



NANOMATERIALS IN STRUCTURAL ENGINEERING

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Abstract: Nanomaterials have become a revolutionary power in structural engineering, bringing unprecedented improvements in construction materials' mechanical, chemical, and thermal properties. The advanced materials work at the nanoscale, thus showing more strength, durability, and environmental adaptability than could be achieved by traditional materials. This paper discusses the various types of nanomaterials, such as silica nanoparticles, carbon nanotubes (CNTs), graphene, and Nano clays, and analyses their specific roles and benefits in construction applications. Critical thrust areas are nano-silica for higher performance of concrete, graphene for lightweight but robust composites, and nanocoating for high corrosion resistance. In terms of structural benefits, sustainability is also achieved through increased material efficiency and extended usage of infrastructure. Lifecycle assessment, however, indicates that improved emissions are realised through optimised functionality where nano-enhanced materials bring value, but challenges remain for their widespread adoption. Problems include high production costs associated with energy-intensive manufacturing and some apprehensions regarding ecotoxicity. It covers the economic feasibility of nanomaterials. It proves how the long-term benefits are realised through cost savings in terms of maintenance and repairs while investing in nanomaterials. A comparison between lifecycle costs and emissions would elucidate these benefits. It indicates the research gaps to be covered for the implementation of nanotechnology in structural engineering, which include toxicity testing, recycling techniques, and standardised integration protocols. Scaling up nanomaterial production techniques can be a focus area for future research, thereby making nanomaterials more accessible and cost-effective. Collaboration between the private sector, policymakers, and researchers is important for navigating current challenges and making the most of nanotechnology to implement sustainable infrastructure development. In that sense, this discussion bridges the gap between pure innovative inquiry and practical implementation.

Keywords: Nanomaterials, Structural Engineering, Sustainability, Carbon Nanotubes, Nano-Silica, Cost Analysis

I.Introduction

Structural engineering is constantly advancing in response to the needs of urbanisation, climate change, and a lack of resources. Although tried and trusted traditional building materials have reached performance limits to deliver modern infrastructure, nanotechnology has emerged as a leading innovation in material creation, exhibiting better properties. Nano-level matter manipulation can engineer reinforcement in strength, durability, and environmental robustness in construction materials. Based on that, this paper looks into the transformation potential of nanomaterials, focusing on their applications, economic feasibility, environmental implications, and research problems that need to be addressed.

II.Types of Nanomaterials

Nanomaterials have been classified based on the nature of their composition, size, and properties. However, in structural engineering, certain nanomaterials are coming into prominence mainly due to their ability to increase the performance of concrete and other materials used in construction.

2.1 Silica Nanoparticles (SiO₂)

Silica nanoparticles, often labelled as nano-silica, are used widely in cement and concrete to enhance their properties. The particles, due to their high surface area, can effectively enhance cement hydration significantly. In concrete, there has been evidence of material porosity reduction and increases in compressive strength associated with nano-silica. Studies show that the addition of nano-silica may increase compressive strength by up to 30% over conventional concrete. This is because nano-silica reacts with calcium hydroxide (CH) in the cement to form additional calcium silicate hydrate (C-S-H), which strengthens the material. Nano-silica also improves the

microstructure of concrete, making it less prone to cracking and deterioration from environmental exposure. This makes nano-silica an effective material for enhancing the mechanical properties and the resultant lifetime of concrete structures.

2.2 Carbon Nanotubes (CNTs)

Carbon Nanotubes (CNTs) are cylindrical molecules made up of carbon atoms arranged in a hexagonal lattice. CNTs have extraordinary mechanical properties, such as tensile strength, flexibility, and electrical conductivity. Due to these properties, CNTs have been successfully incorporated into concrete and composites to improve their performance. Added to concrete, CNTs help to improve the material's ductility and crack resistance. CNTs reinforce the cement matrix at the nanoscale level, making the concrete less prone to microcracks and giving it enhanced strength and toughness. The high flexibility of CNTs also enhances the tensile strength of concrete, which is usually weaker in tension than in compression. Therefore, CNTs enhance both the tensile and compressive strength of concrete, thus making it a more resilient material.

