photovoltaics for a distant domestic home power source. A full solar thermoelectric energy harvesting system is provided for energy delivery to distant residential areas in developing countries. Hence, the suggested research starts with a thorough technique of collecting thermal characteristics that occur in thermoelectric modules. A step-by-step method was devised and followed to concisely extract characteristics, such as the Seebeck coefficient, electrical conductivity, thermal resistance, and thermal conductivity required to model the system. In addition, temperature changes of the intrinsic internal characteristics were accounted for in this procedure for accuracy reasons. All the physical parameters were transformed into their electrical equivalences via the thermal-to-electrical analogy. Real site direct normal insolation was supplied into the Spice model through PWL in order to represent the real system's thermal behavior. The RC analogy is developed in order to illustrate how thermoelectric generating systems react to square wave-like solar radiation. However a number of the issues to be addressed remain at the practical level. Despite the unique functioning of the thermoelectric modules with the sun radiation, the observations and simulation were in excellent agreement, thereby confirming the novel thermal modeling approach[10].

3. DISCUSSION

According to throughout the previous paragraph we mentioned that solar energy is a preferable choice for the thermocouple. Some challenges are addressed here which offer a collaborative method and provide a path for new study field is described here. - In full bright day we notice that just after continues warming of the surface of the planet cause the warm up of the bottoms air and it further produce decrease of the temperature and it will create a long in the route of power production During evening time sun rays arrived horizontally to the ground on that direct solar heat absorption will not be sufficient to cause electricity from either the thermocouple. Then we have to amplification methodology that can preserve a better heat inlet for such hot junction of temperature probe to maintain the temperature of absorber plate in the thermocouple as low as reasonably achievable, a few really collective strategies and solutions are suggested but all on compromise basic principle with the output power cut-off. With just about any heat sink, adequate air circulation will significantly improve the performance. Thus, if we can offer active ventilation for our cold-side sink, we should really be able to enhance our ΔT . The major issue is whether the level of performance will be much than enough to balance the power needs of the fan. Sometimes it will be possible, sometimes not. These all issues may be addressed by adopting a collective approach to some of the occurrences in preview of study as described below.

4. CONCLUSION

It is suggested that the thermoelectric generating modules be used in the construction of a tiny electric energy generator using thermal energy from sun. To ensure a constant value of the hot junction of thermocouple, greenhouse effect performed to it that is regarded the major element of the study. For sustaining the long term high temperature, greenhouse gas may be filled in the greenhouse set up as a heat source. The current sensors are intended for precise detection, but not for reliable estimation, and this creates an unfulfilled demand of the sensor. Improved sensors for AI-assisted HVAC management should be able to offer the capacity of more accurate prediction. Based on Bayes' theorem, precise estimation relies on the conditional probability. The priori probability may be used to estimate the posterior possibility, and the consistent prediction can be accomplished through aggregation. The priori information notification design for sensors are given in this research to reduce the misclassification rate to it as low as 3 % or less.

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