2.3 Graphene and Graphene Oxide

Graphene, a two-dimensional material with a single layer of carbon atoms arranged in a hexagonal lattice, is one of the most outstanding materials in terms of strength-to-weight ratio. Graphene has attracted interest in structural engineering because of its ability to enhance the mechanical properties of materials. When dispersed in concrete, graphene and its oxide form, graphene oxide, significantly enhance the material's strength and durability. Graphene's high tensile strength and electrical conductivity enable concrete to become more robust and lightweight. Graphene-reinforced materials are ideal for use in high-stress environments, such as seismic zones, because they provide improved performance without adding much weight. Graphene also opens up the possibility of "smart" concrete that can be used in structural health monitoring systems because of its electrical conductivity.

2.4 Nano Clays

Nano Clays are another class of nanomaterials that improve the barrier properties of materials. Thus, nano clays or layered silicates may reduce material permeability, making such concrete more resistant to the penetration of water. Its applications in structures, where in-water penetration would lead to the corrosion of the steel bars and subsequently decrease the lifecycle of the structure, are critically important. The enhancement of the barrier properties of concrete results in improving resistance to chemical attacks and environmental degradation by nano clays. It also enhances the durability of concrete structures in general, hence making them more resistant to harsh environmental conditions.

2.5 Aerogels

Aerogels are a class of extremely porous, low-density materials. Excellent insulators, they find greater application in structural engineering, for thermal applications, where weight is not a limiting factor. Aerogels, due to their porous structure, can reduce the thermal conductivity in concrete, thereby reducing the thermal energy consumption of a structure. The low weight and high insulating properties of aerogels make it a suitable material for such applications where the weight of the structure needs to be minimal, such as in composite lightweight materials used in very tall buildings or bridges. In addition, aerogels can be made fire-resistant due to their ability to withstand high temperatures without degradation.

Table 1 Comparison of Concrete with and without CNT

Properties	Concrete Without CNT	Concrete With CNT
Durability	Lower resistance to cracking, corrosion, and environmental factors. Over time, degradation occurs due to environmental exposure (e.g., moisture, temperature fluctuations, chemical reactions).	Improved durability due to CNTs' ability to improve the microstructure, reduce porosity, and enhance resistance to environmental attacks (e.g., corrosion, freeze-thaw cycles).
Compressive Strength	Typically, lower compressive strength varies based on mix design, materials used, and curing methods.	Significantly higher compressive strength due to the nano-reinforcement effect of CNTs. CNTs bonds with the cement matrix and improves load-bearing capacity.
Tensile Strength	Lower tensile strength, prone to cracking under tension or stress. Concrete is weak in tension and must be reinforced with steel bars.	Improved tensile strength because CNTs enhance the bond between the cement particles, reducing microcracks and improving the concrete's resistance to cracking.
Water Penetration	Higher water permeability due to the larger pore spaces in the concrete structure. This leads to a	Reduced water penetration due to the improved microstructure, smaller pores,

	higher risk of water infiltration, which can cause damage like corrosion of steel reinforcement.	and enhanced particle bonding caused by the presence of CNTS. This makes the concrete more water-resistant and less prone to water-related damage.
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III. Literature Review

Recent literature highlights the transformative potential of nanomaterials in construction, with particular focus on corrosion resistance, material strength, and economic viability.

Xu et al. (2021) explored the corrosion resistance of nanocoated steel reinforcements in saline environments. Their study concluded that nanocoatings significantly mitigate chloride ion penetration, enhancing the service life of reinforcements, especially in marine or humid conditions.

Kumar and Das (2021) provided a broader overview of nanotechnology in construction, outlining key materials such as nano-silica and CNTS. While acknowledging performance improvements, they emphasised challenges like cost, standardisation, and scalability, framing a realistic outlook on nanotechnology adoption.

Wang and Lee (2023) contributed to the environmental discourse, presenting potential ecological and health risks posed by nanomaterials. Their study cautioned that nanoparticle release during manufacturing, usage, or disposal could interact harmfully with ecosystems, advocating for lifecycle risk assessments.

Bedi et al. (2022) specifically studied nano-silica in concrete, verifying improvements in compressive strength, hydration, and porosity reduction. Their research supports the current paper's observations on durability and service life enhancement due to nano-silica.

Zhang et al. (2020) performed a cost-benefit analysis of carbon nanotube-reinforced concrete, revealing that although initial costs are higher, lifecycle savings from reduced maintenance and longer durability make CNT-based solutions economically sound.

IV. Applications in Structural Engineering

Nanomaterials have found a broad range of applications in structural engineering, particularly in enhancing the mechanical properties, durability, and sustainability of construction materials.

3.1 Enhancing Concrete Properties

Concrete is probably one of the most widely used materials on earth for construction, and the infusion of nanomaterials such as nano-silica and carbon nanotubes in concrete can significantly enhance the properties of concrete. Nano-silica enhances the compressive strength and durability of concrete; the introduction of CNTS increases its ductility and reduces its crack resistance. All in all, these materials tend to help create more efficient, stronger, and longer-lasting concrete that requires fewer repairs and replacements. This saves money and at the same time reduces the disturbance to the environment with traditional construction and demolition operations.

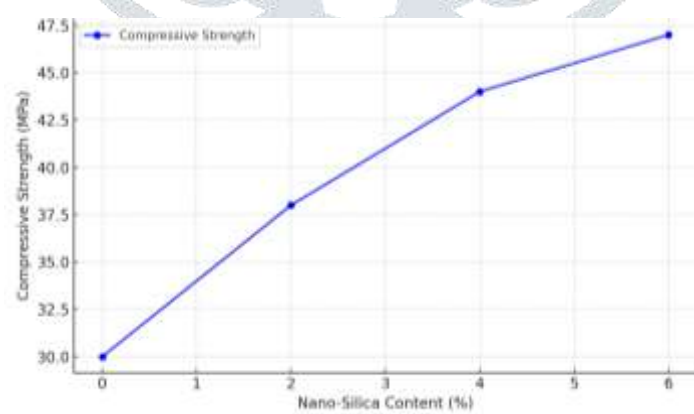


Figure 1 Compressive Strength Improvement with Nano-Silica

3.2 Corrosion Resistance

Corrosion of steel reinforcements is the most common cause of degradation in concrete structures. Nano-coatings are applied to form a protective cover against environmental aggressors like moisture, chloride ions, and carbon dioxide that cause acceleration in corrosion. It lengthens the life cycle of steel reinforcements used in bridges, skyscrapers, and other infrastructure, thus decreasing the costs of expensive repair and maintenance work. This also contributes to nano-silica and CNTS to make the concrete resistant to corrosive agents, thereby making it more durable.

3.3 Lightweight Composites

Structural applications are primarily based on weight material, especially in seismic zones and other high-stress environments. Graphene-reinforced composites present an ideal solution with a lightweight yet strong material. Adding graphene to composites enhances their mechanical properties while lowering the overall weight. Such composites reinforced with graphene make them ideal for high-rise buildings, bridges, and other massive infrastructure projects that require strength and weight reduction.

3.4 Smart Materials

Nanotechnology has made it possible to create smart materials that can respond to changes in their environment. For instance, self-healing concrete, which contains nanomaterials such as CNTS, can repair small cracks autonomously, thus increasing the lifespan of the material. Similarly, self-cleaning concrete, which uses nanotechnology to create a surface that repels dirt and water, can reduce maintenance costs and enhance sustainability. These advanced materials not only improve the performance of structures but also contribute to long-term cost savings and environmental sustainability.

IV. Environmental Impact of Nanomaterials

Nanomaterials provide important environmental benefits, including lower material consumption and a higher life span for structures. Since nanomaterials enhance the durability of construction materials, there is less need to frequently repair and replace, reducing the waste generated in construction.

However, the production of nanomaterials is energy-intensive and thus unsustainable. The release of nanoparticles into ecosystems may pose a potential risk to human health and the environment. Hence, the lifecycle of nanomaterials must be taken into careful consideration in production, use, and disposal. There must be a regulatory framework and lifecycle assessment to ensure the proper use of nanomaterials in construction.

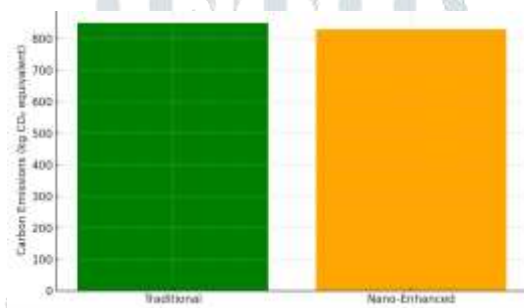


Figure 2 Lifecycle Carbon Emission Comparison

Table 2 Cost-benefit analysis with and without CNT

Parameter	With Nanomaterials	Without Nanomaterials
Initial Material Cost	Higher due to the cost of nanomaterial additives (e.g., CNTS, nano-silica)	Lower as conventional materials are used
Construction Cost	May be slightly higher due to specialised processes and the incorporation of nanomaterials	Standard construction costs with traditional materials
Durability	Significantly improved due to enhanced mechanical properties and resistance to	Lower durability, requiring more frequent repairs and replacements

	environmental factors	
Maintenance Cost	Reduced due to better resistance to wear, corrosion, and environmental degradation	Higher due to more frequent maintenance and repair needs
Lifespan of Structure	Extended lifespan, often by 20-30%, due to superior material properties	Standard lifespan with typical material degradation rates
Energy Efficiency	Improved due to better insulation properties (e.g., aerogels, graphene)	Energy efficiency may be lower, requiring more energy consumption for heating or cooling
Environmental Impact	Lower long-term environmental impact due to reduced resource usage and longer lifespan	Higher environmental impact due to more frequent repairs and resource extraction

V. Risks Associated with Nanomaterials

Nanomaterials have brought transforming benefit advantages in the construction industries because these offer increased strength and a very wide aspect related to improvement in durability coupled with an energy efficiency parameter, however, their deployment calls forth several concerns where particular manufacturing processes are frequently termed energy-intensive and their employment has the potential for large magnification of their carbon footprints. This aspect turns environmental costs into part offsets of sustainability benefits delivered because they contribute to the usage made within the construction frameworks, reducing the material requirements on improved energy performance.

Another critical issue is the unintended release of nanoparticles into the environment during production, application, or disposal. These tiny particles, because of their unique properties and high reactivity, can interact with ecosystems in complex and often harmful ways. They may accumulate in air, water, or soil, posing toxic risks to plants, animals, and humans. For example, nanoparticles inhaled by construction workers might be absorbed into the water system and consequently consumed food, inflicting undesirable effects on health.

With the increased application of nanomaterials, their long-term implications need to be probed further. Detailed research should be done regarding the behaviour of various nanomaterials in numerous environments and interactions with living organisms to be able to define the means to mitigate dangers. This can then allow scientists to exploit nanomaterials while achieving a benefit in safety, sustainability, and responsibility.

VI. Behaviour of Nanomaterials in Construction

Nanomaterials have improved mechanical properties than traditional materials and, hence, are of much interest in advanced construction and engineering applications. Structures built from these materials are capable of carrying higher loads and stresses, while their higher ductility allows them to have greater flexibility and deformation ability when subjected to stress. In addition, nanomaterials show better fatigue resistance; that is, they can sustain repeated loading and unloading without considerable degradation. These characteristics make them suitable for use in applications requiring both durability and resilience, such as bridges, high-rise buildings, and heavy machinery. Besides their mechanical advantages, nanomaterials also exhibit high thermal and chemical resistance. They can be used in extreme

heat environments, like industrial furnaces or power plants, because they are resistant to high temperatures and do not lose their structural integrity. Similarly, their enhanced chemical resistance allows them to be used well in highly corrosive or chemically aggressive environments, such as chemical processing facilities or offshore structures exposed to saltwater and harsh weather conditions. Such properties make nanomaterials excellent candidates for challenging conditions where traditional materials may fail or require frequent maintenance.

VII. Viability and Cost Analysis

Even though nanomaterials possess better properties than traditional construction materials, their higher cost at initiation can act as a strong barrier to wider application. It is primarily because of their complex and resource-intensive processes for preparation and relatively limited scale of production currently. But in many cases, the long-term benefits of nanomaterials outweigh their cost premium in the initial stage and work out to be a much more economical choice in terms of the project lifecycle.

Another crucial advantage of nanomaterials is the significant savings in maintenance requirements. Nanomaterials are stronger and more durable than common materials, meaning that if buildings are made of such, then they are less prone to cracks, which often lead to costly repairs of the structure. Therefore, massive savings on the maintenance cost in infrastructure projects, like the construction of bridges, highways, or other megastructures, is ensured. The longer lifespan of nanomaterials ensures that structures remain functional and reliable for longer periods, thereby minimizing the need for premature replacements.

As the technology around nanomaterials continues to evolve, production methods are becoming more efficient, and this is gradually bringing down costs. Innovations in nanomanufacturing and scaling up of production capacities will also bring down prices. In parallel, the growing demand for nanomaterials in the construction, automotive, and aerospace industries will spur investment in research and development. This will make nanomaterials more widely available and cheaper, increasing the number of projects that can be executed with enhanced properties and long-term value.

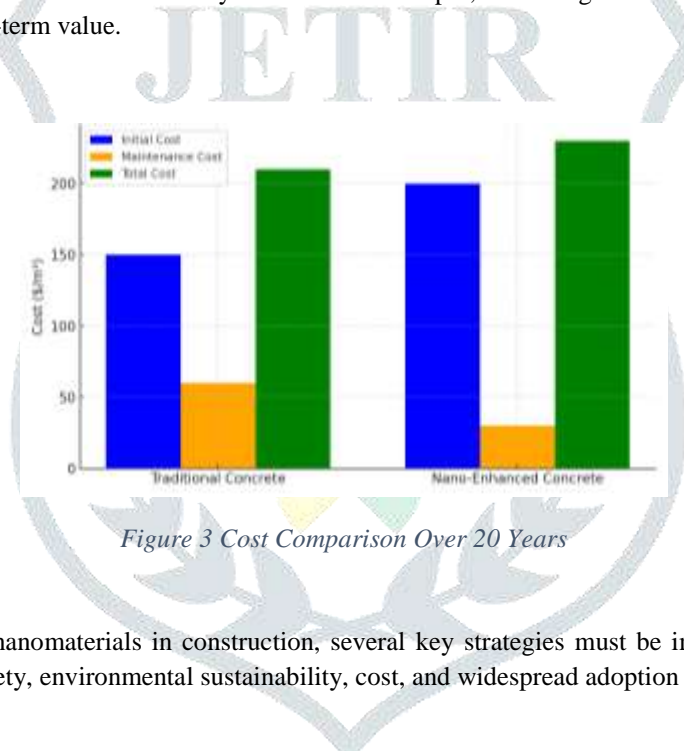


Figure 3 Cost Comparison Over 20 Years

VII. Suggestions for Adoption

To fully harness the potential of nanomaterials in construction, several key strategies must be implemented. These steps will help overcome challenges related to safety, environmental sustainability, cost, and widespread adoption in the construction industry.

Standardization

Probably one of the most critical steps in adopting nanomaterials for construction involves establishing clear and universally acceptable guidelines and standards. Nanomaterials are relatively new to the industry, and integrating them into existing construction practices calls for assurance that they will behave as expected and that all safety concerns are properly addressed. Standardisation will, therefore, provide engineers, contractors, and manufacturers with appropriate tools and protocols for working with nanomaterials, as well as an assurance of their quality and safety. The industry-specific standards concerning material testing, quality control, and safety measures will boost the confidence level in using the materials throughout the construction sector.

Recycling

Another critical consideration in adopting nanomaterials in construction is the development of methods to recycle and reuse these materials. Nanomaterials, especially those embedded in concrete and composites, can significantly contribute to the reduction of construction waste through their repurposing at the end of their life cycle. Developing recycling technologies for nanomaterials will not only reduce the environmental impact of the disposal of nanomaterials but also enhance the sustainability of construction practices. This would help in reducing the challenges associated with the non-renewable nature of raw materials and reduce the over-extraction of natural resources, and therefore a more sustainable manner of construction.

Research Incentives

Investment in research incentives by governments and the private sector is therefore essential to accelerate the adoption and commercialisation of nanomaterials in construction. Such funding will help bring down the cost of producing nanomaterials and also improve the efficiency of integrating these nanomaterials into the construction process. The innovation for developing more cost-

effective, efficient, and environmentally friendly nanomaterials will be fuelled by such investments. Governments can fulfil various functions, such as providing grants and subsidies and offering tax incentives to initiate research into and development of nanomaterials matched to the specific needs of the construction industry.

VIII. Research Gaps and Future Scope

While the potential of nanomaterials in construction is immense, several research gaps need to be addressed to ensure their successful and safe implementation.

Lifecycle Analysis

Another crucial gap in current research involves carrying out comprehensive lifecycle analysis on nanomaterials. Even though nanomaterials have major advantages in terms of performance, their long-term impacts both on the environment and in economics remain relatively unknown. LCA studies will help assess the entire gamut of impacts involved with the production, use, and disposal of nanomaterials. This will involve checking their carbon footprint, energy consumption during manufacture, and possible environmental risks during disposal. The overall impact of nanomaterials will be understood to ensure that the benefits outweigh the hidden costs or risks, allowing for widespread adoption with minimal negative effects.

Toxicity Assessments

Because nanomaterials are still a relatively new category of materials, there are potential health and environmental risks that the release of nanoparticles into the ecosystem or their exposure to construction workers could pose. Detailed assessments of the toxicity of these nanomaterials should be carried out to evaluate the health impact of the nanoparticles in these situations. These studies would help provide critical information for developing safety protocols and regulations on the use of nanomaterials. Further research will be able to ensure that nanomaterials are produced with safety in mind, and without creating undue risks for human health or the environment.

Integration Techniques

Finally, research is needed in optimal integration techniques for the successful integration of nanomaterials into conventional construction processes. Incorporation of nanomaterials into the manufacturing and construction workflows should seamlessly occur without affecting the practice. These include developing a method for the integration of nanomaterials into the ready concrete mix, ensuring beneficial properties of the materials that are not lost during the mixing and curing process. Additional techniques for uniform dispersion and effective bonding of nanomaterials within composites must be developed. These advances would enable nanomaterial-based solutions to penetrate the mainstream of construction, making structures stronger, longer-lasting, and more sustainable.

IX. Conclusion

Nanotechnology is soon to revolutionise the field of structural engineering, offering unprecedented opportunities for increasing the properties of construction materials and improving the overall efficiency, sustainability, and durability of infrastructure. The incorporation of nanomaterials into the construction process has already proved to improve material performance to a great extent through better strength, durability, lightweight, and environmental stability. Nanomaterials, including silica nanoparticles, carbon nanotubes, graphene, and aerogels, provide new answers to several of the most urgent construction problems-such as strengthening concrete, resisting corrosion, and even generating smart and self-healing materials. Ultimately, it might mean structures that last longer and have fewer repairs with less environmental impact of the construction activities.

However, several challenges need to be addressed to fully realise the potential of nanomaterials in the construction sector. First and foremost, clear guidelines, standards, and regulations need to be established to ensure that nanomaterials are used safely and effectively across the industry. Standardisation will offer the required structure for the safe introduction of nanomaterials into the construction process and will facilitate stakeholders' confidence, including engineers, contractors, and regulatory bodies. At the same time, recycling techniques for nanomaterials and investments in research to achieve economical production with better efficiency will be vital for the long-term sustainability and economic feasibility of adopting nanomaterials.

As we move into the future, nanomaterials are poised to be part of a revolutionary wave in engineering structures, able to transform industries by creating smart and sustainable structures. With further research and development added to wise and rational regulatory action, nanomaterials would be integrated into mainstream construction industries to mitigate current challenges against the needs of the future. Investing in these materials today would lay the foundation for a more resilient, efficient, and environmentally friendly built environment tomorrow.

In conclusion, nanotechnology offers immense promise for advancing the construction industry. Overcoming the existing challenges and focusing on research, regulation, and innovation can help the industry embrace the full potential of nanomaterials in creating buildings and infrastructure that are stronger, more durable, and sustainable. As we move forward, it will be essential to maintain a balanced approach, ensuring that the benefits of nanomaterials are fully realised while carefully managing their environmental and health implications. The future of construction is undoubtedly tied to the continued development and adoption of nanotechnology, and the collaboration between researchers, policymakers, and industry professionals will be pivotal in shaping a new era of advanced, sustainable construction.

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